

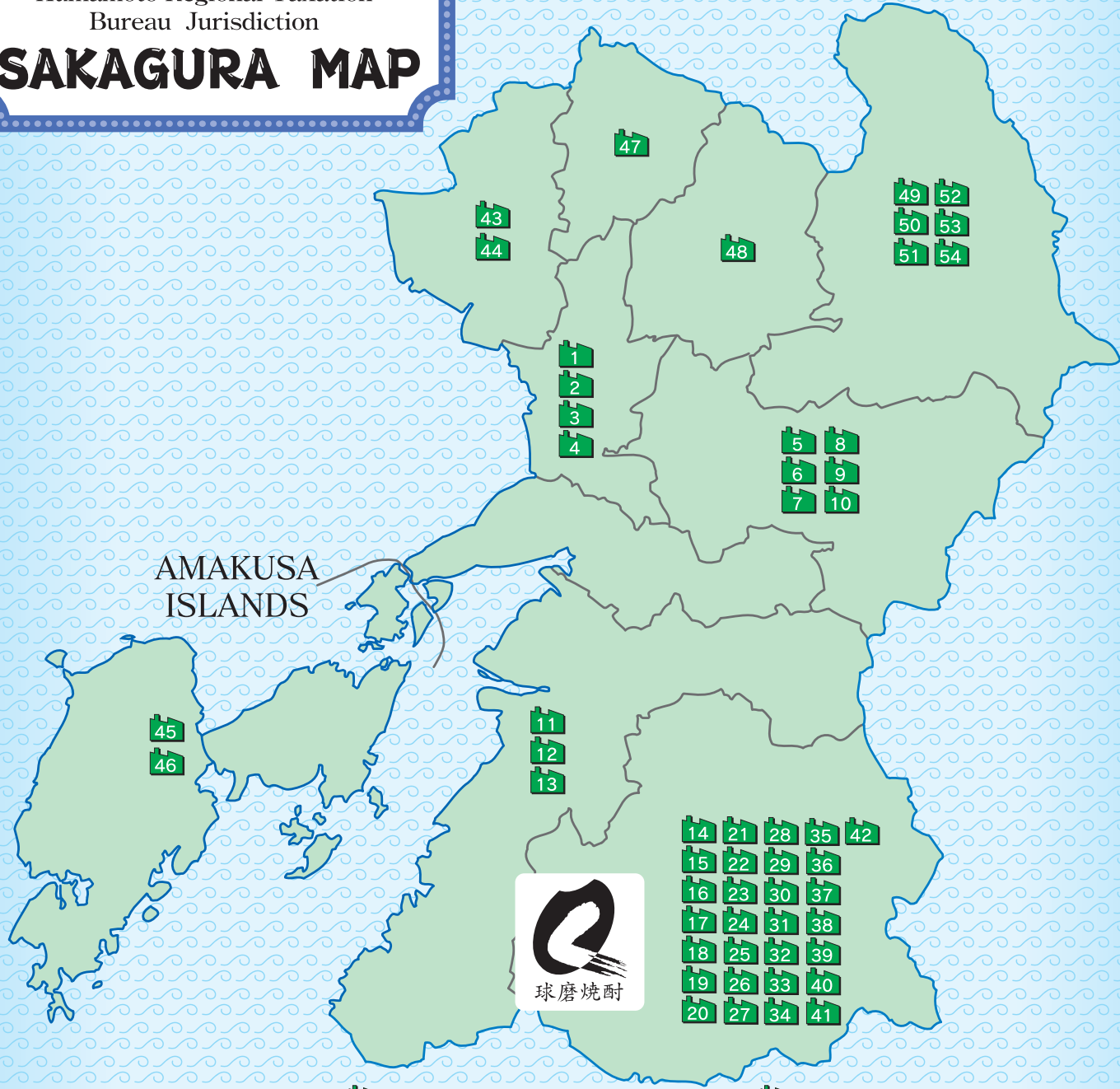


Japan. "Kampai" to the world.

Kumamoto Regional Taxation
Bureau Jurisdiction

SAKAGURA MAP

KUMAMOTO PREFECTURE



AMAKUSA
ISLANDS



- | | | |
|---|--|---|
| 1 KUMAMOTOKEN SYUZO LABORATORY CO.,LTD | 19 FUKANO SHUZO CO.,LTD | 40 MATSUMOTO SHUZOUJOU Limited Partnership |
| 2 ZUIYO CO.,LTD. Toh-hi Factory | 20 SENGETSU SHUZO CO.,LTD. | 41 MIYAHARA SHUZOUZYOU Limited Partnership |
| 3 ZUIYO CO.,LTD. Kawashiri Factory | 21 Yamatoichi shuzomoto Limited Partnership | 42 KUMASHOCHU CO.,LTD |
| 4 KUMAMOTO WINE CO.,LTD | 22 JORAKU SHUZOU CO.,LTD | 43 Aozora Winery |
| 5 KUMAMOTO CRAFT BEER | 23 ROKUCHOSISYUZO.CO.,LTD | 44 HANANOKA SHUZOU CO.,LTD |
| 6 KUMAMOTO-KEN FRUIT GROWERS COOPERATIVE ASSOCIATION | 24 TSUNEMATSU SHUZOU CO.,LTD | 45 AMAKUSA SHUZOU General Partnership |
| 7 SUNTORY BEER LIMITED | 25 TAKAHASHI SHUZO CO.,LTD. | 46 KYOEIFARM CO.,LTD LIQUOR FACTORY |
| 8 Tuzyun brewers CO.,LTD | 26 NASU SHUZOU CO.,LTD | 47 Chiyonosono Sake Brewery Inc. |
| 9 YAMATO SHUZOU CO.,LTD | 27 Batsugun syuzou Limited Partnership | 48 BISHONEN CO.,LTD |
| 10 Utase CO.LTD | 28 Fusanotsuyu CO.,LTD | 49 ASO PALATABILITY LABORATORY |
| 11 Mercian Corporation Yatsushiro Plant | 29 MIYAMOTOSHUZOUJYO Limited Partnership | 50 ASONOYAMABOUSHI |
| 12 FUKUDA FARM WINERY CO.,LTD | 30 KINOSHITA JYOZOSHO | 51 DOBUROKUSEIZOUSYO |
| 13 Kameman Shuzo Limited Partnership | 31 KINOSHITA JYOZOSHO | 52 Kawazu Sake Brewing Company |
| 14 HAKUTAKE BREWING LABORATOLY LTD. | 32 HAYASHI SHUZOUZYO CO.,LTD | 53 YAMAMURA SHUZOU GENERAL PARTNERSHIP |
| 15 JUFUKU SHUZOU | 33 TOYONAGASHUZO General Partnership | 54 Aso Farm Land CO.,LTD |
| 16 TORIKAI SHUZOU CO.,LTD | 34 Ohishi Distillery CO.,LTD | |
| 17 FUCHITA SHUZOUJOU CO.,LTD. | 35 Matsushita distillery CO.,LTD | |
| 18 FUKUDA SHUZOU CO.,LTD | 36 FUTITA SHUZOU HONTEN Corporation | |
| | 37 Tsutsumi Shuzo CO.,LTD. | |
| | 38 Takata shuzohjyo Limited Partnership | |
| | 39 MATSUNOIZUMI SHUZOU Limited Partnership | |


Kumamoto regional
taxation bureau
homepage

KUMAMOTO PREFECTURE

appropriate tax office	number on a map	representing liquor	The alcoholic beverages factory name	The factories location	telephone number	possible to Visit	SA	CS	SS	BS	WI	WB	LS	OB
Kumamoto Nishi	1	KOHRO	KUMAMOTOKEN SYUZO LABORATORY CO.,LTD	Chuo-ku,Kumamoto-city,Kumamoto	096-352-4921		○							
	2	TOH-HI AKAZAKE	ZUIYO CO.,LTD, Toh-hi Factory	Minami-ku,Kumamoto-city,Kumamoto	096-357-7251			○	○					○
	3	ZUIYO	ZUIYO CO.,LTD, Kawashiri Factory	Minami-ku,Kumamoto-city,Kumamoto	096-357-9671		○						○	○
	4	KIKUKA NIGHT HARVEST CHARDONNAY BARREL FARMENT	KUMAMOTO WINE CO.,LTD	Kita-ku,Kumamoto-city,Kumamoto	096-275-2277	○					○			
Kumamoto Higashi	5	KOMACHI	KUMAMOTO CRAFT BEER	Higashi-ku,Kumamoto-city,Kumamoto	096-389-0722					○				
	6	MIKAN CHU-HI	KUMAMOTO-KEN FRUIT GROWERS COOPERATIVE ASSOCIATION	Higashi-ku,Kumamoto-city,Kumamoto	096-389-3314								○	
	7	THE PREMIUM MALT'S	SUNTORY BEER LIMITED KYUSHU-KUMAMOTO PLANT	Kashima-machi,Kamimashiki-gun,Kumamoto	096-237-3811	○				○			○	
	8	TUZYUN	Tuzyun brewers CO.,LTD	Yamato-cho,Kamimashiki-gun,Kumamoto	0967-72-1177	○	○							
	9	KOMEBIJIN	YAMATO SHUZOU CO.,LTD	Yamato-cho,Kamimashiki-gun,Kumamoto	0967-72-0003		○		○				○	
	10	Doburoku Utase	Utase CO.,LTD	Yamato-cho,Kamimashiki-gun,Kumamoto	0967-83-0554									○
Yatsusiro	11	HAKUSUJ	Mercian Corporation Yatsushiro Plant	Yatsushiro-city,Kumamoto	0965-32-5121			○	○					
	12	AMANATSU SANGRIA	FUKUDA FARM WINERY CO.,LTD	Minamata-city,Kumamoto	0966-63-3900	○				○	○			
Hitoyoshi	13	KAMEMAN	Kameman Shuzo Limited Partnership	Tunagi-machi,Ashikita-gun,Kumamoto	0966-78-2001	○	○						○	
	14	HAKUTAKE SHIRO	HAKUTAKE BREWING LABORATORY LTD.	Hitoyoshi-city,Kumamoto	0966-22-2155	○			○					
	15	MUSYAGAESY	JUFUKU SHUZOU	Hitoyoshi-city,Kumamoto	0966-22-4005	○			○					
	16	GINKA TORIKAI	TORIKAI SHUZOU CO.,LTD	Hitoyoshi-city,Kumamoto	0966-22-3303				○					
	17	FUCHITA	FUCHITA SHUZOUJOU CO.,LTD.	Hitoyoshi-city,Kumamoto	0966-23-3055	○								○
	18	SANGA	FUKUDA SHUZOU CO.,LTD	Hitoyoshi-city,Kumamoto	0966-22-2507				○					
	19	SAIVA	FUKANO SHUZOU CO.,LTD	Hitoyoshi-city,Kumamoto	0966-22-2900	○			○					○
	20	SENGETSU	SENGETSU SHUZOU CO.,LTD.	Hitoyoshi-city,Kumamoto	0966-22-3207	○			○					○
	21	ONSEN SHOCHU YUME	Yamatoichi shuzomoto Limited Partnership	Hitoyoshi-city,Kumamoto	0966-22-2610	○			○					○
	22	AKINOTSUYU	JORAKU SHUZOU CO.,LTD	Nishiki-machi,Kuma-gun,Kumamoto	0966-38-4371	○			○					
	23	TOKUGIN ROKUCHOSI	ROKUCHOSISYUZO.CO.,LTD	Nishiki-machi,Kuma-gun,Kumamoto	0966-38-1130				○					
	24	KANATA	TSUNEMATSU SHUZOU CO.,LTD	Taragi-machi,Kuma-gun,Kumamoto	0966-42-2381				○					○
	25	HAKUTAKE SHIRO	TAKAHASHI SHUZOU CO.,LTD.	Hitoyoshi-city,Kumamoto	0966-24-5155	○			○					
	26	KUMANOIZUMI	NASU SHUZOU CO.,LTD	Taragi-machi,Kuma-gun,Kumamoto	0966-42-2592	○			○					
	27	BATSUGUN	Batsugun syuzou Limited Partnership	Taragi-machi,Kuma-gun,Kumamoto	0966-42-2172	○			○					
	28	KURAHACHI	Fusanotsuyu CO.,LTD	Taragi-machi,Kuma-gun,Kumamoto	0966-42-2008	○			○					
	29	KYUDAIME	MIYAMOTOSHUZOUJYO Limited Partnership	Taragi-machi,Kuma-gun,Kumamoto	0966-42-2278				○					
	30	BUNZO	KINOSHITA JYOZOSHO	Taragi-machi,Kuma-gun,Kumamoto	0966-42-2013	○			○					
	31	UMESHU BUNZO	KINOSHITA JYOZOSHO	Taragi-machi,Kuma-gun,Kumamoto	0966-42-2013	○			○					○
	32	GOKURAKU	HAYASHI SHUZOUJYO CO.,LTD	Yunomae-machi,Kuma-gun,Kumamoto	0966-43-2020				○					
	33	TOYONAGAKURA	TOYONAGASHUZO General Partnership	Yunomae-machi,Kuma-gun,Kumamoto	0966-43-2008				○					○
	34	Ohishi	Ohishi Distillery CO.,LTD	Mizukami-mura,Kuma-gun,Kumamoto	0966-44-0001	○			○					
	35	SAIKOGURA	Matsushita distillery CO.,LTD	Mizukami-mura,Kuma-gun,Kumamoto	0966-44-0010				○					
	36	SONONOIZUMI	FUTITA SHUZOU HONTEN Corporation	kuma-mura,kuma-gun,kumamoto	0966-32-0005				○					
	37	OKUKUMAZAKURA	Tsutsumi Shuzo CO.,LTD.	Asagiri-cho,Kuma-gun,Kumamoto	0966-45-0264	○			○					○
	38	ASAGIRI NO HANA	Takata shuzohijo Limited Partnership	Asagiri-cho,Kuma-gun,Kumamoto	0966-45-0200				○					
	39	MATSUNOIZUMI	MATSUNOIZUMI SHUZOU Limited Partnership	Asagiri-cho,Kuma-gun,Kumamoto	0966-45-1118				○					○
	40	BANRYOKU	MATSUMOTO SHUZOUJOU Limited Partnership	Asagiri-cho,Kuma-gun,Kumamoto	0966-45-2106				○					
	41	MIYANOHOMARE	MIYAHARA SHUZOUJYO Limited Partnership	Asagiri-cho,Kuma-gun,Kumamoto	0966-45-0178				○					
	42	KUMASHOCHU	KUMASHOCHU CO.,LTD	Hitoyoshi-city,Kumamoto	0966-22-6930				○					
	Tamana	43	ARAONOBUDAUSHU	Aozora Winery	Arao-city,Kumamoto	0968-62-3446	○					○		
		44	HANANOKA	HANANOKA SHUZOU CO.,LTD	Nagomi-machi,Tamana-gun,Kumamoto	0968-34-2055	○	○		○				
	Amakusa	45	AMAKUSA	AMAKUSA SHUZOU General Partnership	Amakusa-city,Kumamoto	0969-46-2013				○				○
		46	AMAKUSA NO KOMORIUTA	KYOEIFARM CO.,LTD LIQUOR FACTORY	Amakusa-city,Kumamoto	0969-22-7567	○							○
Yamaga	47	CHIYONOSONO	Chiyonosono Sake Brewery Inc.	Yamaga-city,Kumamoto	0968-43-2161	○	○		○				○	
Kikuchi	48	KENMON	BISHONEN CO.,LTD	Kikuchi-city,Kumamoto	0968-27-3131	○	○		○					
Aso	49	ASO PIECE	ASO PALATABILITY LABORATORY	Aso-city,Kumamoto	0967-32-0035	○							○	
	50	YAMABOUSHI	ASONOYAMABOUSHI	Aso-city,Kumamoto	0967-24-6707								○	
	51	KAZENOMORI	DOBUROKUSEIZOUSYO	Minamioguni-machi,Aso-gun,Kumamoto	080-3588-1553								○	
	52	ASOHOURAI	Kawazu Sake Brewing Company	Oguni-machi,Aso-Gun,Kumamoto	0967-46-2311	○	○		○				○	
	53	REIZAN	YAMAMURA SHUZOU GENERAL PARTNERSHIP	Takamori-machi,Aso-gun,Kumamoto	0967-62-0001	○	○						○	
	54	PALE ALE	Aso Farm Land CO.,LTD	Minamiaso-mura,Aso-gun,Kumamoto	0967-67-0001	○					○			

As of March 1,2015

Geographical indication (GI) and Regional collective trademarks

KUMAMOTO PREFECTURE	
Geographical indication (National Tax Agency notification)	Kuma
Regional collective trademarks (Patent Office registration)	Kuma Shochu 

About the division of the simplified form

- SA . . . Sake, Synthetic sake
- CS . . . Shochu(Continuous distillation Japanese spirits)
- SS . . . Shochu(Simple system distillation Japanese spirits)
- BS . . . Beer, Sparkling liquor
- WI . . . Wine, Fruit wine, Sweet fruit wine
- WB . . . Whisky, Brandy
- LS . . . Liqueurs, Spirits
- OB . . . Other brewed liquors

About "SAKAGURA MAP"

- The alcoholic beverage factories are different from the actual place, because it's indicated by jurisdiction every tax office.
- Even if a circle is shown to "possible to visit" part, reservation may be needed.
- Unauthorized copying and replication of this "SAKAGURA MAP" are strictly prohibited. All rights reserved.
- This "SAKAGURA MAP" only indicates the factories which hope to publish.