

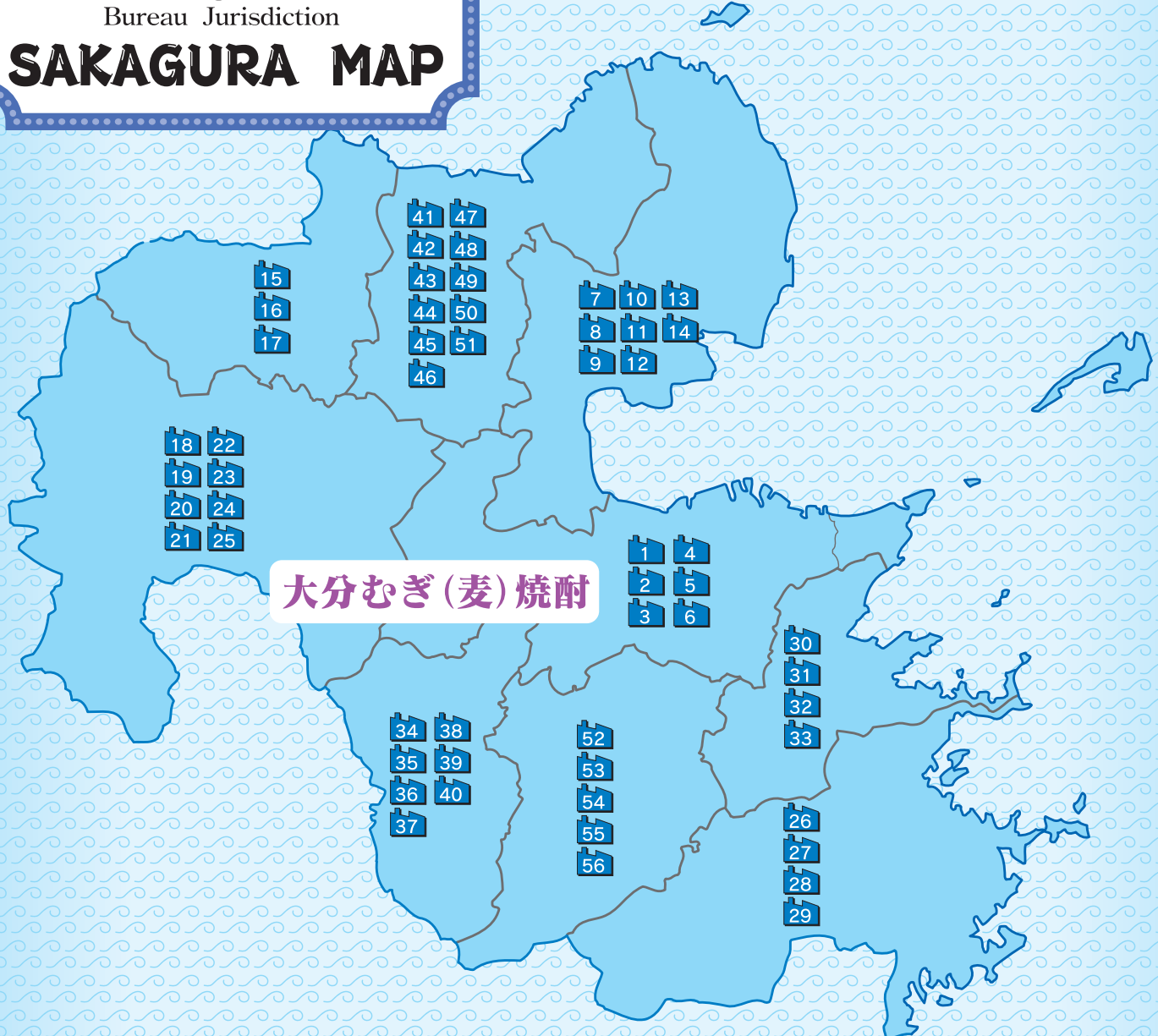


Japan. "Kampai" to the world.

Kumamoto Regional Taxation  
Bureau Jurisdiction

# SAKAGURA MAP

## OITA PREFECTURE



大分むぎ(麦)焼酎

- |   |   |  |   |
|---|---|--|---|
| 1 SOUKOU SHUZOU General Partnership         | 18 OIMATSU SHUZOU CO.,LTD                       | 36 Sato Shuzo CO.,LTD                          | 53 HAMASHIMA SHUZOU Limited Partnership |
| 2 Aso brewing Limited Company               | 19 Oyama Yumekobo Inc.                          | 37 kuju winery CO.,LTD                         | 54 Fujii Jyozo CO.,LTD                  |
| 3 Onoshuzo CO.,LTD                          | 20 INOUE SHUZOU CO.,LTD                         | 38 SARIMOS                                     | 55 MUREDURUSHUZO                        |
| 4 PROSPER CO.,LTD                           | 21 KUNCHO SHUZO CO.,LTD                         | 39 GOTOU-KAZUSHI                               | 56 TANSEI SHURUI CO.,LTD                |
| 5 YUFUIN WINERY                             | 22 SANWA SHURUI CO.,LTD iichiko HITA DISTILLERY | 40 Keidoan                                     |   |
| 6 YUFUINBEER CO.,LTD                        | 23 Sapporo Breweries Ltd. Kyushu-Hita Brewery   | 41 YAMADA SHUZOUJYOU                           |   |
| 7 DOBUROKUYA TOUNSAI shirahigetawara Shrine | 24 YATSUSHIKA BREWERY CO.,LTD.                  | 42 AGATAYA SHUZOU CO.,LTD                      |   |
| 8 JA Foods Oita Ltd                         | 25 KAMENOI SHUZOU Limited Partnership           | 43 KUBO SHUZOU CO.,LTD                         |   |
| 9 Nakano Shuzo CO.,LTD                      | 26 ochi shuzou limited partnership              | 44 KOMATSU SAKE BREWERY CO.LTD                 |   |
| 10 Miroku Shuzo CO.,LTD                     | 27 OGURA  | 45 SANWA SHURUI CO.,LTD                        |   |
| 11 Kayashima Sake Brewing CO.,LTD           | 28 ONOTOMISUZO CO.,LTD                          | 46 AJIMU BUDOSHU KOUBOU                        |   |
| 12 MINAMI SHUZOU Corporation                | 29 BUNGOMEIJO CO.,LTD                           | 47 SANWA SHURUI CO.,LTD                        |   |
| 13 YANO SHUZOUJYOU CO.,LTD                  | 30 AKAMINESHUZOUJOU CO.,LTD.                    | 48 JYOUTOKUYA SHUZOUJYOU CO.,LTD               |   |
| 14 NIKAIDO SHUZOU CO.,LTD                   | 31 KUGE HONTEN CO.,LTD                          | 49 Joint Enterprise Cooperative Hyakusyuu ikki |   |
| 15 Nishinohomare meijyou CO.,LTD            | 32 KOTEGAWA SHUZOU CO.,LTD                      | 50 YOTSUYA SHUZOU CO.,LTD                      |   |
| 16 YABANOSHIROZAKE SHUZOOMOTO-SHIMAZAWA     | 33 FUJII SHUZOU CO.,LTD                         | 51 MINCHOU SHUHO CO.,LTD                       |   |
| 17 YAMAKUNI DOBUROKU MANUFACTORY            | 34 KAYAJIMA SHURUI CO.,LTD                      | 52 OOTAMEIJO CO.,LTD                           |   |
|   | 35 kujyukougenkaihatukousya CO.,LTD             | 53 KIRA SHUZOU Limited Partnership             |   |

Kumamoto regional  
taxation bureau  
homepage



# OITA PREFECTURE

appropriate tax office	number on a map	representing liquor	The alcoholic beverages factory name	The factories location	telephone number	possible to visit	SA	CS	SS	BS	WI	WB	LS	OB	
Oita	1	SOUKOU	SOUKOU SHUZOU General Partnership	Oita-city,Oita	097-521-2528	○	○								
	2	Seisyu Bungofuji Gensyu	Aso brewing Limited Company	Yufu-city,Oita	097-582-0008		○	○							
	3	YUFUDAKE	Onoshuzo CO.,LTD	Yufu-city,Oita	097-582-0423		○	○					○		
	4	MEZAME	PROSPER CO.,LTD YUFUIN WINERY	Yufu-city,Oita	0977-28-4355	○						○			
	5	YUFU NO HOJJUN	YUFUINBEER CO.,LTD	Yufu-city,Oita	0977-85-2344						○				
	6	YUFUNO ASAGIRI	DOBUROKUYA TOUNSAI	Yufu-city,Oita	0977-28-2251									○	
Beppu	7	DOBUROKU	shirahigetawara Shrine	Kitsuki-city,Oita	0978-52-2908									○	
	8	Adult one Tsuburana Kabosu	JA Foods Oita Ltd	Kitsuki-city,Oita	0978-62-6500									○	
	9	CHIEBIJIN	Nakano Shuzo CO.,LTD	Kitsuki-city,Oita	0978-62-2109	○	○		○					○	
	10	JUO	Miroku Shuzo CO.,LTD	Kitsuki-city,Oita	0978-63-1212				○						
	11	NISHINOSEKI	Kayashima Sake Brewing CO.,LTD	Kunisaki-city,Oita	0978-72-1181	○	○								
	12	TOPPAI	MINAMI SHUZOU Corporation	Kunisaki-city,Oita	0978-67-0024				○						
	13	MATSUNOTSUYU	YANO SHUZOUJYOU CO.,LTD	Kunisaki-city,Oita	0978-67-0011				○						
	14	OITA MUGI SHOCHU NIKAIIDO	NIKAIDO SHUZOU CO.,LTD	hiji-machi,hayami-gun,Oita	0977-72-2324					○					
Nakatsu	15	YOSHITOKI	Nishinohomare meijyou CO.,LTD	Nakatsu-city,Oita	0979-32-2600		○	○							
	16	YABANO SHIROZAKE	YABANOSHIROZAKESHUZOOMOTO・SHIMAZAWA	Nakatsu-city,Oita	0979-22-0105									○	
Hita	17	YABUTSUBAKI	YAMAKUNI DOBUROKU MANUFACTORY	Nakatsu-city,Oita	0979-62-3201									○	
	18	ENMA	OIMATSU SHUZOU CO.,LTD	Hita-city,Oita	0973-28-2116	○	○		○					○	
	19	YUMEHIBIKI	Oyama Yumekobo Inc.	Hita-city,Oita	0973-52-3000	○								○	
	20	MOMOSUKE	INOUE SHUZOU CO.,LTD	Hita-city,Oita	0973-28-2211	○	○		○					○	
	21	KUNCHU	KUNCHU SHUZOU CO.,LTD	Hita-city,Oita	0973-23-6262	○	○		○					○	
	22	ichiko	SANWA SHURUI CO.,LTD ichiko HITA DISTILLERY	Hita-city,Oita	0973-25-5600	○			○						
	23	Sapporo Draft Beer Black Label	Sapporo Breweries Ltd, Kyushu-Hita Brewery	Hita-city,Oita	0973-25-1111	○					○				
	24	GINZA NO SUZUME	YATSUSIKA BREWERY CO.,LTD.	Kokonoe-machi,Kusu-gun,Oita	0973-76-2888	○	○		○					○	
	25	KAMENOI	KAMENOI SHUZOU Limited Partnership	kusu-machi, Kusu-gun,Oita	0973-72-0206		○	○							
	26	yukimasamune	ochi shuzou limited partnership	Saiki-city,Oita	0972-22-0074		○	○							
Saiki	27	YAYOI	OGURA	Saiki-city,Oita	0972-54-3002	○	○								
	28	TENKAMUTEKI	ONOTOMISHUZO CO.,LTD	Saiki-city,Oita	0972-22-0427				○						
	29	BUNGO TARO	BUNGOMEIYOU CO.,LTD	Saiki-city,Oita	0972-58-5855	○	○							○	
Usuki	30	DOTTON	AKAMINESHUZOUJOU CO.,LTD.	Usuki-city,Oita	0974-32-2001	○			○						
	31	ICHINOIDE	KUGE HONTEN CO.,LTD	Usuki-city,Oita	0972-63-8000	○	○		○					○	
	32	SOURIN	KOTEGAWA SHUZOU CO.,LTD	Usuki-city,Oita	0972-62-3335	○	○		○						
	33	RYUBAI	FUJII SHUZOU CO.,LTD	Usuki-city,Oita	0974-32-2008	○	○		○					○	
Taketa	34	BUNGO NO SEIMEI	KAYAJIMA SHURUI CO.,LTD	Taketa-city,Oita	0974-63-3816	○			○						
	35	CRAFT BEER	kujyukougenkaihatukousya CO.,LTD	Taketa-city,Oita	0974-76-2511					○					
	36	senbazuru	Sato Shuzo CO.,LTD	Taketa-city,Oita	0974-76-0004	○	○							○	
	37	PINOT NOIR	kuju winery CO.,LTD	Taketa-city,Oita	0974-76-1002							○			
	38	KOUJYONOUYUKI	SARIMOS	Taketa-city,Oita	0974-67-2621									○	
	39	SAKEGOKORO	GOTOU・KAZUSHI	Taketa-city,Oita	090-6638-3402										○
	40	SHŌKŌSHI	Keidoan	Taketa-city,Oita	0974-66-2448								○		
Usa	41	TOYONOSEKI	YAMADA SHUZOUJYOU	Bungotakada-city,Oita	0978-22-2222	○	○								
	42	AGATAYA	AGATAYA SHUZOU CO.,LTD	Usa-city,Oita	0978-44-0022				○						
	43	KUBO	KUBO SHUZOU CO.,LTD	Usa-city,Oita	0978-38-0109				○						
	44	HŌJUN	KOMATSU SAKE BREWERY CO.LTD	Usa-city,Oita	0978-38-0036	○	○								
	45	AJIMU WINE	SANWA SHURUI CO.,LTD	Usa-city,Oita	0978-34-2210	○						○	○		
	46	ichiko_wakabotan	SANWA SHURUI CO.,LTD	Usa-city,Oita	0978-32-1431		○	○							
	47	JYOUTOKUYA	JYOUTOKUYA SHUZOUJYOU CO.,LTD	Usa-city,Oita	0978-32-0011	○	○		○					○	
	48	GIGI	Joint Enterprise Cooperative Hyakusyou ikki	Usa-city,Oita	0978-44-4244	○						○			
	49	KANEHACHI	YOTSUYA SHUZOU CO.,LTD	Usa-city,Oita	0978-38-0148					○					
	50	MINCHOU	MINCHOU SHUHO CO.,LTD	Usa-city,Oita	0978-38-0808		○								
	51	AJIMUKURA	OOITAMEIYOU CO.,LTD	Usa-city,Oita	0978-44-2250		○	○							
Mie	52	ENJU TANSEI	KIRA SHUZOU Limited Partnership	Bungo-ohno-city,Oita	0974-42-2205	○	○								
	53	TAKAKIYA	HAMASHIMA SHUZOU Limited Partnership	Bungo-ohno-city,Oita	0974-42-2216		○	○						○	
	54	TAIMEI	Fujii Jyozo CO.,LTD	Bungo-ohno-city,Oita	0974-37-2016	○			○						
	55	MUREDURU	MUREDURUSHUZO	Bungo-ohno-city,Oita	0974-72-0101				○						
	56	KOUJYONOTUKI	TANSEI SHURUI CO.,LTD	Bungo-ohno-city,Oita	0974-42-2125		○		○						

As of March 1,2015

## Regional collective trademarks

Regional collective trademarks (Patent Office registration)	OITA PREFECTURE
	Oita Mugi Shochu 大分むぎ(麦)焼酎

## About the division of the simplified form

SA . . . Sake, Synthetic sake  
 CS . . . Shochu(Continuous distillation Japanese spirits)  
 SS . . . Shochu(Simple system distillation Japanese spirits)  
 BS . . . Beer, Sparkling liquor  
 WI . . . Wine, Fruit wine, Sweet fruit wine  
 WB . . . Whisky, Brandy  
 LS . . . Liqueurs, Spirits  
 OB . . . Other brewed liquors

## About "SAKAGURA MAP"

1. The alcoholic beverage factories are different from the actual place, because it's indicated by jurisdiction every tax office.
2. Even if a circle is shown to "possible to visit" part, reservation may be needed.
3. Unauthorized copying and replication of this "SAKAGURA MAP" are strictly prohibited. All rights reserved.
4. This "SAKAGURA MAP" only indicates the factories which hope to publish.