

# Yamagata Sakagura MAP

## SAKE Breweries



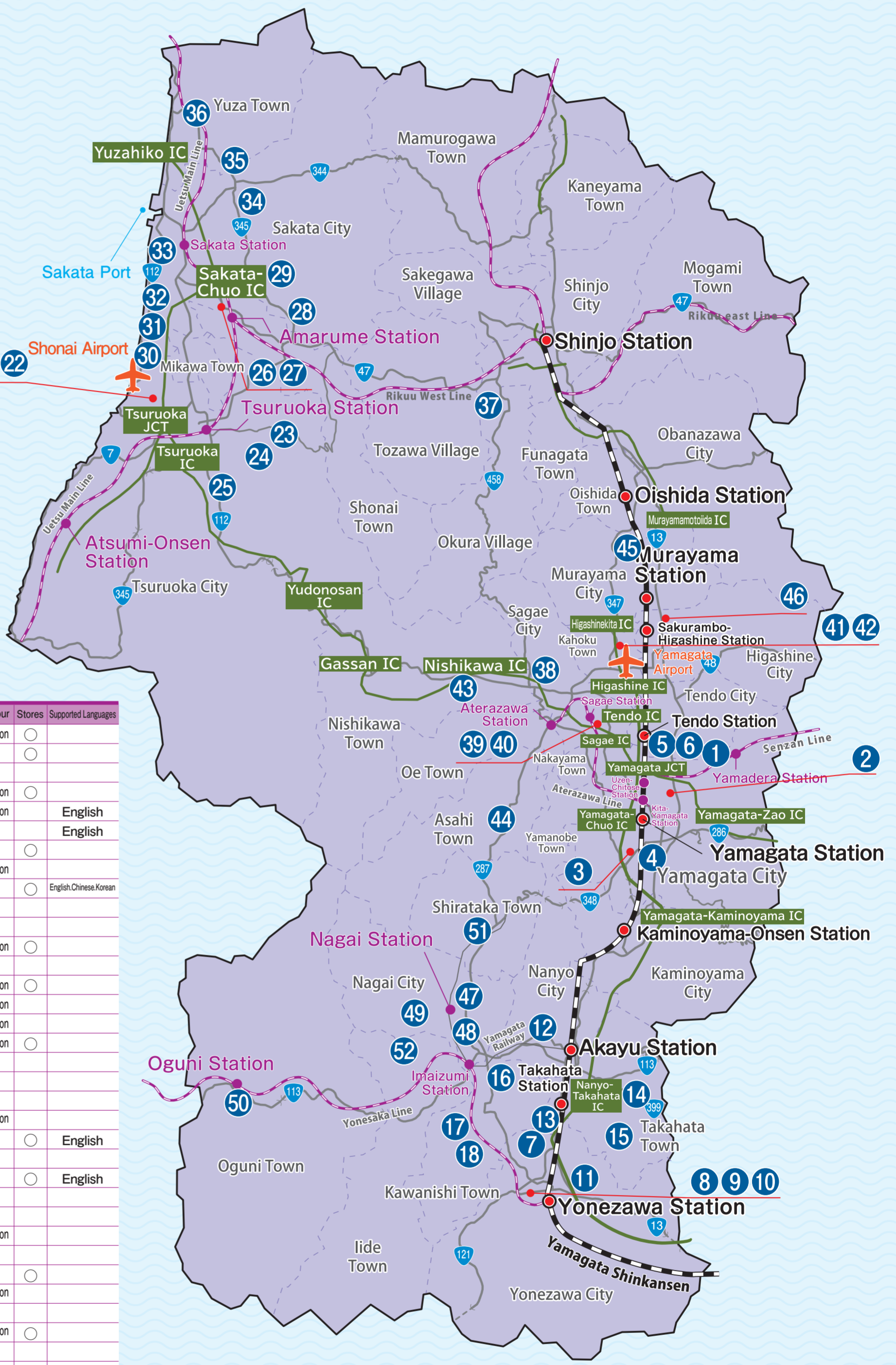
Japan. "Kampai" to the world.

Current as of November 1, 2021  
Compiled by Sendai Regional Taxation Bureau

Results of the Japan Sake Awards - National New Sake Competition ... <https://www.nrib.go.jp/data/kan/>  
 Results of the Tohoku Sake Awards ..... <https://www.nta.go.jp/about/organization/sendai/release/kampyokai/index.htm>  
 Yamagata Brewers Association website ... <https://www.yamagata-sake.or.jp/>

**Legend**

- Shinkansen
- JR Line
- Private Railway
- Expressway
- Major National Highway
- City Boundary
- Shinkansen Station
- JR and Private Railway Stations



Name of City, Town, and Village	No.	Brewery Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
Yamagata City	1	KOTOBUKITORAYASHUZO CO.,LTD.	KAJOUKOTOBUKI	023-687-2626	○Reservation	○	
	2	Shuho Sake Brewery CO.,LTD.	Shuho	023-641-0026		○	
	3	DEWAZAKURA SAKE BREWERY CO.,LTD. YAMAGATAGURA	DEWAZAKURA	023-653-5121		○	
	4	OTOKOYAMA SHUZOU CO.,LTD.	UYO OTOKOYAMA	023-641-0141	○Reservation	○	
Tendo City	5	DEWAZAKURA SAKE BREWERY CO.,LTD.	DEWAZAKURA	023-653-5121	○Reservation		English
	6	Mitobe Sake Brewery Co.,Ltd.	Yamagata Masamune	023-653-2131			English
Yonezawa City	7	Hamada Co.,Ltd.	Faucon	0238-37-6330	○	○	
	8	Kousaka Shuzou Co.,Ltd.	KOBAI	0238-23-3355	○Reservation		
	9	Toko no sakagura Co.,Ltd.	Toko	0238-21-6601	○	○	English,Chinese,Korean
Nanyo City	10	Kojima Sohonten Co.,Ltd.	Toko				
	11	SHINDO SAKE BREWERY CO.,LTD.	KUROUZAEMON	0238-28-3403			
Takahata Town	12	Azumanofumoto Sake Brewery Co.,Ltd.	Azumanofumoto	0238-47-5111	○Reservation	○	
	13	Goto Shuzoten Limited Partnership	BENTEN	0238-57-3136			
Kawanishi Town	14	YONETSURU SAKE BREWERY CO.,LTD.	YONETSURU	0238-52-1130	○Reservation	○	
	15	KINRAN SHUZO CO.,LTD.	UYOH Kinran	0238-56-3120	○Reservation		
	16	NAKAOKISUYUZO CO.,LTD.	UYOUIKKON	0238-42-4116	○Reservation		
Tsuruoka City	17	TARUHEI BREWING COMPANY,LIMITED	SUMIYOSHI	0238-42-3101	○Reservation	○	
	18	ARASHIYAMASHUZO CO.,LTD.	HANAMUSUME	0238-42-3040			
	19	Eiko Fuji Brewing Company	Glorious.ML.Fuji	0235-33-3200			
	20	Katoh Kahachiroh Shuzoh Co.,Ltd.	Ohyama	0235-33-2008			
	21	Haneda Sake Brewing Co.,Ltd.	UZEN SIRAUME	0235-33-2058	○Reservation		
	22	Watarai Sake Brewing Co.,Ltd.	Dewanoyuki	0235-33-3262	○	○	English
	23	KAMENOI SHUZO	KUDOKIJOZU				
Shonai Town	24	Takeo Tsuyu Sakagura Co.,Ltd.	Hakuro Suishu			○	English
	25	OJIMAN INC.	WAGAUJI	050-3385-0347			
	26	Koikawa Shuzo CO.,Ltd.	Koikawa	0234-43-2005			
Sakata City	27	SATOSAJEMON GENERAL PARTNERSHIP	YAMATOZAKURA	0234-42-3013	○Reservation		
	28	Matsuyama syuzou Co.,Ltd.	Matsumine no Fuji	0234-62-2003			
	29	TATENOKAWA,Inc.	TATENOKAWA	0234-52-2323		○	
	30	ODOBISYONAI CORPORATION	Kiyozumigawa	0234-92-2046	○Reservation		
Yuza Town	31	KIKUISAMI Co.,Ltd.	36SAMURAI	0234-92-2323			
	32	TOHOKUMEIJO CO.,LTD.	HATSUMAGO	0234-31-1515	○Reservation	○	
	33	SAKATA SHUZO CO.,LTD.	JYOKIGEN	0234-22-1541			
	34	Fumotoi Co.,Ltd.	Fumotoi	0234-64-2002			
Okura Village	35	SUGI ISAMI WARABIKA BREWERY LIMITED PARTNERSHIP	Sugi isami	0234-72-2234			
	36	TAKAHASHISHUZOJUTEN	TOUHOKUizumi	0234-77-2005			
Sagae City	37	KOYASHUZO CORPORATION	HANAUYO	0233-75-2001	○Reservation	○	
	38	Gassan Sake Brewery Co.,Ltd.	Ginrei Gassan	0237-87-1114	○Reservation	○	English
	39	Chiyokotobuki Toraya Co.,Ltd.	Chiyokotobuki	0237-86-6133	○Reservation	○	
Kahoku Town	40	Furusawa Shuzo Co.,Ltd.	Sawamasamune	0237-86-5322	○	○	English
	41	Wada Shuzo Limited Partnership	Aratama	0237-72-3105	○Reservation		
Nishikawa Town	42	ASAHIKAWA SHUZO CO.,LTD.	ASAHIKAWA				
	43	SHITARASHUZO CO.,LTD.	HITOKOE	0237-74-2020		○	
Asahi Town	44	Gassan Sake Brewery Co.,Ltd.	Ginrei Gassan	0237-87-1114			
	45	TAKAGISYUZOU CO.,LTD.	JUYONDAI	0237-57-2131			
Murayama City	46	Rokkasen Co.,Ltd.	Michinoku Rokkasen	0237-42-2777	○Reservation	○	
	47	NAGANUMA General Partnership	KOZAKURA	0238-88-2007		○	
Higashine City	48	Suzuki-Shuzouten-Nagaikura Co.,Ltd.	Iwaki-kotobuki	0238-88-2224	○Reservation	○	
	49	TERASHIMA SYUZOU HONPO	ASATAKI				
Oguni Town	50	OGUNI SAKE BREWERY CO.LTD	OGUNI SAKURAGAWA	0238-62-2011	○Reservation		
Shirataka Town	51	Kamogawa Sake Brewery Co.,Ltd.	Hinode Kamogawa	0238-85-3151	○Reservation		
Iide Town	52	Wakanoi Shuzou CO.,LTD.	Wakanoi	0238-72-2020			

Japanese, Chinese (Simplified), Chinese (Traditional) and Korean versions are also available on the National Tax Agency website.  
<https://www.nta.go.jp/about/organization/sendai/sake/sakagura/index.htm>