

6 製成数量（20度）の推移（製成数量規模別・企業タイプ別）

| 製成数量規模 企業タイプ | | 区分 | | 製成数量（20度） | | | | | 集中度 | | | | |
|----------------------------|---------------|-----------|-----------|-----------|-----------|-----------|------|-------|-------|-------|-------|-------|----|
| | | 事業年度 | | 19 | 20 | 21 | 22 | 23 | 19 | 20 | 21 | 22 | 23 |
| 合計 | | <i>kl</i> | <i>kl</i> | <i>kl</i> | <i>kl</i> | <i>kl</i> | | % | % | % | % | % | |
| | | 491,517 | 483,833 | 465,438 | 440,676 | 437,108 | | 100.0 | 100.0 | 100.0 | 100.0 | 100.0 | |
| 製 成 数 量 規 模 | 100 kl 以下 | 29,996 | 27,679 | 27,944 | 27,110 | 27,464 | | 6.1 | 5.7 | 6.0 | 6.2 | 6.3 | |
| | 100 ~ 200kl | 26,693 | 26,332 | 25,124 | 22,162 | 25,121 | | 5.4 | 5.4 | 5.4 | 5.0 | 5.7 | |
| | 200 ~ 300 | 20,769 | 19,830 | 18,625 | 18,650 | 17,796 | | 4.2 | 4.1 | 4.0 | 4.2 | 4.1 | |
| | 300 ~ 500 | 21,390 | 21,067 | 18,023 | 19,832 | 18,425 | | 4.4 | 4.4 | 3.9 | 4.5 | 4.2 | |
| | 500 ~ 1,000 | 36,463 | 34,385 | 36,684 | 35,267 | 33,902 | | 7.4 | 7.1 | 7.9 | 8.0 | 7.8 | |
| | 1,000 ~ 2,000 | 45,218 | 38,838 | 33,823 | 33,897 | 32,412 | | 9.2 | 8.0 | 7.3 | 7.7 | 7.4 | |
| | 2,000 ~ 5,000 | 66,055 | 53,940 | 71,722 | 51,524 | 59,380 | | 13.4 | 11.1 | 15.4 | 11.7 | 13.6 | |
| | 5,000 kl 超 | 244,934 | 261,762 | 233,494 | 232,235 | 222,608 | | 49.8 | 54.1 | 50.2 | 52.7 | 50.9 | |
| 企 業 タ イ プ | 卸売タイプ | 257,733 | 252,130 | 237,383 | 223,183 | 240,637 | | 52.4 | 52.1 | 51.0 | 50.6 | 55.1 | |
| | 小売タイプ | 16,269 | 16,899 | 13,810 | 13,959 | 15,443 | | 3.3 | 3.5 | 3.0 | 3.2 | 3.5 | |
| | 卸・小売タイプ | 66,191 | 68,806 | 58,240 | 55,987 | 54,955 | | 13.5 | 14.2 | 12.5 | 12.7 | 12.6 | |
| | おけ売タイプⅠ | 30,315 | 28,760 | 29,437 | 27,241 | 22,540 | | 6.2 | 5.9 | 6.3 | 6.2 | 5.2 | |
| | おけ売タイプⅡ | 4,619 | 4,002 | 3,538 | 3,396 | 2,594 | | 0.9 | 0.8 | 0.8 | 0.8 | 0.6 | |
| | 混合タイプ | 42,346 | 33,680 | 41,630 | 42,119 | 22,985 | | 8.6 | 7.0 | 8.9 | 9.6 | 5.3 | |
| | 小計 | 417,474 | 404,276 | 384,036 | 365,885 | 359,154 | | 84.9 | 83.6 | 82.5 | 83.0 | 82.2 | |
| 集約参加 | — | — | — | — | — | | — | — | — | — | — | | |
| その他企業 | 74,043 | 79,557 | 81,402 | 74,792 | 77,954 | | 15.1 | 16.4 | 17.5 | 17.0 | 17.8 | | |