Introduction

The geographical indication (GI) system for liquor products is a system that the GIs for the products can be used by only the producers of the area, where given qualities and reputations of the liquor products are essentially attributable to their geographical origin.

Using the GI for the liquor product indicates not only that it is from the correct area of origin, but also that it is reliable product which satisfies a certain standard about its quality.

In the future, we expect that, as this system becomes more widely used, the unique Japanese liquors will become more widely recognized in and out of Japan, and the brand value of Japanese liquors will increase.
What is the Geographical Indications (GIs) for Liquor Products?

Probably, many of you know that when the sign of “Champagne” for a liquor product, for example, it must be produced within the specified area, and it must meet prescribed production standards and quality requirements.

Thus, the GIs for Liquor Products are signs used on the product that have a collective geographical origin and the product according to the quality standard.

The GIs for Liquor Products show that:

- It is actually produced within the area.
- It meets the specified production standards and the quality requirements.

Consumer can choose collective brands for quality-bound-to-origin liquor products.

*The GIs for Liquor Products are granted by the Commissioner of the National Tax Agency of JAPAN upon application from groups of producers of the areas. The government will check on unauthorized use of GIs.

About the Geographical Indication System for Liquor Products

Q. What is a GI?

A. GI is a system which promotes the appropriate use of the name of the geographical origin, which is the common property of the area. When the liquor products have specific characteristics of the area, based on the application from a producers’ association of the area, the Commissioner of the National Tax Agency of JAPAN grants it as the GIs. After that, only the producers of the area can use the GIs for their products.

For the producers of the GI area, there is a merit “differentiation with other products”, and for the consumers, there is a merit that they can choose the more reliable products by the local brand establishment.

*The condition for using the GI is that the product take place in the GI area, and meets the production standards.

Q. Why was the GI system established?

A. Foreign countries

The GI system is based on the “Controlled Designation of Origin” system of wine, which is an important product of the international trade mainly in Europe for a long time. In order to prevent unfair using of the name of geographical origin, main wine producing countries such as France officially established the standard of conditions to use the name of geographical origin for product wines, and have protected profits of both producers and consumers.

Q. How are the GIs displayed?

A. [Example of indication] GI for “Tokyo”

Any of the following letters are written jointly more than one place of the GIs.

1. 「地理的表示」
2. 「Geographical Indication」
3. 「GI」
Designated Geographical Indications for Liquor Products in Japan
(as of March, 2024)

*The regions shown in brackets comprise the scope of production.

**Product Category**
- Wine (5)
- Seishu (16) (Sake)
- Spirits (5) (Shochu/Awamori)
- Other kinds of liquor (1) (Liqueur)

**Rice**
- Kuma (Rice) - Kumamoto Prefecture
- Satsuma (Sweet potato) - Kagoshima Prefecture except Amami City and Oshima County

**Product Region**
- **Hokkaido**
  - Shimo: **Hokkaido**
  - Aioi City, Kakogawa City, Ako City, Nishinomiya City, Higo Prefecture
  - Ishi: **Hokkaido**
  - Harima (Himeji City and 21 other municipalities, Hyogo Prefecture)
  - Nagano (Nagano Prefecture)

- **Kanto**
  - Rice: **Kanto**
  - Yamanashi (Yamanashi Prefecture)
  - Tokyo Shimazake / Tokyo Island Shochu

- **Tohoku**
  - Rice: **Tohoku**
  - Yamagata (Yamagata Prefecture)

- **Hokuriku**
  - Rice: **Hokuriku**
  - Kansai: **Hokuriku**

- **Chugoku**
  - Rice: **Chugoku**
  - Hagi (Abu Town and Hagi City, Yamaguchi Prefecture)

- **Kansai**
  - Rice: **Kansai**
  - Osaka (Osaka Prefecture)

- **Tokai**
  - Rice: **Tokai**
  - Mie (Mie Prefecture)

- **Southern part of Kyushu**
  - Rice: **Southern part of Kyushu**
  - Saga (Saga Prefecture)
  - Iki (Iki City, Nagasaki Prefecture)

- **Northern part of Kyushu**
  - Rice: **Northern part of Kyushu**
  - Kuma (Kuma County and Hitoyoshi City, Kumamoto Prefecture)
  - Satsuma (Sweet potato) - Kagoshima Prefecture except Amami City and Oshima County

- **Okinawa**
  - Rice (Awamori) - Okinawa Prefecture

- **Other region**
  - **Hokkaido**
  - Designated Geographical Indications for Liquor Products in Japan

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* *Aoi City, Kakogawa City, Ako City, Nishinomiya City, Miki City, Takasago City, Ono City, Kasai City, Shiso City, Kato City, Tatsuno Kamigori Town, and Sayo Town, Hyogo Prefecture.*

* *Oshima Town, Toshima Village, Niijima Village, Kozushima Village, Miyake Village, Mikurajima Village, Hachijo Town, Aogashima Village, City, Akashi City, Taka Town, Inami Town, Harima Town, Ichikawa Town, Fukusaki Town, Kamikawa Town, Taishi Town, Tokyo Metropolitan.*
<table>
<thead>
<tr>
<th>Name</th>
<th>Designated date (Rived)</th>
<th>Characteristics</th>
<th>Ingridients</th>
<th>Manufacturing method, etc.</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nijosaku</td>
<td>December 25, 2015</td>
<td>Featuring rice and sake (sake) produced in Japan</td>
<td>Rice and rice koji, Water, Alcohol, Yeast</td>
<td></td>
<td>9~10</td>
</tr>
<tr>
<td>Hakusan (Ishikawa Prefecture)</td>
<td>December 22, 2006</td>
<td>Full-Bodied Taste derived from Rice</td>
<td>Domestic sake rice, Grade 1 or higher (Rice-polishing ratio: at most 70%)</td>
<td>Locally collected water</td>
<td>11~12</td>
</tr>
<tr>
<td>Yarragata</td>
<td>December 16, 2016</td>
<td>Silky and clear taste</td>
<td>Domestic rice, Locally collected water</td>
<td></td>
<td>13~14</td>
</tr>
<tr>
<td>Nada Gog (Hyogo Prefecture)</td>
<td>June 28, 2018 (August 17, 2020)</td>
<td>Liquor with a Clean Aftaste</td>
<td>Domestic rice, Grade 3 or higher</td>
<td>Locally collected water</td>
<td>15~16</td>
</tr>
<tr>
<td>Harima (Hyogo Prefecture)</td>
<td>March 16, 2020</td>
<td>A light body, refreshing sake made from Hyogo Prefecture-grown Yassha-Nishiki</td>
<td>Yamada-Nishiki produced in Hyogo Prefecture</td>
<td>Locally collected water</td>
<td>17~18</td>
</tr>
<tr>
<td>Miy</td>
<td>June 19, 2020</td>
<td>A sake with warmth, elegance, and richness</td>
<td>Domestic rice, Grade 3 or higher</td>
<td>Locally collected water</td>
<td>Special Designation Sake</td>
</tr>
<tr>
<td>Togen (Gunma Prefecture)</td>
<td>January 22, 2021</td>
<td>Transparent flavor and moderate umami taste</td>
<td>Locally produced rice of the following varieties; Yuki Nishiki, Gohya, Azumii</td>
<td>Locally collected water</td>
<td>21~22</td>
</tr>
<tr>
<td>Hagi (Yamaguchi Prefecture)</td>
<td>March 30, 2021</td>
<td>A rich texture and elegant savoury flavor derived from rice</td>
<td>Locally produced rice, Grade 3 or higher</td>
<td>Locally collected water</td>
<td>23~24</td>
</tr>
<tr>
<td>Yamanashi</td>
<td>April 28, 2021</td>
<td>The water of this region has a soft texture and a pure taste derived from a set of favorable natural conditions</td>
<td>Yamanashi sake, Locally produced rice, Grade 3 or higher, Water is collected from water systems designated by the relevant prefectures and commercial business resources.</td>
<td>Locally collected water</td>
<td>25~26</td>
</tr>
<tr>
<td>Saga</td>
<td>June 14, 2021</td>
<td>A mild-flavored sake featuring a rich savoury rice flavor</td>
<td>The SAGA Mini-Hotai (Qualified Sake of SAG) Locally produced rice, Domestic rice</td>
<td>Locally collected water</td>
<td>27~28</td>
</tr>
<tr>
<td>Nagaro</td>
<td>June 30, 2021</td>
<td>These sake products offer a simple-yet-rich flavor, and clean, gentle aroma</td>
<td>Locally produced rice, Grade 3 or higher</td>
<td>Locally collected water</td>
<td>29~30</td>
</tr>
<tr>
<td>Niigata</td>
<td>February 7, 2022</td>
<td>Simple, clean-tasting sake</td>
<td>Domestic rice, Locally collected water</td>
<td></td>
<td>31~32</td>
</tr>
<tr>
<td>Shiga</td>
<td>April 13, 2022</td>
<td>A full-sweet-yet-savoury flavor that comes from quality rice</td>
<td>Locally produced rice, Grade 3 or higher</td>
<td>Locally collected water</td>
<td>Special Designation Sake</td>
</tr>
<tr>
<td>Shinano Omachi</td>
<td>June 30, 2023</td>
<td>Liquor with a distinctive aroma derived from rice</td>
<td>Rice produced in Omachi City and adjacent Matsukawa Village, Kochi Prefecture of the following varieties: Miura Nishiki, Hiyoshi Nishiki, Inokon Nishiki, Domokan Nishiki, Grade 3 or higher.</td>
<td>Locally collected water</td>
<td>35~36</td>
</tr>
<tr>
<td>Iwate</td>
<td>September 25, 2023</td>
<td>A soft texture with a mellow umami flavor of rice</td>
<td>All Iwate Seishu, Locally produced rice, Domestic rice</td>
<td>Locally collected water</td>
<td>Special Designation Sake</td>
</tr>
<tr>
<td>Shizuoka</td>
<td>November 30, 2023</td>
<td>A clean and mellow sake quality with a light and gentle umami taste</td>
<td>Domestic rice, Grade 3 or higher</td>
<td>Locally collected water</td>
<td>Special Designation Sake</td>
</tr>
</tbody>
</table>

*For a listing of the production standards for each region, please refer to the National Tax Agency of Japan website (https://www.nta.go.jp/english/taxes/liquor_administration/geographical/02.html) in Japan.
### Special Attributes of Spirits (Shochu/Awamori)

<table>
<thead>
<tr>
<th>Name</th>
<th>Designated date/Ranked</th>
<th>Characteristics</th>
<th>Grains, potatoes, etc.</th>
<th>Ingredients</th>
<th>Manufacturing method, etc.</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kawanuma (Nagasaki Prefecture)</td>
<td>June 30, 1995 (February 27, 2016)</td>
<td>The fragrant flowering of the grill and its bouquet bring together the sweetness derived from rice koji and an altogether full body texture.</td>
<td>Barley / Rice koji / Water / Local koji</td>
<td>The weight ratio of rice koji and barley used for the moromi is approximately 3:1. Distilled fermented moromi of rice, rice koji, and water or by rice koji and water in a pot still. Further fermented with rice koji and water are made by adding a little rice koji and water to the first moromi and then further fermented.</td>
<td>41~42</td>
<td></td>
</tr>
<tr>
<td>Kuma (Kumamoto Prefecture)</td>
<td>June 30, 1995 (February 27, 2016)</td>
<td>Rich in aroma and texture, with a bouquet of rice koji and a soft and light aftertaste.</td>
<td>Domestic rice / Domestic rice koji / Water / Local koji</td>
<td>Water locally collected</td>
<td>43~44</td>
<td></td>
</tr>
<tr>
<td>Ryukyu (Okinawa Prefecture)</td>
<td>June 30, 1995 (September 14, 2020)</td>
<td>A rich and complex aroma, with a bouquet of rice koji and a soft and light aftertaste.</td>
<td>Rice koji / Black koji / Aspergillus / Rice koji</td>
<td>Distilled fermented moromi of rice, rice koji, and water or by rice koji and water in a pot still. Further fermented with rice koji and water are made by adding a little rice koji and water to the first moromi and then further fermented.</td>
<td>45~46</td>
<td></td>
</tr>
<tr>
<td>Satsuna (Kagoshima Prefecture)</td>
<td>December 22, 2000 (February 27, 2016)</td>
<td>A rich and complex aroma, with a bouquet of rice koji and a soft and light aftertaste.</td>
<td>Locally produced sweet potato / Rice koji / Stored sweet potato / Local koji</td>
<td>Water locally collected</td>
<td>47~48</td>
<td></td>
</tr>
<tr>
<td>Tokyo Shimbakke / Tokyo Isetan Shochu/Takigawa Honten (Kuromitsu)</td>
<td>March 13, 2024</td>
<td>A rich and complex aroma, with a bouquet of rice koji and a soft and light aftertaste.</td>
<td>Domestic sweet potato / Barley koji</td>
<td>Distilled fermented moromi of barley or sweet potatoes, koji, and water in a pot still. Blend these shochu.</td>
<td>49~50</td>
<td></td>
</tr>
</tbody>
</table>

### Special Attributes of Wine

<table>
<thead>
<tr>
<th>Name</th>
<th>Designated date/Ranked</th>
<th>Characteristics</th>
<th>Ingredients</th>
<th>Manufacturing method, etc.</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Yamagata</td>
<td>July 16, 2013 (June 29, 2017)</td>
<td>Wet-Balanced Wine That Preserves the Grape's Natural Properties, Fresh and Delicately Aromatic.</td>
<td>42 designated varieties including Riesling, Muscat, and Pinot Noir.</td>
<td>- Red wine: 1.2 g/l or less</td>
<td>51~52</td>
</tr>
<tr>
<td>Hokkaido</td>
<td>July 28, 2018</td>
<td>Rich acidity and fruity aroma produced by the blossoms of the vine.</td>
<td>57 designated varieties including Riesling, Chardonnay, Cabernet Sauvignon.</td>
<td>- 1.5 g/l or less</td>
<td>53~54</td>
</tr>
<tr>
<td>Yamagata</td>
<td>June 30, 2021</td>
<td>Featuring the inherent aroma and pleasantly acidic aftertaste of grapes imbued with the richness of the region's four seasons.</td>
<td>51 designated varieties including Riesling, Muscat, and Cabernet Sauvignon.</td>
<td>- No chaptalization: 7.0% or higher</td>
<td>55~56</td>
</tr>
<tr>
<td>Okao</td>
<td>June 30, 2021</td>
<td>These wines feature a concentrated fruity flavor and mild acidity derived from fresh and delicious grapes.</td>
<td>36 designated varieties including Riesling, Muscat, and Cabernet Sauvignon.</td>
<td>- Sweet: 6.5% or higher</td>
<td>58~60</td>
</tr>
</tbody>
</table>

### Special Attributes of Other kinds of Liquor

<table>
<thead>
<tr>
<th>Name</th>
<th>Designated date/Ranked</th>
<th>Characteristics</th>
<th>Ingredients</th>
<th>Manufacturing method, etc.</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wakayama Umeshu</td>
<td>September 7, 2020</td>
<td>Strong taste harmonizing richly flavored Umeshu extract and alcohol.</td>
<td>Fresh green plums or plum plums only (locally grown)</td>
<td>- 0.0% or higher</td>
<td>61~62</td>
</tr>
</tbody>
</table>
Geographical Indication
“日本酒 (Nihonshu)”
(Designated in December, 2015)

<table>
<thead>
<tr>
<th>Name</th>
<th>Geographical Area</th>
<th>Liquor Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>日本酒 (Nihonshu) (Japanese Sake)</td>
<td>The entire country of Japan</td>
<td>清酒 (Seishu/Sake)</td>
</tr>
</tbody>
</table>

“Nihonshu” (Japanese Sake) is regarded as a special liquor products from rice, a staple and precious food in Japan. In addition to daily consumption, people drink “Nihonshu” on special occasions such as traditional festivals, annual events, weddings, and funerals. “Nihonshu” is deeply rooted in Japanese culture and tradition. Hence “Nihonshu” was designated as Geographical Indication by the National Tax Agency of JAPAN in December of 2015.

Benefits of designation
Only sake produced in Japan using Japanese-grown rice is entitled to the exclusive use of the term “Nihonshu”.

1. Makes it much easier for consumers to distinguish “Nihonshu” from other sake exist in domestic market that are produced outside Japan or made from rice grown in countries other than Japan. These other liquor products are prohibited from using the term “Nihonshu”.

2. Makes it easy to impress consumer with that “Nihonshu” is a high-quality and reliable Japanese liquor products.

3. Even in overseas differentiation between “Nihonshu” and other sake produced outside Japan will be possible by encouraging protection of GI “Nihonshu” in many countries through international negotiation produced. Make it possible to enhance the brand value of “Nihonshu”.

(Note) If “Nihonshu” label is given on containers or packing, it is not required to contains “the indication which make it clear that it is the GI” using terms such as “地理的表示”, “Geographical Indication” or “GI”.

This greatly contributes to the stimulation of domestic market for “Nihonshu” and promotes exports to overseas.

The characteristic of “Nihonshu / Japanese Sake”

Koji mold

Koji, which is made by inoculating Koji mold (a variety of Aspergillus) onto rice, is used for converting rice starch into sugar. This saccharification method is unique in the world and it is believed that this present systematical method had been gradually established since the Muromachi period (1333-1573) until the Edo period (1603-1868). “Nihonshu” has a variety of taste, depending upon the varieties of Koji mold because the different kind of Koji mold introduces the different level of saccharization and amino-acids production.

Yeast

Most “Nihonshu” breweries use the yeast specially selected as suitable for making “Nihonshu”, which has been popular since the Meiji period (1869-1912). It was biochemically proved that the yeast selected for “Nihonshu” has higher activity for alcohol fermentation than the normal yeast. The activities of aroma and flavor production are differed depending upon the varieties of yeast, which brings a variety of taste on “Nihonshu”.

Combination effect of koji mold and yeast (Multiple parallel fermentation)

“Nihonshu” has relatively high alcohol content in comparison with other fermented liquors, because both saccharization and alcohol fermentation are gently and steadily proceeding at the same time in the fermentation mash; the specially-selected yeast described above is used.
**Geographical Indication “Hakusan”**
(Designated in December, 2005/Revised November, 2017)

<table>
<thead>
<tr>
<th>Name</th>
<th>Geographical Area</th>
<th>Liquor Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>白山(Hakusan)</td>
<td>Hakusan City, Ishikawa Prefecture</td>
<td>清酒(Seishu/Sake)</td>
</tr>
</tbody>
</table>

**Full-Bodied Taste derived from Rice**

Hakusan’s seishu(sake) generally has a full-bodied taste enhanced by rice. Especially, Junmai-ginjo-shu and Ginjo-shu have a gentle fruity aroma, favorable acidity and a rich and full-bodied flavor.

[Image: Paddy-field rice (Mitsuyano area, Hakusan City)]

**Climate and Natural Characteristics of Hakusan City, and Ongoing Quality Improvement Efforts**

Hakusan City in Ishikawa Prefecture is located in Tedori River Fan which flows from Sacred Mt Hakusan, object of faith from more than 1300 years ago. There is rich in abundant riverbed water, This water contains much calcium and less potassium, which leads gradual fermentation and accelerates dissolution of rice in the process of sake brewing.

It results in the sake which tastes umami from rice and has been highly appreciated for a long time.

Hakusan sake breweries have made effort to produce the sake which has Full-Bodied taste and grace by technical improvement and product development, for example, using yamahai starter culture. Moreover, they launched the regional brand “Hakusan Kikusake” in 2005 to maintain their characteristics and to improve quality.

[Image: Sacred Mt. Hakusan]

**Ingredients and Rules for GI Hakusan**

**Ingredients**
- Sake rice and rice koji made in Japan (Grade 1 or higher according to the Agricultural Products Inspection Act, and polished down to at most 70%).
- Water collected in Hakusan City.
- Sugar is not used.

**Rules for GI Hakusan**
- Produced, stored and bottled in Hakusan City.
- Liquefaction is not used to liquefaction.
- Fermentation starter is used to produce.
- The proportion of koji rice is at least 20%.

Note 1: “Liquefaction” is the method to liquefy sake rice using enzymes without steaming.
Note 2: “Fermentation starter” is the yeast starter propagated by rice, rice koji and water to help with the process of producing sake.
Note 3: “Proportion of koji rice used” is based on Section 1, Item 3 of “Labeling Standards for Producing Process and Quality of Sake (National Tax Agency Notice No.8,1989).”

**Control Body**

The Management Organization for Geographical Indication Hakusan Sake regularly conducts quality assessments to maintain the characteristics of GI “Hakusan”.

**Management Organization for Geographical Indication Hakusan Sake**

Address: 12 Higashi Shinmachi, Hakusan City, Ishikawa Prefecture
Website: www.sake-hakusan.info/
**Geographical Indication**
“山形 (Yamagata)”
(Designated in December, 2016)

<table>
<thead>
<tr>
<th>Name</th>
<th>Geographical Area</th>
<th>Liquor Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>山形 (Yamagata)</td>
<td>Yamagata Prefecture</td>
<td>清酒 (Seishu/Sake)</td>
</tr>
</tbody>
</table>

**Silky and clear taste**

Yamagata’s seishu(sake) generally has a silky and clear taste. *Junmai-shu* and *Honjozo-shu* of “Yamagata” are characterized by their rich, full-bodied yet gentle characteristics with a harmony of acidity and umami.

*The Junmai-ginjo-shu* and *Ginjo-shu* have clear taste due to smooth texture and the fruity flavor, which is reminiscent of bananas, and other fruits grown in Yamagata Prefecture such as apples, melons, and La France pears. These characteristics contribute to the clear taste.

**Climate and Natural Characteristics of Yamagata Prefecture, and efforts to improve their brewing techniques**

In Yamagata Prefecture, it snows heavily in winter. Therefore, melted snow become excellent underground water in the mountain ranges of Yamagata Prefecture. The water in Yamagata Prefecture is soft water and is suitable for sake making.

This water contributes directly to its “clear taste” by making advantage of it as brewing water. In addition, the bitter winter cold of Yamagata Prefecture is suited to inhibiting the growth of undesirable microorganisms and conducive to long-term, low-temperature fermentation which is important especially *Ginjo-shu* brewing. For these reasons Yamagata Prefecture is one of the most ideal place for brewing *Ginjo-shu*.

Within the prefecture, under the leadership of the Yamagata Research Institute of Technology and the Yamagata Sake maker’s Association, the effort was taken to develop human resource and to improve brewing techniques. This has raised the overall quality of sake produced in this region and has contributed to creating soft and clear taste, which are the specific properties of Yamagata sake.

**Ingredients and Rules for GI Yamagata**

**Ingredients**
- Rice and rice *koji* made in Japan.
- Water collected in Yamagata Prefecture.
- Sugar is not used.

**Rules for GI Yamagata**
- Produced, stored and bottled in Yamagata Prefecture.

**Control Body**

The Yamagata Sake Brewers Association conducts quality reviews on a regular basis. To maintain the established GI Yamagata standards.

**Yamagata Sake Brewers Association**

Address: 1-7-46, Midori-town, Yamagata City, Yamagata Prefecture

Website: [https://yamagata-sake.or.jp](https://yamagata-sake.or.jp)
**Geographical Indication**

“灘五郷(Nadagogo)”
(Designated in June, 2018/ Revised August, 2020)

<table>
<thead>
<tr>
<th>Name</th>
<th>Geographical Area</th>
<th>Liquor Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>灘五郷(Nadagogo)</td>
<td>Nada Ward and Higashinada Ward in Kobe City, Hyogo Prefecture</td>
<td>清酒(Seishu/Sake)</td>
</tr>
</tbody>
</table>

**Liquor with a Clean Aftertaste**

Generally speaking, Nadagogo’s seishu(sake) has well-balanced flavor elements and a sharp aftertaste. In particular, when the sake is stored over the summer for aging and distributed in autumn, the sake becomes so smooth and flavorful that the more you taste, the more aspects you will know.

Of the sake that has been put through the Akiyagi process, those that are with temperatures close to outside temperatures and shipped straight out of the storage tank without further heat treatment are called “Hijyaoroshi”. This type of sake are traditionally shipped from Nadagogo in and after September. In addition, by combining luxuriant fruity aromas and full flavors, Junmai-ginjo-shu and Ginjo-shu become sake having both well-balanced as well as even sharper aftertaste.

**Climate and Natural Characteristics of Nadagogo area, and Efforts to improve Quality**

In the Nadagogo region, cold winds blow down from the Rokko Mountains in winter, providing the land with a climate extremely well-suited to winter brewing. In addition, the groundwater that wells up through the strata in this area contains the minerals necessary for yeast proliferation and provides hard water suitable for sake brewing. Using this groundwater as preparation water in brewing gives the sake a sharp aftertaste by promoting strong, healthy fermentation and balancing flavor elements.

In Nadagogo region, Tamba kōji at one of the Japan’s three biggest kōji has traditional brewing techniques. In addition, “Society for Nada Sake Research (SNSR)”, a private organization of technicians and researchers focuses on improving sake brewing techniques as well as training personnel. Moreover cooperation between Nadagogo Sake Brewers Association and municipal government research groundwater within the region and maintain quality of Nadagogo Sake. As a result of these initiatives, the characteristics of Nadagogo has been passed down through the ages all the way to the present day.

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**Ingredients and Rules for GI Nadagogo**

**Ingredients**
- Rice and rice kōji made in Japan (Grade 3 or higher according to the Agricultural Inspection Act).
- Water collected in Nadagogo area.
- Sugar is not used.

**Rules for GI Nadagogo**
- Produced, stored and bottled in Nadagogo.

**Control Body**

The Nadagogo Sake Brewers Association conducts quality reviews on a regular basis. To maintain the established GI Nadagogo standards.

**Nadagogo Sake Brewers Association**
Address: 5-10-11 Mikagehonmachi, Higashinada Ward, Kobe City, Hyogo Prefecture
Website: [www.nadagogo.ne.jp/](http://www.nadagogo.ne.jp/)
Geographical Indication “はりま(Harima)”
(Designated in March, 2020)

<table>
<thead>
<tr>
<th>Name</th>
<th>Geographical Area</th>
<th>Liquor Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>はりま(Harima)</td>
<td>The following Cities and Towns in Hyogo Prefecture: Himeji City, Akio City, Koganei City, Kakegawa City, Akio City, Kitakami City, Taka City, Oo City, Oka City, Shiio City, Kim City, Takum City, Asahi City, Tate Town, Inata Town, Hime Town, Tokai Town, Fukui Town, Ishikawa Town, Kozukisho Town, Take Town, and Sego Town</td>
<td>清酒(Seishu/Sake)</td>
</tr>
</tbody>
</table>

**A light body, refreshing sake quality born from Hyogo Prefecture-grown Yamada-Nishiki rice**

Generally, Harima’s seishu (sake) has a soft, gentle roundness to the flavor with minimal bitterness or astringency, a delicate body with a rich, aromatic expansive blossoming of flavor. Using koji made from Yamada-Nishiki rice grown in Hyogo Prefecture, this sake has a pleasant acidity, producing a light, refreshing aftertaste. In particular, Junmai-Daiginjo-shu and Ginjo-shu have a sweet, flamboyant, fruity apple-like aroma that harmonizes with its pleasant acidity, creating an even better sake quality that slides down the throat.

![Yamada-Nishiki rice paddy](image)

**Climate and Natural Characteristics of Harima area, and efforts to preserve Yamada-Nishiki**

Harima’s grain-producing region has vast areas of mineral-rich clay agricultural land, and there are large daily temperature variations during the period when rice grains are ripening. This climate and the natural environment positively impact the Yamada-Nishiki rice in terms of the shape of the shinpaku and the low levels of fat and protein, making this rice variety an excellent raw material for brewing sake.

The Yamada-Nishiki rice variety was developed in 1936, and the original strain has been preserved and managed ever since. Strict maintenance of rice quality under the Main Crop Seeds Production Ordinance (Hyogo Prefecture Ordinance No. 31) led to Yamada-Nishiki taking root in Hyogo Prefecture.

![Sake rice testing area in the mid-1960s](image)

**Ingredients and Rules for GI Harima**

**Ingredients**
- Rice and rice koji are only Yamada-Nishiki produced in Hyogo Prefecture, (rice cultivated from seeds screened in accordance with Main Crop Seeds Production Ordinance [Hyogo Prefecture Ordinance No. 31]).
- Water collected in Harima area.
- Sugar is not used.

**Rules for GI Harima**
- Produced, stored and bottled in Harima area.

**Control Body**

In order to maintain the characteristics of the Harima geographical indications, the Harima Sake Research Society screens product quality on a regular basis.

**Harima Sake Research Society**
Address: 246 Hojonagaracho, Himeji City, Hyogo Prefecture (within the Himeji Brewers Association)

![River in the production area (Yumesaki River)](image)

![Niwata Shrine](image)
Geographical Indication
“三重(Mie)”
(Designated in June 2020)

<table>
<thead>
<tr>
<th>Name</th>
<th>Geographical Area</th>
<th>Liquor Category</th>
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</thead>
<tbody>
<tr>
<td>三重(Mie)</td>
<td>Mie Prefecture</td>
<td>清酒(Seishu/Sake)</td>
</tr>
</tbody>
</table>

A Sake with Warmth, Elegance, and Richness

Mie’s seishu(sake) is typically warming with a full-bodied yet elegant quality. Whether sweet or dry, they are velvety smooth in texture, with flavors that build gradually to yield a pleasant richness. All the while, a gentle warmth fills the mouth, whether the sake is served hot, cold, or in between. Mie’s rich and elegant sake make a perfect pairing with freshly caught shellfish.

Climate and Natural Characteristics of Mie Prefecture, and Efforts to Improve Brewing Techniques

Mie Prefecture has a warm summer climate influenced by the Kuroshio Current, and a cool winter climate due to the cold, dry “Suzuka-Oroshi” winds. Both the snow which blankets the 1,000-meter-plus peaks of the Suzuka Mountains and the heavy rainfall in the Kii Mountains provide an abundant and outstanding water source, enabling the production of sake with a warming, full-bodied quality.

In recent years, not only have Mie’s sake brewers collaborated with the Mie Prefecture Industrial Research Institute to develop original sake yeasts and brewing techniques compatible with the local climate and topography, but furthermore, efforts have been made to enhance the skills of sake brewers through training in the latest brewing techniques, provided by young experts from the “Mie Prefecture Society for the Study of Seishu”.

Ingredients and Rules for GI Mie

**Ingredients**
- Rice and rice koji made in Japan (Grade 3 or higher according to the Agricultural Inspection Act).
- Water collected in Mie Prefecture.

**Rules for GI Mie**
- Limited to “Special Designation Sake”, with good flavor, color, and clarity.
- Produced, stored and bottled in Mie Prefecture.

(Note) “Special Designation Sake” refers to a ginjo-shu, junmai-shu, and honjozo-shu that can fulfill the conditions for production and quality listed in the table in item 1 of the “Standard for Seishu Production, Quality, and Labeling” (Japanese National Tax Agency Notification 8 of 1989).

Control Body

The Mie Sake Brewers Association regularly screens product quality in order to maintain and preserve the special features of the Mie Geographical Indication.

The Story behind the GI Mie Logo
The GI Mie logo incorporates the image of the morning sun, inspired by the scene pictured above: framed by the Torii gate at Uji Bridge, rising above the Naiku (the innermost shrine) of the Ise Grand Shrine. The sun floats above a cup of sacred sake to be offered to the gods. Inside the morning sun is a “tabane noshi”, a bundle of long, dried strips of abalone “noshi awabi”, a lucky charm thought to bring longevity and business prosperity.

Noshi awabi has been presented as an offering at the Ise Grand Shrine for over 2,000 years.

Mie Sake Brewers Association
Address: 141-4 Otanicho, Tsu City, Mie Prefecture
Website: www.mie-sake.or.jp/
**Geographical Indication**

**“利根沼田 (Tone Numata)”**
(Designated in January 2021)

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<tr>
<th>Name</th>
<th>Geographical Area</th>
<th>Liquor Category</th>
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</thead>
<tbody>
<tr>
<td>利根沼田(Tone Numata)</td>
<td>Numata City and Katsushika Village, Kowata Village, Showa Village, and Minakami Town in Tone County, Gunma Prefecture</td>
<td>清酒(Seishu/Sake)</td>
</tr>
</tbody>
</table>

**Transparent flavor and moderate umami taste**

Tone Numata's *seishu* (sake) generally has a quality that allows you to experience a moderate umami taste within a generally transparent flavor. The color tone has a crystal base with transparent pale gold coloring. This sake has a pleasant aftertaste with a slight umami flavor, sweetness, or faint bitterness reminiscent of the green vegetables and edible wild plants harvested in the Tone Numata area.

**Climate and Natural Characteristics of Tone Numata area, and Efforts to Improve Quality**

The Tone Numata area is located in the northern part of Gunma Prefecture. In summer, the daylight hours are long, while winter weather conditions are harsh. The abundant soft water flowing through the neighboring mountains, including Mt. Hotakayama, is a major factor in the transparent quality of Tone Numata sake.

Furthermore, the region produces high-quality rice due to the long daylight hours and large daily temperature differences, which combined with the harsh cold of the winter months, create the perfect environment for brewing sake.

What is more, sake breweries here have long had close collaborations with each other so that today, with all the breweries operated by sake brewery or hired toji, efforts are being made to maintain and improve the region's unique sake quality through research and the accumulation of sake brewing expertise.

**Ingredients and Rules for GI Tone Numata**

**Ingredients**

- Only the following rice brands and varieties produced in the Tone Numata area may be used.
  - Yukihotaka
  - Gohyakumangoku
  - Koshikihikari

- Water collected in the Tone Numata area and cannot have undergone any physical or chemical processing other than precipitation and filtration.

- Only the following yeasts may be used for fermentation.
  - Gunma KAZE yeast
  - Gunma G2 yeast

- Original brewery yeast (only yeasts collected and cultivated in the Tone Numata area)

- No alcohol or sugar is used.

- When using *seishu* instead of water, only *seishu* from the production method described above may be used.

**Rules for GI Tone Numata**

- Produced, stored and bottled in the Tone Numata area.

**Control Body**

The GI Tone Numata Council conducts quality reviews on a regular basis. To maintain the established GI Tone Numata standards.

**GI Tone Numata Council**

Address: 1306-2 Takahira, Shirasawamachi, Numata City, Gunma Prefecture
**Geographical Indication**

“萩 (Hagi)”
(Designated in March 2021)

<table>
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<tr>
<th>Name</th>
<th>Geographical Area</th>
<th>Liquor Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>萩 (Hagi)</td>
<td>Abu Town(Abu County) and Hagi City, Yamaguchi Prefecture</td>
<td>清酒 (Seishu/Sake)</td>
</tr>
</tbody>
</table>

A rich texture and elegant savory flavor derived from rice

In general, Hagi’s seishu(sake) embodies the rich texture and elegant savory umami flavor of the rice, as well as a fresh acidic taste. The savory flavor remains in a pleasant aftertaste, but because of its clean taste, it does not impede any kind of cooking, and one never gets tired of drinking it.

With the ginjo-shu varieties, the fruity aroma comes through. This sake also brings out the delicate flavors of whitefish, local specialty product of Hagi.

Climate and Natural Characteristics of Hagi area, and sake-brewing as a community effort

Abu Town(Abu County) and Hagi City, Yamaguchi Prefecture, there exist a number of flat plateaus of quality clay soil created by the activity of the Abu Volcanoes.

These plateaus have been home to rice cultivation since ancient times. Further, in recent years, local farmers have begun to grow rice featuring lower carbohydrate content for sake-making, under the direction of local brewers.

High-quality water originating in volcanic bedrock such as granite is available for use in the sake-brewing process. The sake-brewing techniques of this area were brought by Otsu kōji. To this day, skilled sake workers steeped in brewing science and fermentation science continue the work of maintaining and enhancing the special attributes of Hagi sake products.

Abu Town(Abu County) and Hagi City in Yamaguchi Prefecture have perpetuated the tradition of local-production-for-local-consumption since the Edo Period. At the same time, these areas have engaged the entire community in sake brewing—that is not only encouraging sake product producers and sake rice growers, but also regional distributors and consumers, to plant the fields and harvest the crops together.

**Ingredients and Rules for GI Hagi**

**Ingredients**

- Rice and rice koji produced in Abu Town(Abu County) and Hagi City (Grade 3 or higher according to the Agricultural Inspection Act).
- Water collected in Abu Town(Abu County) and Hagi City.
- Sugar is not used.

**Rules for GI Hagi**

- Produced, stored and bottled in Abu Town(Abu County) and Hagi City.

**Control Body**

To maintain the special characteristics implied by the "Hagi" Geographical Designation, the Hagi Regional Geographical Indication Management Committee conducts regular quality inspections.

**Hagi Region Geographical Indication Management Committee**

Address: 1755 Ogorikamigo, Yamaguchi City, Yamaguchi Prefecture
Yamaguchi Prefecture Sake Brewers Association

Website: [http://y-shuzo.com](http://y-shuzo.com)
Geographical Indication
"Yamanashi (Yamanashi)"
(Designated in April 2021)

The water of this region has a soft texture and a pure taste derived from a set of favorable natural conditions.

Soft water created by a set of favorable natural conditions, including the height of the mountains and underground strata, is used in the sake-making process. At the same time, the winter—which is the sake-brewing season—is cold in this region, which means the fermentation process progresses slowly and steadily. The taste is simple, soft, clean, and pure, with a robust savory flavor, and a not-too-weak, not-too-strong aroma.

Climate and Natural Characteristics of Yamanashi Prefecture, and initiatives to boost quality

Yamanashi Prefecture is surrounded by several mountains and mountain ranges, measuring 2,000 meters to 3,000 meters in height, including Mt. Fuji, the Southern Alps, the Yatsugatake Mountains, the Okuchichibu Mountains, and more. These mountains comprise approximately 78% of the prefecture's land.

Rain and snowfall falling on high mountains such as Mt. Fuji serve to provide moisture to the forests. As the water flows under the foothills of these mountains through layers of granite, basalt, and anodesite, it is naturally filtered such that it contains an appropriate amount of minerals. This underground water forms a number of water systems.

Though the mineral content differs slightly depending on the water system, water from each system is comprised of soft, high quality, and overall light water. This is Japan's foremost mineral water production area (with a 40% share of the national total), an indication of the excellent quality of Yamanashi water.

Amongst products receiving the "Yamanashi" GI indication from administrative bodies, those meeting a stricter set of conditions, for example those containing only rice grown in Yamanashi Prefecture and certified by the Yamanashi Prefecture Japanese Sake Product Origin Designation Committee, also earn the "Yamanashi Sake" designation.

Ingredients and Rules for GI Yamanashi

Ingredients

- Rice and rice koji are made in Japan
- Brewer’s alcohol may be added, but in limited amounts
- No addition of brewing alcohol

Rules for GI Yamanashi

- Produced, stored and bottled in Yamanashi Prefecture.

Control Body

To maintain the special characteristics implied by the "Yamanashi" Geographical Designation, the Yamanashi Sake and Shochu Makers Association conducts checks on the relevant water systems used in the manufacture of these beverages, and also screens for quality by way of sensory evaluation.

Yamanashi Sake and Shochu Makers Association

Address: 4-15-5 Kokubo, Kofu City, Yamanashi Prefecture

Website: www.yamanashi-sake.jp
Geographical Indication
“佐賀（Saga）”
(Designated in June 2021)

<table>
<thead>
<tr>
<th>Name</th>
<th>Geographical Area</th>
<th>Liquor Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>Saga</td>
<td>Prefecture</td>
<td>Seishu/Sake</td>
</tr>
</tbody>
</table>

A mellow-flavored sake featuring a rich savory rice flavor

In general, Saga's seishu(sake) is known for its robust savory flavor that originates with the savory rice it is made from. It has a mellow taste and texture, with a special sweetness that is also a hallmark of this type of rice. As such, these sake varieties go well with food, especially relatively rich food. They are also a perfect match for sweet-and-salty food seasoned with soy sauce, since soy sauce is rich in both sweet and umami savory flavors.

Climate and Natural Characteristics of Saga Prefecture, and initiatives to boost quality and branding

Saga Prefecture, located in the northwestern part of Kyushu, is comprised of the Sefuri Mountains stretching from the northeast to the central part of the prefecture, and the Tara Mountains to the southwest. In addition, the Saga Plain, stretching from the southern part of the Sefuri Mountains to the Ariake Sea, has warm weather year-round. As such the area is home to numerous rice fields. The high-quality rice produced here, along with the river bed water flowing from the Sefuri Mountains and the Tara Mountains, has been used in sake-brewing since olden times.

In recent years, Saga Prefecture has worked to further boost the quality of the region, for example by establishing the “Saga Prefecture Product Origin Designation Committee”, to certify sake products that meet “The Saga Certified Sake” criteria. It has also instituted the “Saga Prefecture Ordinance on Promoting Toasts with Japanese Sake”. In these and other ways, the municipal government has collaborated with the private sector to promote the “Saga” brand of sake.

Ingredients and Rules for GI Saga

Ingredients
- Rice and rice koji made in Japan.
- Water collected in Saga Prefecture.

Rules for GI Saga
- Produced, stored and bottled in Saga Prefecture.

Control Body

To maintain the special characteristics implied by the “Saga” Geographical Designation, Management Commission for GI “Saga” confirms that the relevant products meet the criteria under the “Section on Ingredients and Production Methods for Alcoholic Beverages” under the Production Criteria for the Use of the Geographical Indication “Saga.”

Management Commission for GI “Saga”

Address: 6-14 Ekiminami Honmachi, Saga City,
Saga Prefecture
Sake Brewers Association

Website: http://www.sagasake.or.jp
**Geographical Indication**

“長野 (Nagano)”
(Designated in June 2021)

<table>
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<tr>
<th>Name</th>
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<th>Liquor Category</th>
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<tbody>
<tr>
<td>長野(Nagano)</td>
<td>富山県</td>
<td>極酒(Seishu/Sake)</td>
</tr>
</tbody>
</table>

These sake products offer a simple-yet-rich flavor, and clean, gentle aroma

Generally speaking, Nagano’s seishu(sake) features a simple-yet-rich flavor together with a clean, gentle aroma. The rich flavor comes from a high concentration of the umami (savory) flavor of rice, which means it is highly satisfying drunk alone, but also enhances and draws out any savory flavor contained in food. It’s a perfect match for savory cooking.

Meanwhile, the clean, gentle aroma does not in any way impede the flavors of food, leaving only a clean afterglow.

**Climate and natural characteristics of Nagano Prefecture, and initiatives to boost production technologies**

Nagano Prefecture is surrounded by some of Japan’s highest mountains. Thanks to its inland climate, it sees large discrepancies between daytime and nighttime temperatures, which renders it ideal for cultivation of rice with high starch content—which in turn makes it appropriate to sake-brewing. This, combined with the effect of the clear-running streams from the mountains, results in the characteristic simple-yet-robust flavor and clean aroma of this region’s sake.

In Nagano Prefecture, the Nagano Prefecture General Industrial Technology Center and the Nagano Sake Brewery Association have collaborated on special classes to help people develop sake-brewing skills. Also, with a view to branding Nagano Prefecture sake, the Nagano Prefectural government has also joined forces with the private sector and the local region to train personnel and boost sake-brewing technologies, taking such steps as establishing the Nagano Prefecture Product Origin Designation System. The goal is to maintain and continuously improve varieties of sake with characteristics unique to Nagano.

**Ingredients and Rules for GI Nagano**

**Ingredients**
- Rice and rice koji produced in Nagano Prefecture.
- Rice polished in Nagano Prefecture is utilized.
- Water collected in Nagano Prefecture.
- Sugar is not used.

**Rules for GI Nagano**
- Produced, stored and bottled in Nagano Prefecture.

**Control Body**

To maintain the special characteristics implied by the “Nagano” Geographical Designation, the Nagano Prefecture Product Origin Designation Committee confirms that the relevant products meet the criteria under the “Section on Ingredients and Production Methods for Alcoholic Beverages” under the Production Criteria for the Use of the Geographical Indication “Nagano.”

**Nagano Prefecture Product Origin Designation Committee**

Address: Japanese Sake and Wine Promotion Division,
692-2 Habashita Minami Nagano, Nagano City, Nagano Prefecture

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Geographical Indication
“新潟 (Niigata)”
(Designated in February 2022)

<table>
<thead>
<tr>
<th>Name</th>
<th>Geographical Area</th>
<th>Liquor Category</th>
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<tbody>
<tr>
<td>新潟 (Niigata)</td>
<td>新潟県 (Niigata Prefecture)</td>
<td>凍酒 (Seishu/Sake)</td>
</tr>
</tbody>
</table>

Simple, clean-tasting sake

Niigata’s seishu(sake) is generally known for its refreshing quality.
The aroma that one gets when this sake is poured into a glass is soft like the morning mist. The flavor is smooth, like delicate snow, and goes down easily.

The light, sweet flavor that comes from the rice blends with other elegant flavors to leave only a pleasant aftertaste behind. This simple, clean flavor is what earns Niigata sake its reputation as a particularly refreshing variety of sake.

Climate and Natural Characteristics of Niigata Prefecture, and initiatives to boost production technologies

Niigata Prefecture boasts ample soft water thanks to the region’s heavy snowfall. The area’s stable low temperatures enabled by snow accumulation creates an ideal environment for the function microorganisms used in sake-brewing such as the koji mold and yeast, yielding the characteristically smooth-and-refreshing quality of Niigata sake.

In addition, the “Echigo koji” technique dating to the Edo Period has been passed down to the present day through the efforts of both the public and private sector.

By way of these and other initiatives, techniques enabling the production of high-quality sake have been successfully developed here. Thanks to this kind of support on sake-making techniques, the area has been able to devise and maintain sake unique to Niigata and appropriate for the times.

Ingredients and Rules for GI Niigata

**Ingredients**
- Rice and rice koji made in Japan.
- Water collected in Niigata Prefecture.
- Sugar is not used.

**Rules for GI Niigata**
- Produced, stored and bottled in Niigata Prefecture.

Control Body

To maintain the special characteristics implied by the “Niigata” Geographical Indication, the Niigata Sake Brewers Association confirms that the relevant products meet the criteria under the “Section on Ingredients and Production Methods for Alcoholic Beverages” under the Production Criteria for the Use of the Geographical Indication “Niigata.”

Niigata Sake Brewers Association

Address: 2-292-2 Higashinakadori, Chuo Ward, Niigata City, Niigata Prefecture

Website: [www.niigata-sake.or.jp](http://www.niigata-sake.or.jp)
Geographical Indication  
“滋賀(Shiga)”  
(Designated in April 2022)

<table>
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<tr>
<td>滋賀(Shiga)</td>
<td>Shiga Prefecture</td>
<td>清酒(Seishu/Sake)</td>
</tr>
</tbody>
</table>

A full sweet-yet-savory flavor that comes from quality rice

Shiga’s seishu(sake) has a mild sweetness and umami flavor that swells in the mouth with a firm acidity, and can be enjoyed over a wide range of temperatures such as rei-shu (cold sake) and kanzake (warmed sake).

Junmai-shu has a modest aroma, but that of the rice is bolstered by the fruit-like aroma formed by yeast. Junmai-ginjo-shu also boasts a gorgeous fruit-like ginjo aroma. All of them have well-balanced sweetness, umami, sourness and aroma and premium beverages, which you will never tire of enjoying.

Ingredients and Rules for GI Shiga

**Ingredients**
- Rice and rice koji produced in Shiga Prefecture (Grade 3 or higher according to the Agricultural Products Inspection Act).
- Water collected in Shiga Prefecture.
- No alcohol or sugar is used.

**Rules for GI Shiga**
- Produced, stored and bottled in Shiga Prefecture.
- Brewed from white rice, rice koji and water only.

Control Body

In order to maintain the special attributes of the Shiga Geographical Indication, the Shiga Sake Brewing Cooperative implements regular quality checks.

Shiga Sake Brewing Cooperative

Address: Callabo Shiga 21, Uchidehama 2-1, Otsu City, Shiga Prefecture

Website: [https://shiga-sake.net](https://shiga-sake.net)

Climate and Natural Characteristics of Shiga Prefecture, and Initiatives on Demand Creation and Business Development

Shiga Prefecture is a producer of quality rice thanks to its plentiful, high-quality underground water sourced in 1,000-meter-high mountains surrounding Lake Biwa including Mt. Hie, the Hira and Ibuki Mountains, as well as the Suzuka Mountains. During the Edo Period, sake-brewing became prominent along highways such as the Tokaido Road and Nakasendo Road linking Kyoto and Edo, as well as in the post towns on these routes. Later, during the Meiji Period, the “Hokkokuuya”, agency of the Noto brewmaster, was established. This development marked the beginning of numerous Noto koji engaging in the craft of sake brewing in Shiga Prefecture, giving rise to a friendly rivalry between them.

In recent years, the public and private sectors have come together to generate demand for the sake of Shiga and to develop the business in the region, including “Ordinance to Entertain with Local Sake in Omihachiman and Promote its Dissemination” (Shiga Prefectural Ordinance No. 13 of March 28, 2016).
Geographical Indication
“信濃大町 (Shinano Omachi)”
(Designated in September 2023)

<table>
<thead>
<tr>
<th>Name</th>
<th>Geographical Area</th>
<th>Liquor Category</th>
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</thead>
<tbody>
<tr>
<td>信濃大町 (Shinano Omachi)</td>
<td>Omachi City Nagano Prefecture</td>
<td>清酒 (Seishu/Sake)</td>
</tr>
</tbody>
</table>

Liquor with a distinctive aroma derived from rice

Shinano Omachi’s Seishu has the special attributes of the geographical indication for “Nagano” (Seishu) and a distinctive aroma derived from rice.

The color tone has a transparent base with colorless or pale gold.

As soon as you put it in your mouth, you will feel an aftertaste with a balance of umami, sweetness and bitterness, so it goes well with mainly bitter, sour and umami-flavored ingredients, making it suitable as a drink with dinner.

Climate and Natural Characteristics of Shinano Omachi area, and Efforts to Improve Quality

The Shinano Omachi area is located in the northwestern part of Nagano Prefecture, surrounded by mountains such as the Hida Mountains (Northern Japan Alps). The feature of the sake brewing and the production of rice is that it can secure an abundant amount of water mainly melted snow from the Northern Japan Alps.

In addition, they adopt contract farming system in order to secure the high-quality sake rice. At the same time, under the coaching of the Nagano Prefectural the Northern Japan Alps Agricultural Rural Support Center and the Daihoku Agricultural Cooperative, farmers are making daily efforts to increase shinpan-ku manifestation rate of sake rice through deep water cultivation method.

Ingredients and Rules for GI Shinano Omachi

**Ingredients**

- Sake rice and rice koji are made of the only polished rice(Note 1) of brown rice(Note 2) harvested from the specific paddy field in Omachi City, and adjacent Matsukawa Village, Kita-azumi County
- Only the following varieties of rice and rice koji
  - Miyama Nishiki
  - Hitogokochi
  - Kinmon Nishiki
  - Sankei Nishiki
- Water collected in Omachi City
- Sugar is not used

(Note 1) Limited to brown rice removed all or part of the rice bran layer in Nagano Prefecture
(Note 2) Limited to those ranked as third grade or higher according to the Agricultural Products Inspection Act (Act No. 144 of 1951)

**Rules for GI Shinano Omachi**

- Produced, stored and bottled in Omachi City
- Sake rice and rice koji must be steamed with a wood steaming baskets
- Rice koji must be produced in koji room installed in Omachi City

Control Body

GI Shinano Omachi Management Council regularly screens product quality in order to maintain and preserve the special features of Geographical Indication “Shinano Omachi”.
(The products must be confirmed based on the Business Implementation Procedures prepared by the Nagano Prefecture Product Origin Designation Committee as having met the production standards for the Geographical Indication “Nagano” (Seishu).)

GI Shinano Omachi Management Council
Address: Usui Shoten Co., Ltd., 2512-1, Omachi, Omachi City Nagano Prefecture
Geographical Indication

“岩手(Iwate)”
(Designated in September 2023)

<table>
<thead>
<tr>
<th>Name</th>
<th>Geographical Area</th>
<th>Liquor Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>岩手(Iwate)</td>
<td>Iwate Prefecture</td>
<td>清酒(Seishu/Sake)</td>
</tr>
</tbody>
</table>

A soft texture with a mellow umami flavor of rice

Iwate’s Seishu has a soft texture that brings out the mellow umami flavor of rice. When you put it in your mouth, you can feel the rich umami flavor derived from rice, which spreads gently, and the refreshing scent of green bamboo and fresh greenery. Junmai Ginjo-shu and Ginjo-shu have the aroma of fresh fruits such as green apple and pear.

Iwate’s Seishu tastes better when paired with food as sake drunk during the meal, as it brings out the flavors of ingredients in a variety of dishes, regardless of Japanese or Western.

Climate and Natural Characteristics of Iwate Prefecture, and Efforts to Improve Brewing Techniques by “Nanbu Toji”

The Ou mountains such as Mt.Iwate with an altitude of about 2,000 m in Iwate Prefecture range north and south, and the underground water that gushes out is rich in mineral because this area is unique in that it is one of the few places in Japan where a variety of sediments from the Paleozoic era (approx. 200 million to 500 million years ago) and newer strata are mixed together. These factors are indispensable for Iwate’s Seishu.

In addition, until the Meiji Restoration (late 1800s), the Nanbu clan, which ruled this area, worked to attract merchants from other territories. This effort has led to the creation of the Nanbu Toji group, which is currently Japan’s largest toji group and Iwate’s Seishu have been supported by this toji group.

Currently, the techniques of Nanbu Toji cultivated in Iwate’s history have been handed down and passed on to the next generation.

Ingredients and Rules for GI Iwate

**Ingredients**
- Rice and rice koji made in Japan
- Water collected in Iwate Prefecture
- Sugar is not used

“All Iwate Seishu”
- Rice and rice koji produced in Iwate Prefecture
- Water collected in Iwate Prefecture
- koji mold and yeast originated in Iwate Prefecture
- Sugar is not used

**Rules for GI Iwate**
- Produced, stored and bottled in Iwate Prefecture
- “All Iwate Seishu”
- Produced, stored and bottled in Iwate Prefecture
- Brewed from white rice, rice koji and water only

Control Body

To maintain the special characteristics implied by the “Iwate” Geographical Designation, Management Organization for Geographical Indication Iwate confirms that the relevant products meet the criteria under the “Section on Ingredients and Production Methods for Alcoholic Beverages” under the Production Criteria for the Use of the Geographical Indication “Iwate”.

Management Organization for Geographical Indication Iwate
Address:
4-19, Baba-cho, Morioka City,
Iwate Prefecture
Iwate Sake Brewers
Cooperative Association
Website: https://iwatesake.jp

Website: https://iwatesake.jp
**Geographical Indication “静岡(Shizuoka)”**
(Designated in November 2023)

<table>
<thead>
<tr>
<th>Name</th>
<th>Geographical Area</th>
<th>Liquor Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>静岡(Shizuoka)</td>
<td>Shizuoka Prefecture</td>
<td>清酒(Seishu/Sake)</td>
</tr>
</tbody>
</table>

### A clean and mellow sake quality with a light and gentle umami taste

Shizuoka’s Seishu is generally less acidity, with a light and gentle umami taste, and a clean and mellow sake quality.

With a gentle banana-like aroma, Junmai Ginjo-shu and Ginjo-shu also have fruity note like melon.

Shizuoka’s Seishu with a soft mouth feel and a crisp is suitable as sake drunk during the meal that brings out the features of ingredients.

### Climate and Natural Characteristics of Shizuoka Prefecture, and Efforts to Improve Brewing Techniques

The use of the soft underground water and spring water from Mt.Fuji and Akaishi Mountain Range produces the light and mellow sake of Shizuoka.

In addition, Numazu Technical Support Center, Industrial Research Institute of Shizuoka Prefecture and sake brewing companies in the prefecture developed Shizuoka Yeast. Thanks to technical acquisition of sake brewing suited to Shizuoka Yeast and improvement of sake brewing techniques in the whole prefecture, the area has been able to devise and maintain sake unique to Shizuoka.

### Ingredients and Rules for GI Shizuoka

#### Ingredients

- Rice and rice koji made in Japan (Grade 3 or higher according to the Agricultural Products Inspection Act)
- Water collected in Shizuoka Prefecture
- The yeast used for fermentation shall be Shizuoka Yeast

#### Rules for GI Shizuoka

- Limited to “Special Designation Sake”, with good flavor, color, and clarity
- Produced, stored and bottled in Shizuoka Prefecture

(Note) “Special Designation Sake” refers to a ginjo-shu, junmai-shu, and honjozo-shu that can fulfill the conditions for production and quality listed in the table in item 1 of the “Standard for Seishu Production, Quality, and Labeling” (Japanese National Tax Agency Notification 8 of 1989).

### Control Body

The Shizuoka Sake Brewers Cooperative Association regularly screens product quality in order to maintain and preserve the special features of the Geographical Indication “Shizuoka”.

**Emblem for GI Shizuoka**

**Shizuoka Sake Brewers Cooperative Association**
Address: 4-18, Seikan-cho, Aoi-ku, Shizuoka City, Shizuoka Prefecture
Website: [https://www.shizuoka-sake.jp/](https://www.shizuoka-sake.jp/)
The aroma of barley together with the sweetness derived from rice koji and an altogether full body texture

The single distilled shochu, “Iki”, has a refreshing aroma enhanced by barley and has bodied sweet flavor of rice koji. Moreover, “Iki” has a clean-finished mouthfeel enhanced by the water in Iki.

Iki Island the Birth place of Barley Shochu

Iki City in Nagasaki Prefecture is located in the archipelago centered on Iki Island in the Genkai Sea to the north of Kyushu. Iki City is a region that has plentiful groundwater refined by its basalt layer over the years. The underground water in Iki City promotes fermentation, enhance flavor of “Iki” thick and stands out a clean-finished mouthfeel by using as warimizu (water added to shochu to adjust alcohol content).

Moreover, Iki City has the longest history to produced barley shochu in Japan. “Iki” is traditionally made from rice koji and barley for ratio of 1:2. This traditional production method is one of the factors that have firmly established the characteristics of “Iki”.

Ingredients and Rules for GI Iki

Ingredients

- Barley
- Rice koji
- The weight ratio of rice koji and grain used for the moromi are approximately 1:2.
- Water collected in Iki City.

Rules for GI Iki

- Produced, stored and bottled in Iki City.
- Ferment the first moromi made from rice koji and water, then further ferment main moromi made by adding steamed grain and water to the first moromi. After that, the main moromi is distilled in a pot still.

Control Body

The Iki Shochu Management Committee regularly conducts confirmation of whether “Iki” meets standard of “Matters Concerning Ingredient and Producing Method of Liquor” in “Production Standard for GI ‘Iki’” to maintain the characteristics of the GI “Iki”.

Iki Shochu Control Committee

Address: 639-3 Higashifure, Gonouracho, Iki City, Nagasaki Prefecture
Geographical Indication

“球磨(Kuma)”
(Designated in June, 1995 / Revised February, 2018)

<table>
<thead>
<tr>
<th>Name</th>
<th>Geographical Area</th>
<th>Liquor Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>球磨 (Kuma)</td>
<td>Kuma County and Hitoyoshi City Kumamoto Prefecture</td>
<td>稲留酒(Spirits)</td>
</tr>
</tbody>
</table>

Rice Shochu with a Mellow Sweetness derived from Rice

The single distilled shochu, “Kuma”, has a refreshing aroma and a mellow sweetness enhanced by rice.

“Kuma” produced by atmospheric distillation has a toasty aroma peculiar to rice. “Kuma” produced by vacuum distillation has a fruity aroma.

Climate and Nature Characteristics of Kuma area and the water of Kuma River System are suitable for making Shochu

Kuma County and Hitoyoshi City in Kumamoto Prefecture are located in the Kuma Basin, surrounded by the Kyushu Mountains in the central part of Kyushu. The average temperature in winter is low and difference in temperature between daytime and nighttime is quite extreme despite low latitude in this area. There are many heavy foggy days that enables to ferment at relatively low temperature and store in favorable environment. This is why Kuma County and Hitoyoshi City are well-suited places to produce shochu with a refreshing aroma.

In addition, the water of Kuma River flowing through the Kuma Basin is soft and well-suited to produce shochu. “Kuma” takes advantage of this water to bring out a mellow sweetness derived from rice.

Ingredients and Rules for GI Kuma

Ingredients

- Rice and rice koji made in Japan.
- Water collected in Kuma County and Hitoyoshi City.

Rules for GI Kuma

- Produced, stored and bottled in Kuma County and Hitoyoshi City.
- Distill fermented moromi of rice, rice koji and water or by rice koji and water in a pot still. Note: Moromi fermented by rice koji and water are made by adding rice koji and water to its first moromi and then further fermented.

Control Body

The Kuma Shochu Management Committee regularly conducts confirmation of whether “Kuma” meets standard of “Matters Concerning Ingredient and Producing Method of Liquor” in “Production Standard for GI ‘Kuma’” to maintain the characteristics of the GI “Kuma”.

Kuma Shochu Management Committee
Address: 5-1 Fumotomachi, Hitoyoshi City, Kumamoto Prefecture
**Geographical Indication**

“琉球（Ryukyu）”

(Designated in June, 1995 / Revised February, 2018 / Revised September, 2020)

**Rich Flavor Derived From Rice Koji**

Ryukyu is a distilled spirit made by distilling moromi which is comprised of fermented rice koji and water in a pot still. In particular, “kusu (koshu)” (aged shochu stored for three years or more) produced by atmospheric distillation has dense aroma which is harmonious mixture of sweet vanilla aroma and matsutake mushroom aroma originating from rice with enzymes from black koji mold.

**Characteristics of Ryukyu Produced by Black Koji and a dense Flavor Nurtured by Okinawa Prefecture’s Water**

Although the environment of Okinawa Prefecture is hot and humid with high rainfall, black koji—which generates more citric acid than other koji molds—promotes healthy fermentation, and the variety of different ingredients generated by the black koji create the special characteristics of Ryukyu.

Furthermore, the water in Okinawa Prefecture is hard with a high mineral content. This promotes the growth of microorganisms, which creates rich, dense flavors.

During the time of the Ryukyu Kingdom (1429–1879), the people of Okinawa acquired skills and technologies through cultural exchanges with trading partners in other countries, and the methods for producing distilled liquor were introduced from Southeast Asia and the Chinese continent over 500 years ago.

Okinawa Prefecture has a tradition of aging spirits for a number of years after distillation. Spirits that have been aged for three years or longer are called “kusu (koshu)”, and the well-established traditional technique for nurturing kusu is known as “shitsugi”.

**Ingredients and Rules for GI Ryukyu**

**Ingredients**

- Rice koji produced by black koji which belongs to Aspergillus luchuensis.
- Water collected in Okinawa Prefecture.

**Rules for GI Ryukyu**

- Produced, stored and bottled in Okinawa Prefecture.
- Distill fermented moromi of rice koji and water in a pot still.

**Matters relating liquor classes**

- Pot distillation shochu, material alcohol

**Control Body**

The GI Ryukyu Management Committee regularly conducts confirmation of whether “Ryukyu” meets standard of “Matters Concerning Ingredient and Producing Method of Liquor” in “Production Standard for GI ‘Ryukyu’” to maintain the characteristics of the GI “Ryukyu”.

**GI Ryukyu Management Committee**

Address: 2-8-9 Minatomachi, Naha City, Okinawa Prefecture
**Geographical Indication**

**“薩摩(Satsuma)” (Designated in December, 2005 / Revised February, 2018)**

<table>
<thead>
<tr>
<th>Name</th>
<th>Geographical Area</th>
<th>Liquor Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>薩摩(Satsuma)</td>
<td>Kagoshima Prefecture (with the exception of Amami City and Oshima County)</td>
<td>蒸留酒(Spirits)</td>
</tr>
</tbody>
</table>

**Sweet Potato Shochu with a Rich, Floral Aroma**

The single distilled *shochu*, “Satsuma”, is made from high-quality fresh sweet potatoes which can be obtained easily because Kagoshima Prefecture is also a good sweet potato production area. “Satsuma” has a sweet flavor harmonized with its rich floral aroma, and has smooth mouthfeel even just after distilled.

**Climate and Natural Characteristics of Kagoshima Prefecture, and efforts to improve production techniques.**

There are many regions with good drainage and those at low groundwater levels in Kagoshima Prefecture. Kagoshima Prefecture has been a well-suited place to grow sweet potatoes and has become the largest production area in Japan since mid-Edo period (1603-1868). That is why Kagoshima Prefecture maintaining supply of sweet potato is an ideal area for producing sweet potato shochu.

The production techniques for “Satsuma” are largely developed and disseminated, which is taken lead by the Kagoshima Prefecture Industrial Technology Center. Shochu Education and Research Center for Fermentation in Kagoshima University also conducts research and development and human resource development for sweet potato shochu.

**Ingredients and Rules for GI Satsuma**

**Ingredients**

- Sweet potatoes produced in Kagoshima Prefecture*.
- Rice *koji* or sweet potato *koji* made from sweet potatoes.
- Water collected in Kagoshima Prefecture*.

**Rules for GI Satsuma**

- Produced, stored and bottled in Kagoshima Prefecture*.
- Distill fermented *moromi* of rice *koji*, sweet potatoes and water in a pot still.
- * Except Amami City and Oshima County

**Control Body**

The Satsuma Shochu Management Committee regularly conducts confirmation of whether “Satsuma” meets standard of “Matters Concerning Ingredient and Producing Method of Liquor” in “Production Standard for GI ‘Satsuma” to maintain the characteristics of the GI “Satsuma”.

**Satsuma Shochu Control Committee**

Address: 8-15 Kinkocho, Kagoshima City, Kagoshima Prefecture

*Produced, stored and bottled in Kagoshima Prefecture*.

* Distill fermented *moromi* of rice *koji*, sweet potatoes and water in a pot still.

* Except Amami City and Oshima County

* (Emblem for GI SATSUMA)
### Geographical Indication

**東京島酒 (Tokyo Shimazake / Tokyo Island Shochu)**
(Designated in March 2024)

<table>
<thead>
<tr>
<th>Name</th>
<th>Geographical Area</th>
<th>Liquor Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>東京島酒 (Tokyo Shimazake / Tokyo Island Shochu)</td>
<td>The following Towns and Villages in Tokyo Metropolitan: Oshima Town, Toshima Village, Nijima Village, Kuzakihama Village, Myako Village, Mikurajima Village, Hachijo Town, Aogashima Village</td>
<td>燕留酒 (Spirits)</td>
</tr>
</tbody>
</table>

### A flavor derived from barley koji, and a soft and light aftertaste

Tokyo Shimazake is the honkaku shochu (authentic shochu) characterized by using “barley koji”, which has three types of shochu such as “sweet potato shochu using barley koji”, “barley shochu using barley koji”, and “sweet potato and barley blended shochu using barley koji”.

Tokyo Shimazake has a roated aroma of barley and a refreshing fragrance like plants, and you can feel the richness and umami in the soft and light aftertaste.

In addition, Tokyo Shimazake goes well with sashimi of fatty fish and traditional food “Kusaya” (salted, dried and fermented fish) and is suitable as a drink with dinner.

### A gentle taste produced in the volcanic islands in the Pacific Ocean

The basic production method of Tokyo Shimazake was brought by a merchant from Satsuma Province (located in the southernmost region of Japan) at the end of the Edo period.

In Izu Islands, the relatively warm climate, even during the season of producing shochu from fall to winter, has made it easy for shochu production to take root, as fermentation of moromi proceeded vigorously. This warm climate promotes the dissolution of oily component into the undiluted shochu during storage period, and gives the product richness and umami.

Moreover, in Izu Islands, due to high annual precipitation and small volcanic island, the water used in the production process contains fewer minerals from the geology, resulting in a softer aftertaste.

### Ingredients and Rules for GI Tokyo Shimazake

#### Ingredients

- Sweet potatoes produced in Japan
- Barley koji must be used
- Water collected in Izu Islands

![Beni Azuma](image1.png)  ![Shichifuku](image2.png)

#### Rules for GI Tokyo Shimazake

- Produced, stored, and bottled in Izu Islands.
- undiluted shochu and product stored at room temperature.
- (i) Distill fermented moromi of barleys or sweet potatoes, koji and water in a pot still.
- (ii) blend these shochu

### Control Body

To maintain the special characteristics implied by the “Tokyo Shimazake” Geographical Indication, Management Commission for GI “Tokyo Shimazake” confirms that the relevant products meet the criteria under the “Section on Ingredients and Production Methods for Alcoholic Beverages” under the Production Criteria for the Use of the Geographical Indication “Tokyo Shimazake”.

### Management Commission for GI “Tokyo Shimazake”

Address: Address: 1299-banchi, Mitsune, Hachijo-machi, Hachijojima, Tokyo, within Hachijo Kohatsu Co., Ltd.
**Geographical Indication**

“山梨（Yamanashi）”

(Designated in July, 2013 / revised June, 2017)

<table>
<thead>
<tr>
<th>Name</th>
<th>Geographical Area</th>
<th>Liquor Category</th>
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<tbody>
<tr>
<td>山梨（Yamanashi）</td>
<td>Yamanashi Prefecture</td>
<td>ぶどう酒（Wine）</td>
</tr>
</tbody>
</table>

**Well-Balanced Wine That Preserves the Grape's Natural Properties**

**<Best-Known Wines>**

White wine made from “Koshu” has an abundant aroma and a gentle taste.

Dry Koshu wine has a fruity citrus scent and a lively acidity.

Red wine made from “Muscat Bailey A” has a vivid red-purple hue, a fruity and sweet aroma, and a soft astringent flavor.

**Climate and Natural Characteristics of Yamanashi Prefecture, and devise of Cultivation**

Yamanashi Prefecture’s climate is well-suited to growing grapes. The grapes are grown with bright, vivid colors.

The brisk cold autumn air has an excellent influence on their overall quality, including their sugar content.

In Yamanashi Prefecture, well-balanced wine preserving the grape’s natural properties has been manufactured by breweries, mainly “Yamanashi Prefecture Wine Brewery Association”, to devise better method of cultivating grapes and to select varieties for taking root in Yamanashi’s natural environment.

**Ingredients and Rules for GI Yamanashi**

**Ingredients**

- Grapes grown in Yamanashi Prefecture.
- Grape varieties used for wine are limited to 42 designated varieties, including Koshu, Muscat Bailey A, Cabernet Sauvignon, and Chardonnay, etc.
- Grapes must have at least a specified minimum sugar content.

<table>
<thead>
<tr>
<th>Koshu</th>
<th>Muscat Bailey A</th>
<th>Cabernet Sauvignon</th>
<th>Chardonnay</th>
</tr>
</thead>
</table>

**Rules for GI Yamanashi**

- Produced, stored and bottled in Yamanashi Prefecture.
- Alcohol content is 8.5% or higher for dry wine and 4.5% or higher for sweet wine.
- Chaptalization and acidification techniques can be used with certain restrictions.

**Control Body**

The Management Commission for GI “Yamanashi” conducts quality and display review. Only wines that pass these tests may display the “GI Yamanashi” label. To preserve the natural characteristics of GI “Yamanashi”.

**Management Commission for GI “Yamanashi”**

Address: Yamanashi Prefecture Wine Manufacturers’ Association Local Industry Center, 2F 3-13-25 Tokoji, Kofu City, Yamanashi Prefecture

Website: [www.wine.or.jp/](http://www.wine.or.jp/)
Rich Acidity and Fruity Aroma
Produced by the Blessings of the Land

White wines possess the fruity aroma of green apples and citrus as well as a light, fruity flavor. There red wines possess a spicy, fruity fragrance and a light, mature aroma. They have clear acidity and mellow astringency. Rosé wines possess a rich, fruity aroma. On the other hand, dry rosé wines are fruity and refreshing, and vividly convey their acidity.

Establishing a fixed standard for the overall acid value of each type of wine numerically clarifies the richness of the characteristic acidity of Hokkaido wines.

Climate and Natural Characteristics of Hokkaido, and devise of Cultivation

There are many hours of daylight from April to October, and temperatures change drastically throughout the day in the grape-growing area in Hokkaido. Also, during the grape-growing period, the climate is generally cool and there is little precipitation, so it is possible to harvest grapes in a healthy state with a high sugar and organic acid content.

In addition, cultivation methods that are applicable to severely cold and snowy climates have been established thanks to efforts by wine manufacturers on their own and the activities of conferences on Hokkaido-made wine. Development is also actively underway to create cold-resistant varieties such as mountain grape varieties and hybrid varieties that are optimized for the natural environment in Hokkaido.

The characteristics of Hokkaido wines, which are highly acidic with a fruity aroma, were formed through these cultivation methods as well as the traits of the climate and landscape.

Ingredients and Rules for GI Hokkaido

Ingredients

- Grapes grown in Hokkaido.
- Grape varieties used for wine are limited to 57 designated varieties, including Kerner, Niagara, Yamasachi, Pinot Noir, etc.
- Grapes must have at least a specified minimum sugar content.

Rules for GI Hokkaido

- Produced, stored and bottled in Hokkaido.
- Alcohol content is 14.5% or less.
- Chaptalization and acidification techniques can be used with certain restrictions.

Control Body

In order to preserve the natural characteristics of GI "Hokkaido," the Management Commission for GI "Hokkaido" conducts quality examinations, etc. and only wines that pass these tests may display the “GI Hokkaido” label.

Management Commission for GI “Hokkaido"

Address: 1-1-12 Ironai, Otaru City, Hokkaido
Otaru Canal Terminal
Inside NPO Winecluster Hokkaido

Website: winecluster.org

Rich Acidity and Fruity Aroma
Produced by the Blessings of the Land

White wines possess the fruity aroma of green apples and citrus as well as a light, fruity flavor. There red wines possess a spicy, fruity fragrance and a light, mature aroma. They have clear acidity and mellow astringency. Rosé wines possess a rich, fruity aroma. On the other hand, dry rosé wines are fruity and refreshing, and vividly convey their acidity.

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The characteristics of Hokkaido wines, which are highly acidic with a fruity aroma, were formed through these cultivation methods as well as the traits of the climate and landscape.

Ingredients and Rules for GI Hokkaido

Ingredients

- Grapes grown in Hokkaido.
- Grape varieties used for wine are limited to 57 designated varieties, including Kerner, Niagara, Yamasachi, Pinot Noir, etc.
- Grapes must have at least a specified minimum sugar content.

Rules for GI Hokkaido

- Produced, stored and bottled in Hokkaido.
- Alcohol content is 14.5% or less.
- Chaptalization and acidification techniques can be used with certain restrictions.

Control Body

In order to preserve the natural characteristics of GI "Hokkaido," the Management Commission for GI "Hokkaido" conducts quality examinations, etc. and only wines that pass these tests may display the “GI Hokkaido” label.

Management Commission for GI “Hokkaido"

Address: 1-1-12 Ironai, Otaru City, Hokkaido
Otaru Canal Terminal
Inside NPO Winecluster Hokkaido

Website: winecluster.org
Grapes grown in Yamagata Prefecture.

Grape varieties used for wine are limited to 51 designated varieties, including Delaware, Muscat Bailey A, Merlot, Yama Sauvignon, etc.

Grapes must have at least a specified minimum sugar content.

Produced, stored and bottled in Yamagata Prefecture.

Alcohol content is 7.0% or higher, and less than 20.0%.

Volatile acidity content is 1.5g/L or less.

Chaptalization and acidification techniques can be used with certain restrictions.

To maintain the special characteristics implied by “Yamagata” Geographical Indication, the Management Committee for Use of the “Yamagata” Geographical Indication for Wine Products confirms that the relevant products meet the criteria under the “Section on Ingredients and Production Methods for Alcoholic Beverages” under the Production Criteria for the Use of the Geographical Indication of “Yamagata.”

Management Commission for GI “Yamagata”

Address: Takahata Winery Grounds
2700-1 Nukanome, Takahata-machi, Higashiokitama County, Yamagata Prefecture

Website: https://giyamagata-wine.jp/
The essential qualities of these wines, which stem from the type of grape they are made from, are extremely evident

In general, the red wines of this area are highly concentrated in character, featuring a rich tone, plus a combination of deep tannins and an appropriate level of acidity. The white wines of this region, meanwhile, clearly exhibit the distinct aromas of the different types of grapes, yielding a fresh, lively acidic flavor.

In addition, amongst Nagano wines, those labeled as “premium,” strike a perfect balance between a rich, elegant aroma and a robust, fruity flavor—drawing on the varying flavors and aromas of the different types of grapes. The result is a definitive afterglow.

Climate and natural characteristics of Nagano Prefecture, and initiatives to promote wine

The average elevation of Nagano Prefecture is higher than 1,000 meters. Much of the land area used for grape cultivation is 500-meters-plus. Local conditions, such as good drainage of the soil, a cool environment, and a significant difference between daytime and nighttime temperatures create an ideal environment for grape-making.

These climate conditions yield the appropriate organic acids in the grapes used to make white wine, and at the same time exhibit a high sugar content.

The grapes used in red wines produced here, meanwhile, are high-quality grapes containing ample amounts of anthocyanin.

The region is one of the nation’s leaders in terms of production volumes.

In addition, the Nagano Prefectural Government has engaged in industry-government-academia collaborative projects, such as the establishment of the Nagano Prefecture Product Origin Designation System, the Shinshu Wine Valley concept, etc. The objective is to revitalize the Nagano Prefecture wine industry as well as branding of made-in-Nagano wines.

Control Body

To maintain the special characteristics implied by the “Nagano” Geographical Designation, the Nagano Prefecture Product Origin Designation Committee confirms that the relevant products meet the criteria under the “Section on Ingredients and Production Methods for Alcoholic Beverages” under the Production Criteria for the Use of the Geographical Indication “Nagano.”

Nagano Prefecture Product Origin Designation Committee

Address: Japanese Sake and Wine Promotion Division, 692-2 Habashita Minami Nagano, Nagano City, Nagano Prefecture
### Geographical Indication “大阪 (Osaka)”
(Designated in June 2021)

<table>
<thead>
<tr>
<th>Name</th>
<th>Geographical Area</th>
<th>Liquor Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>大阪 (Osaka)</td>
<td>Osaka Prefecture</td>
<td>ぶどう酒 (Wine)</td>
</tr>
</tbody>
</table>

These wines feature a concentrated fruity flavor and mild acidity derived from fresh-and-delicious grapes

Osaka wines utilize fresh, great-tasting grapes. Table grape cultivation techniques developed over many years of wine grape production, mainly Delaware and other table grape varieties, are applied in the production process.

Wines made from Delaware grapes are characterized by a refreshing aroma and rich, deep sweetness.

In addition, the white wines of the area made with non table grapes have a rich, fruity aroma, while the red wines have more of a mellow aroma and soft, fruity flavor tempered by mild tannins. The result is a weighty body to the wine.

### Climate and Natural Characteristics of Osaka Prefecture, and reliable brewing technologies

The grape producing areas of Osaka Prefecture receive ample hours of sunlight, and also have a warm climate and low rainfall year-round.

Because of significantly low rainfall in the summer, the region is conducive to healthy grape growth. It developed as a major grape production region starting around 1880.

In 1914, the first full-scale winery in the area was established in order to utilize non-standard table grapes. Wine was made using table grapes such as Koshu and Delaware varieties.

Subsequently, grape varieties from Europe appropriate to the climate of Osaka Prefecture, along with grapes specifically for wines, were introduced.

In recent years, the Osaka Prefecture Research Institute of Environment, Agriculture, and Fisheries has collaborated with wineries in the production area to bolster winemaking technologies.

### Ingredients and Rules for GI Osaka

#### Ingredients
- Grapes grown in Osaka Prefecture.
- Grape varieties used for wine are limited to 36 designated varieties, including Delaware, Muscat Bailey A, Koshu, Merlot, Cabernet Sauvignon, etc.
- Grapes must have at least a specified minimum sugar content.

#### Rules for GI Osaka
- Produced, stored and bottled in Osaka Prefecture.
- Alcohol content is 9.0% or higher (4.5% or higher for sweet wines).
- Chaptalization and acidification techniques can be used with certain restrictions.

### Control Body

To maintain the special characteristics implied by the “Osaka” Geographical Indication, the Management Committee for Use of the “Osaka” Geographical Indication for Wine Products conducts quality inspections, ensuring that only wines passing these inspections receive the “Osaka” Geographical Indication.

#### Management Commission for GI “Osaka”

**Address:** 2-9-14 Taiheiji, Kashiwara City, Osaka Prefecture
Kashjima Wine & Food
Osaka Wineries Association

**Website:** [https://www.osaka-winery.com](https://www.osaka-winery.com)

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**A vineyard overlooking the Osaka Plain**

**Winemakers**
Ingredients and Rules for GI Wakayama Umeshu

Ingredients

- Ume fruits immersed in alcohol are freshly picked unripe or ripe ume fruits produced in Wakayama Prefecture.
- The alcohol for immersing the ume fruits is seishu (sake), continuous distillation shochu, single distillation shochu, whisky, brandy, material alcohol, or spirits, prescribed under Article 3 of the Liquor Tax Act.
- Other than alcohol and ume fruit, only ume flesh, ume juice, sugar, sugar-containing materials (excluding synthetic sweeteners), carbonic acid can be used.

Rules for GI Wakayama Umeshu

- Use 300 kg or more of ume fruit for every kiloliter of alcohol in which the ume fruits are immersed.
- Ume fruits are immersed in alcohol in Wakayama Prefecture.
- Ume fruits are immersed in alcohol for a minimum of 90 days.
- While the ume fruits are immersed in alcohol, they must not be intentionally crushed or compressed.
- Once removed from the alcohol, the ume fruits must not be reused for making umeshu.
- Produced, stored and bottled in Wakayama Prefecture.

Matters relating liquor classes

- Liqueur

Control Body

The GI Wakayama Umeshu Management Committee regularly screens for product quality in order to maintain the special features of the Wakayama Umeshu geographical indications.

*This control body also certifies the long-term aging process used to produce Wakayama Umeshu.

GI Wakayama Umeshu Management Committee
Address: 16 Saikaya-machi, Wakayama City, Wakayama Prefecture
Website: https://giwakayama.com

Strong Taste Harmonizing Richly Flavored Ume Fruit Extract and Alcohol

Wakayama Umeshu instantaneously fills the mouth with a refreshing flavor and the rich, thick aroma of freshly picked unripe or ripe ume fruits from Wakayama Prefecture and envelops the stimulating aroma of the alcohol within the liquor.

The pleasant, slightly long trailing notes from the sweetness of moderate amounts of sugar and the acidity of the ume fruits fill the oral and nasal cavities to enhance the taste of any food, making this umeshu a perfect aperitif.

Climate and Natural Characteristics of Wakayama Prefecture, and the Development of Umeshu Production

Wakayama Prefecture has many mountainous areas where fruit cultivation has long thrived here. Ume fruit trees, in particular, grow efficiently on the slopes of the mountains, and Wakayama Prefecture’s warm climate and substantial annual rainfall make it possible to cultivate large, high-quality ume fruits. Accordingly, ume fruit cultivation has spread throughout the prefecture but is centered on Tanabe City and Minabe Town in the Hidaka County.

Wakayama Umeshu was born when sake breweries began making umeshu during the off-season for sake production from spring to summer. Later, umeshu brewers and ume fruit growers joined forces to maintain the characteristics and further improve the quality of Wakayama Umeshu through continuous research on umeshu and the methods for cultivating the ume fruit varieties most suitable for the making of umeshu.
To protect the geographical indication of liquor overseas

The geographical indication system for liquor products is a system recognized as an intellectual property right by the WTO/TRIPS Agreement and is an effective system for protecting its name overseas.

The NTA is working through international negotiations to ensure that the geographical indications of Japanese liquors are properly protected overseas.

“Examples of Japanese GIs for the liquor products protected overseas”

- In the Japan-EU EPA which came into effect in February 2019, mutual protection of the geographical indication of liquor has been achieved (As of March 2024, 23 liquor products made in Japan and 169 liquor products made in EU are mutually protected between both countries).

- In the Trade Agreement between Japan and the United States of America which came into effect in January 2020, the United States of America has committed to proceeding with review process to consider ensuring the appropriate labeling of Japanese Liquors (As of March 2024, 3 Japanese liquor products have been ensured the appropriate labeling in the United States of America).

- In the Japan-UK EPA which came into effect in January 2021, mutual protection of geographical indication of liquor has been achieved (As of March 2024, 16 liquor products made in Japan and 13 liquor products made in UK are mutually protected between both countries).

A list of GIs designated by the Commissioner of the National Tax Agency and a list of GIs for which mutual protection between foreign countries has been agreed are available on the National Tax Agency of Japan website. Please refer to https://www.nta.go.jp/english/taxes/liquor_administration/geographical/02.htm

Japan. “Kampai” to the world.