

10 製造蔵別の製造数量及び稼働率 (製成数量規模別・企業タイプ別)

| 区分<br>製成数量規模<br>企業タイプ      |               | 製造数量 (20度) |         |         |         | 現有製造能力  |         |         |         | 稼働率  |      |       |      |
|----------------------------|---------------|------------|---------|---------|---------|---------|---------|---------|---------|------|------|-------|------|
|                            |               | 四季蔵        | 三季蔵     | 冬季蔵     | 計       | 四季蔵     | 三季蔵     | 冬季蔵     | 計       | 四季蔵  | 三季蔵  | 冬季蔵   | 計    |
| 合計                         |               | kI         | kI      | kI      | kI      | kI      | kI      | kI      | kI      | %    | %    | %     | %    |
| 合計                         |               | 231,485    | 100,605 | 100,546 | 432,637 | 396,110 | 208,460 | 279,565 | 884,135 | 58.4 | 48.3 | 36.0  | 48.9 |
| 製<br>成<br>数<br>量<br>規<br>模 | 100 kI 以下     | 388        | 1,639   | 24,252  | 26,279  | 2,038   | 6,217   | 117,237 | 125,492 | 19.0 | 26.4 | 20.7  | 20.9 |
|                            | 100 ~ 200kI   | 805        | 2,925   | 21,016  | 24,746  | 6,835   | 16,703  | 49,837  | 73,375  | 11.8 | 17.5 | 42.2  | 33.7 |
|                            | 200 ~ 300     | 1,129      | 4,971   | 13,549  | 19,649  | 6,265   | 14,255  | 32,503  | 53,023  | 18.0 | 34.9 | 41.7  | 37.1 |
|                            | 300 ~ 500     | 1,365      | 5,211   | 9,594   | 16,170  | 4,082   | 15,637  | 23,082  | 42,801  | 33.4 | 33.3 | 41.6  | 37.8 |
|                            | 500 ~ 1,000   | 4,717      | 12,819  | 15,386  | 32,921  | 13,191  | 28,708  | 31,416  | 73,315  | 35.8 | 44.7 | 49.0  | 44.9 |
|                            | 1,000 ~ 2,000 | 7,896      | 20,565  | 6,945   | 35,406  | 17,157  | 41,989  | 15,594  | 74,740  | 46.0 | 49.0 | 44.5  | 47.4 |
|                            | 2,000 ~ 5,000 | 20,478     | 26,852  | 2,895   | 50,224  | 32,819  | 57,296  | 2,896   | 93,011  | 62.4 | 46.9 | 100.0 | 54.0 |
|                            | 5,000 kI 超    | 194,707    | 25,625  | 6,911   | 227,243 | 313,723 | 27,655  | 7,000   | 348,378 | 62.1 | 92.7 | 98.7  | 65.2 |
| 企<br>業<br>タ<br>イ<br>プ      | 卸売タイプ         | 152,390    | 55,140  | 21,405  | 228,935 | 274,268 | 104,377 | 57,779  | 436,424 | 55.6 | 52.8 | 37.0  | 52.5 |
|                            | 小売タイプ         | 385        | 6,133   | 10,309  | 16,828  | 636     | 8,864   | 35,753  | 45,253  | 60.6 | 69.2 | 28.8  | 37.2 |
|                            | 卸・小売タイプ       | 10,837     | 16,522  | 37,810  | 65,168  | 22,943  | 32,555  | 109,109 | 164,607 | 47.2 | 50.8 | 34.7  | 39.6 |
|                            | おけ売タイプ I      | —          | 6,890   | 12,222  | 19,112  | —       | 13,567  | 16,784  | 30,351  | —    | 50.8 | 72.8  | 63.0 |
|                            | おけ売タイプ II     | —          | 475     | 2,572   | 3,047   | —       | 2,400   | 3,411   | 5,811   | —    | 19.8 | 75.4  | 52.4 |
|                            | 混合タイプ         | 16,000     | 2,794   | 7,464   | 26,258  | 31,270  | 4,674   | 21,507  | 57,451  | 51.2 | 59.8 | 34.7  | 45.7 |
|                            | 小計            | 179,612    | 87,954  | 91,783  | 359,349 | 329,117 | 166,437 | 244,343 | 739,897 | 54.6 | 52.8 | 37.6  | 48.6 |
| 集約参加                       | —             | —          | —       | —       | —       | —       | —       | —       | —       | —    | —    | —     |      |
| その他企業                      | 51,873        | 12,651     | 8,764   | 73,288  | 66,993  | 42,023  | 35,222  | 144,238 | 77.4    | 30.1 | 24.9 | 50.8  |      |