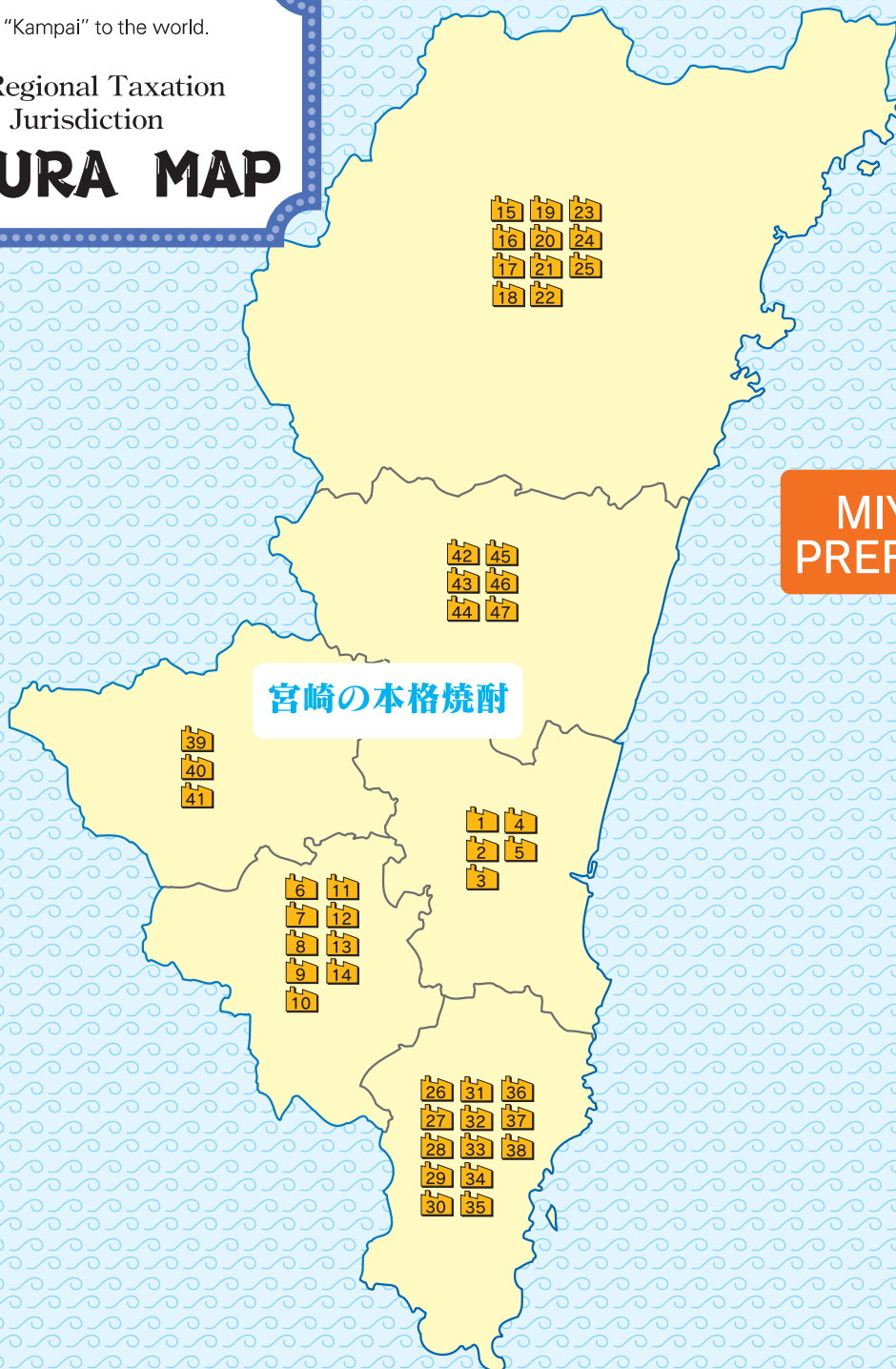




Japan. "Kampai" to the world.

Kumamoto Regional Taxation Bureau Jurisdiction

# SAKAGURA MAP



**MIYAZAKI  
PREFECTURE**

宮崎の本格焼酎

- |   |  |  |                                      |
|---|--|--|--------------------------------------|
| <b>1</b> OCHIAI SHUZOJYO CO.,LTD                      | <b>13</b> GASYOAN  | <b>26</b> SAKURANOSATO SHUZO CO.,LTD                 | <b>39</b> IKOMAKOUGEN SHUZO          |
| <b>2</b> Watanabe Distillery CO.,LTD                  | <b>14</b> DOBUROKU SEIZOUSYO<br>HYAKUSHOYA               | <b>27</b> INOUE SHUZO CO.,LTD                        | Limited                              |
| <b>3</b> KAWAGOE SHUZOU CO.,LTD                       | <b>15</b> SATOU SHOCHU MANUFACTURE<br>PRODUCTION CO.,LTD | <b>28</b> OHEMON SHUZOU CO.,LTD                      | <b>40</b> Partnership                |
| <b>4</b> HATCHOZAKA SHUZOUJOH                         | <b>16</b> SENTOKU SHUZOU CO.,LTD                         | <b>29</b> KYOYA DISTILLER&BREWER<br>CO.,LTD.         | <b>41</b> SUKI SHUZOU CO.,LTD        |
| <b>5</b> UNKAI SHUZOU CO.,LTD<br>AYAGURA              | <b>17</b> MIYAZAKI HIDEJI BEER CO.,LTD                   | <b>30</b> KODAMA JYOZOU Limited Liability<br>Company | <b>42</b> AKASHI SHUZOU CO.,LTD      |
| <b>6</b> OOURA SHUZOU CO.,LTD                         | <b>18</b> Akugare distillery CO.,LTD                     | <b>31</b> SAKURANOMINE SHUZOU<br>corporation         | <b>43</b> MASAHARU SHUZOU<br>CO.,LTD |
| <b>7</b> KIRISHIMA SHUZOU CO.,LTD<br>HEADPLANT&OFFICE | <b>19</b> FUJIMOTO HONTEN Corporation                    | <b>32</b> FURUSAWA JYOZOU General<br>Partnership     | <b>44</b> KAGURA SHUZO CO.,LTD       |
| <b>8</b> KIRISHIMA SHUZOU CO.,LTD<br>SHIBITA PLANT    | <b>20</b> AKATSUKI SHUZOU<br>Limited Partnership         | <b>33</b> MATSUNOTSUYU SYUZO CO.,LTD                 | <b>45</b> SAITOFACORY                |
| <b>9</b> MINAMI NIHON RAKUNO<br>KYODO CO.,LTD.        | <b>21</b> TAKACHIHO SHUZOU CO.,LTD                       | <b>34</b> MIYATA HONNTENN CO.,LTD                    | <b>46</b> IWAKURA YUKIO              |
| <b>10</b> Miyakonojyo Syuzou CO.,LTD                  | <b>22</b> Maroudo Brewery                                | <b>35</b> KOUZOU SHUZOU CO.,LTD                      | Kuroki honten CO.,LTD                |
| <b>11</b> MIYAKONOJO WINERY                           | <b>23</b> HIMEIZUMI&CO.,LTD                              | <b>36</b> SHORO SHUZO CO.,LTD                        | <b>47</b> Osuzuyama jjouryusho LTD   |
| <b>12</b> Yanagita Distillery General<br>Partnership  | <b>24</b> UNKAI SHUZOU CO.,LTD<br>GOKASEGURA             | <b>37</b> Jukai Brewery CO.,LTD                      | <b>47</b> TSUNOWINE CO.,LTD          |
|   | <b>25</b> GOKASE WINERY Corporation                      | <b>38</b> SHOCHU NICHINAN Cooperative                |                                      |

Kumamoto regional taxation bureau homepage



# MIYAZAKI PREFECTURE

appropriate tax office	number on a map	representing liquor	The alcoholic beverages factory name	The factories location	telephone number	possible to Visit	SA	CS	SS	BS	WI	WB	LS	OB
Miyazaki	1	AKAE	OCHIAI SHUZOJO CO.,LTD	Miyazaki-city, Miyazaki	0985-55-3206	○			○					
	2	Asahi-Mannen	Watanabe Distillery CO.,LTD	Miyazaki-city, Miyazaki	0985-86-0014				○					
	3	KAWAGOE	KAWAGOE SHUZO CO.,LTD	kunitomi-cho,Higashimorokata-gun,Miyazaki	0985-75-2079				○					
	4	SHIKOTAMA	HATCHOZAKA SHUZOJH	kunitomi-cho,Higashimorokata-gun,Miyazaki	0985-78-1883	○								○
	5	SOBAUNKAI・IITOMO	UNKAI SHUZO CO.,LTD AYAGURA	Aya-cho,Higashimorokata-gun,Miyazaki	0985-77-2782	○	○		○	○	○	○	○	
Miyakonojo	6	MIYAKO ZAKURA	OOURA SHUZO CO.,LTD	Miyakonojo-city, Miyazaki	0986-37-3883	○								
	7	SHIRO KIRISHIMA・KURO KIRISHIMA	KIRISHIMA SHUZO CO.,LTD HEADPLANT & OFFICE	Miyakonojo-city, Miyazaki	0986-22-2323				○				○	
	8	SHIRO KIRISHIMA・KURO KIRISHIMA	KIRISHIMA SHUZO CO.,LTD SHIBITA PLANT	Miyakonojo-city, Miyazaki	0986-21-8111	○			○	○				○
	9	MILKY LAND	MINAMI NIHON RAKUNO KYODO CO.,LTD.	Miyakonojo-city, Miyazaki	0986-38-2211								○	
	10	ANATANIHITOMEBORE	Miyakonojo Syuzou CO.,LTD	Miyakonojo-city, Miyazaki	0986-37-3388				○				○	
	11	TAJKARAO	MIYAKONOJO WINERY	Miyakonojo-city, Miyazaki	0986-33-1111	○						○		
	12	KOMA	Yanagita Distillery General Partnership	Miyakonojo-city, Miyazaki	0986-25-3230				○					
	13	MIYAMURA	GASYOAN	Mimata-cho,Kitamorokata-gun,Miyazaki	0986-51-2274	○								○
	14	HYAKUSYOU NO HOHOEMI	DOBUROKU SEIZOUSYOU HYAKUSYOUYA	Mimata-cho,Kitamorokata-gun,Miyazaki	0986-52-2527	○								○
Nobeoka	15	GINNOMIZU	SATOU SHOCHU MANUFACTURE PRODUCTION CO.,LTD	Nobeoka-city, Miyazaki	0982-33-2811	○			○				○	
	16	SENTOKU	SENTOKU SHUZO CO.,LTD	Nobeoka-city, Miyazaki	0982-32-2024	○	○							
	17	Lager of Sun	MIYAZAKI HIDEJI BEER CO.,LTD	Nobeoka-city, Miyazaki	0982-39-0090	○					○			
	18	HYUGA AKUGARE	Akugare distillery CO.,LTD	Hyuga-city, Miyazaki	0982-68-3550	○				○				
	19	FUJINOTSUYU	FUJIMOTO HONTEN Corporation	Morotsuka-son,Higashiusuki-gun,Miyazaki	0982-65-4005					○				
	20	AKATSUKI	AKATSUKI SHUZO Limited Partnership	Takachiho-cho,Nishiusuki-gun,Miyazaki	0982-75-1612					○				
	21	TAKACHIHO	TAKACHIHO SHUZO CO.,LTD	Takachiho-cho,Nishiusuki-gun,Miyazaki	0982-72-2323								○	
	22	CHIHO MAIRI	Maroudo Brewery	Takachiho-cho,Nishiusuki-gun,Miyazaki	0982-72-7226	○								○
	23	MUROKA GOHEI	HIMEIZUMI&CO.,LTD	Hinokage-cho,Nishiusuki-gun,Miyazaki	0982-87-2016	○			○					
	24	SOBAUNKAI	UNKAI SHUZO CO.,LTD GOKASEGURA	Gokase-cho,Nishiusuki-gun,Miyazaki	0982-82-0123	○			○					
Nichinan	25	GOKASE WINE NIAGARA	GOKASE WINERY Corporation	Gokase-cho,Nishiusuki-gun,Miyazaki	0982-73-5477	○					○			
	26	MUGETSU	SAKURANOSATO SHUZO CO.,LTD	Nichinan-city, Miyazaki	0987-55-4134	○				○			○	
	27	OBISUGI	INOUE SHUZO CO.,LTD	Nichinan-city, Miyazaki	0987-68-1055	○								
	28	CHO FARAO	OHEMON SHUZO CO.,LTD	Nichinan-city, Miyazaki	0987-21-7717	○			○					
	29	KAMESHIZUKU	KYOYA DISTILLER & BREWER CO.,LTD.	Nichinan-city, Miyazaki	0987-22-2002	○								
	30	TOJI JUNPEI	KODAMA JYOZOU Limited Liability Company	Nichinan-city, Miyazaki	0987-25-9229					○				
	31	HEIZO	SAKURANOMINE SHUZO corporation	Nichinan-city, Miyazaki	0987-27-0271	○			○					
	32	YAEZAKURA	FURUSAWA JYOZOU General Partnership	Nichinan-city, Miyazaki	0987-27-0005	○			○					○
	33	MATSUNOTSUYU	MATSUNOTSUYU SYUZO CO.,LTD	Nichinan-city, Miyazaki	0987-25-1746	○							○	
	34	HINAMUSUME	MIYATA HONNTENN CO.,LTD	Nichinan-city, Miyazaki	0987-27-1131									○
	35	KOUZOU	KOUZOU SHUZO CO.,LTD	Kushima-city, Miyazaki	0987-72-0305									
	36	SHORO	SHORO SHUZO CO.,LTD	Kushima-city, Miyazaki	0987-72-0221					○				
	37	HIMUKAKOTOBUKI AKAIMOSHIKOMI	Jukai Brewery CO.,LTD	Kushima-city, Miyazaki	0987-72-5611	○							○	
Kobayashi	38	KANPAI NICHINAN	SHOCHU NICHINAN Cooperative	Nichinan-city, Miyazaki	0987-23-3414				○					
	39	MAKIBA NO SAKURA	IKOMAKOUGEN SHUZO Limited Partnership	Kobayashi-city, Miyazaki	0984-23-4130					○				
	40	YAMAJISHI	SUKI SHUZO CO.,LTD	Kobayashi-city, Miyazaki	0984-48-2016	○			○					
	41	MEIGETSU	AKASHI SHUZO CO.,LTD	Ebino-city, Miyazaki	0984-35-1603	○			○				○	
Takanabe	42	AISSOME	MASAHARU SHUZO CO.,LTD	Saito-city, Miyazaki	0983-45-1013	○							○	
	43	KUROUMA・TENSONKOURIN	KAGURA SHUZO CO.,LTD SAITOFACORY	Saito-city, Miyazaki	0983-32-0880	○							○	
	44	TSUKINONAKA	IWAKURA YUKIO	Saito-city, Miyazaki	0983-44-5017					○				
	45	NAKANAKA	Kuroki honten CO.,LTD	Takanabe-cho,Koyu-gun,Miyazaki	0983-23-0104					○				
	46	YAMANeko	Osuzuyama jyouyusho LTD	Kijo-cho,Koyu-gun,Miyazaki	0983-39-1177									
	47	CAMPBELL EARLY	TSUNOWINE CO.,LTD	Tsuno-cho,Koyu-gun,Miyazaki	0983-25-5501	○						○	○	○

As of March 1,2015

## Regional collective trademarks

Regional collective trademarks (Patent Office registration)	MIYAZAKI PREFECTURE
	Miyazaki no Honkaku Shochu 宮崎の本格焼酎

## About the division of the simplified form

- SA . . . Sake, Synthetic sake
- CS . . . Shochu(Continuous distillation Japanese spirits)
- SS . . . Shochu(Simple system distillation Japanese spirits)
- BS . . . Beer, Sparkling liquor
- WI . . . Wine, Fruit wine, Sweet fruit wine
- WB . . . Whisky, Brandy
- LS . . . Liqueurs, Spirits
- OB . . . Other brewed liquors

## About "SAKAGURA MAP"

- The alcoholic beverage factories are different from the actual place, because it's indicated by jurisdiction every tax office.
- Even if a circle is shown to "possible to visit" part, reservation may be needed.
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- This "SAKAGURA MAP" only indicates the factories which hope to publish.