

List of Breweries on the Tohoku Brewery Map (Sake)

Aomori Prefecture

Current as of November 1, 2023







Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
①		Aomori City	NISHIDA SHUZOTEN CO.,LTD.	DENSHU	017-788-0007			
②		Hirosaki City	Rokka Shuzo CO., LTD.	TORAI	0172-88-7280	Reservations required	○	English
③		Hirosaki City	MIURA SHUZO CO., LTD.	HOUHAI	0172-32-1577		○	
④		Hirosaki City	KANETA TAMADA SHUZOUTEN CO.,LTD.	HANAIPPU	0172-34-7506	Reservations required	○	
⑤		Hirosaki City	Matsumidori Sake Brewery Co.,Ltd.	Rokkon	0172-34-2233	Reservations required	○	
⑥		Hirosaki City	SHIRAKAMISHUZO CO.,LTD.	SHIRAKAMI	0172-86-2106	Reservations required		
⑦		Kuroishi City	NAKAMURA KAMEKICHI CO.,LTD.	TAMADARE	0172-52-3361		○	
⑧		Kuroishi City	NARUMIJOZOTEN CORPORATION	KIKUNOI	0172-52-3321		○	
⑨		Tsugaru City	Takenami Shuzoten Co.,LTD.	Iwakimasamune	0173-23-5053	Reservations required	○	
⑩		Ajigasawa Town	Ozaki Sake Brewery Co.,Ltd.	Ando Suigun	0173-72-2029	Reservations required	○	
⑪		Hachinohe City	HACHINOHE SHUZO Co.,Ltd.	Mutsu Hassen	0178-33-1171	Reservations required	○	English














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⑫		Hachinohe City	HACHINOHE SHURUI CO.,LTD.HACHITSURU FACTORY	HACHITSURU	0178-43-0010	Reservations required	○	
⑬		Gonohe Town	Hachinohe Shurui CorporationGonohe Factory	Jyokū	0178-62-2115			
⑭		Towada City	Hatomasamune Co.,Ltd	Hatomasamune	0176-23-0221	Reservations required		
⑮		Shichinohe Town	Morita Shoube Co.,Ltd.	KOMAIZUMI	0176-62-2010	Reservations required		
⑯		Oirase Town	Momokawa Brewing, Inc.	Momokawa	0178-52-2241	Reservations required	○	English
⑰		Mutsu City	YUGENGAISHA SEKINOI SYUZO	SEKINOI	0175-22-3261		○	

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Current as of November 1, 2023

Iwate Prefecture

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①		Morioka City	Akabu Shuzo Co.,Ltd.	AKABU				
②		Morioka City	Asabiraki CO.,Ltd.	Asabiraki	019-624-7200	Reservations required	○	English
③		Morioka City	Sakuragao Shuzo Co.,Ltd.	Sakuragao	019-622-6800	Reservations required		
④		Hachimantai City	Washinoo Co.,Ltd.	Washinoo	0195-76-3211	Reservations required	○	English
⑤		Shizukuishi Town	Kikunotsukasa SAKE Brewery Co.Ltd	Shichi Fukujin	019-693-3330	Reservations required	○	English
⑥		Shiwa Town	Tsukinowa-shuzoten Co.,LTD.	Tsukinowa	019-672-1133	Reservations required	○	
⑦		Shiwa Town	Shiwa shuzoten	HIROKI	019-673-7706	Reservations required	○	
⑧		Shiwa Town	AZUMAMINE SHUZOUTEN Co.,Ltd.	AZUMAMINE	019-673-7221			
⑨		Shiwa Town	TAKAHASHISYUZOTEN	HORINOI	019-673-7308	Reservations required	○	
⑩		Oshu City	IWATEMEIJYO CO.,LTD.	IWATEHOMARE	0197-56-3131	Reservations required	○	
⑪		Hanamaki City	KAWAMURA Limited Partnership	YOEMON	0198-45-2226			














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⑫		Hanamaki City	KIKUZAKARISHUZO CO.,LTD.HANAMAKIKOJO	ONIKENBAI	0197-66-2625			
⑬		Ichinoseki City	Sekinoichi Syuzo Co.,Ltd.	Sekinoichi	0191-21-1144	○	○	English
⑭		Ichinoseki City	IWATEMEIJO CO.,LTD.TAMANOHARUKOJO	TAMANOHARU	0191-52-2150	○	○	
⑮		Ichinoseki City	IWANOISHUZO CO.,LTD.	IWANOI	0191-82-2100	Reservations required	○	
⑯		Hiraizumi Town	Ryobansyuzo kabushikikaisya hiraizumikozyo	KANZAN	0191-34-9177		○	
⑰		Miyako City	Hishiyashuzoten Corporation	SENRYO OTOKOYAMA	0193-62-3128	Reservations required		
⑱		Iwaizumi Town	Senkin Shuzo Co.,Ltd.	Ryusen Yaezakura	0194-22-3211	Reservations required	○	English, German
⑲		Ofunato City	SUISENSHUZO CO.,LTD.	SUISEN	0192-47-4130	Reservations required	○	
⑳		Tono City	KAMIHEISHUZO CO.,LTD.	kokkanokaori	0198-62-2002	Reservations required		English
㉑		Kamaishi City	Hamachidori Co.,Ltd.	HAMACHIDORI	0193-23-5613	Reservations required		English
㉒		Kuji City	FUKURAI CORPORATION	FUKURAI	0194-56-2221	Reservations required	○	
㉓		Ninohe City	NANBUBIJIN Co.,Ltd. Honsya Brewery	NANBUBIJIN	0195-23-3133	○	○	Chinese
㉔		Ninohe City	NANBUBIJIN Co.,Ltd. Basenkyou Brewery	NANBUBIJIN	0195-23-3133			

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Miyagi Prefecture

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①		Sendai City	Katsuyama Supreme SAKE CO.,LTD.	KATSUYAMA	022-348-2611			English
②		Sendai City	moritamisyuzou	MORITAMI	022-266-2064	Reservations required	○	
③		Tomiya City	UCHIGASAKI BREWING CO.	HOYO	022-358-2026	Reservations required (Brewery tours are not available from October to April due to the brewing process.)	○	
④		Taiwa Town	TAIWAGURA SAKE BREWERY CO.,LTD.	YUKINO MATSUSHIMA	022-345-6886	Reservations required		English
⑤		Natori City	SASAKISHUZOTEN CO.,LTD.	Housen Naminoto	022-398-8596	Reservations required	○	
⑥		Iwanuma City	AIDENSHOTEN CO.,LTD.	NATORIGOMA	0223-22-5000		○	
⑦		Shiogama City	ABEKAN SAKE BREWERY Co.,Ltd.	ABEKAN	022-362-0251		○	
⑧		Shiogama City	Urakasumi Sake Brewery Saura Co.,Ltd.	Urakasumi	022-362-4165	Reservations required	○	
⑨		Ishinomaki City	HIRAKOUSHUZOU CO.,LTD.	HITAKAMI				
⑩		Ishinomaki City	SUMINOE SAKE BREWING CO.,LTD.	SUMINOE	0225-96-6288		○	
⑪		Higashimatsushima City	Urakasumi Sake Brewery Saura Co.,Ltd.YAMOTOGURA	Urakasumi	0225-83-7033			


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⑫		Kesenuma City	Otokoyama Honten Co.,Ltd.	Sotenden	0226-24-8088	Reservations required	○	English
⑬		Kesenuma City	KAKUBOSHI Co.,Ltd. Hakusanseizoba	Kinmon Ryogoku	0226-22-0007			
⑭		Osaki City	Ichinokura Co.,Ltd.	Ichinokura	0229-55-3322	Reservations required	○	
⑮		Osaki City	Asakanshuzouten Co.,Ltd.	Yoimai	0229-26-2255		○	
⑯		Osaki City	kanbai shuzo Corporation	MIYAKANBAI	0229-26-2037	Reservations required	○	English
⑰		Osaki City	MORITAMISHUZOUTEN	MORIZUMI	0229-72-1010	Reservations required	○	
⑱		Kami Town	TANAKA SHUZOTEN Corporation	MANATSURU	0229-63-3005	Reservations required	○	
⑲		Kami Town	YAMAWASHUZOUTEN CO.,LTD.	WASHIGAKUNI	0229-63-3017		○	
⑳		Kami Town	NAKAYUSHUZOTEN CORPORATION	TENJOMUGEN	0229-63-2018	Reservations required	○	
㉑		Misato Town	KAWAKEI SHOTEN GENERAL PARTNERSHIP	KOGANESAWA	0229-58-0333			Korean
㉒		Kurihara City	Hagino Shuzo Co.,Ltd.	Haginotsuru	0228-44-2214		○	
㉓		Kurihara City	Chida Sake Brewery Limited	KURIKOMAYAMA	0228-45-1024		○	
㉔		Kurihara City	Ichinokura Co.,Ltd. Kinryukura	SHOUN KINRYU	0229-55-3322		○	




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②5		Kurihara City	KANENOI SHUZOU CO.,LTD.	WATAYA	0228-54-2115			
②6		Kurihara City	MONDENJOZO CO.,LTD.	MONDEN	0228-52-2563		○	
②7		Kurihara City	HASAMAYA BREWERY	asao	0228-58-2002	Reservations required	○	
②8		Tome City	ISHIKOSHIJOZO CORPORATION	SAWANOIZUMI	0228-34-2005	Reservations required	○	
②9		Shiroishi City	ZAOSHUZO CO.,LTD.	ZAO	0224-25-3355	Reservations required	○	
③0		Murata Town	ONUMASHUZOTEN CO., LTD.	KENKONICHI	0224-83-2025		○	English、Chinese
③1		Kawasaki Town	Niizawa SAKE Brewery Co.,Ltd.	Hakurakusei	0229-52-3002			














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Akita Prefecture

Current as of November 1, 2023

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①		Akita City	Akita Shurui Seizoh Co.,Ltd.	TAKASHIMIZU	018-864-7331	Reservations required	○	English
②		Akita City	ARAMASA SHUZO CO.,LTD.	ARAMASA	018-823-6407			English
③		Akita City	AKITAJOZO CO.,LTD.	YUKINOBIJIN	018-832-2818			
④		Akita City	Akita Shuzo Co.,Ltd.	Suirakuten	018-828-1311	Reservations required (Brewery tours are not available from November to April due to the brewing process.)	○	English
⑤		Akita City	Akita Shurui Seizoh Co.,Ltd.GOSHONOGURA	TAKASHIMIZU	018-864-7331			
⑥		Akita City	NABASYOUTEN Co.,Ltd.	GINRIN	018-845-1260	Reservations required		
⑦		Oga City	INE TO AGAVE 【Export】	Ine to Agave			○	English
⑧		Katagami City	KODAMA BREWING CO.,LTD.	Taiheizan	018-877-2100	Reservations required	○	
⑨		Gojome Town	Fukurokuju Brewery CO.,LTD.	IPPAKUSUISEI	018-852-4130		○	
⑩		Yurihonjo City	SATO-SHUZOTEN CO.,LTD.	DEWANOFUJI	0184-55-3010	Reservations required	○	
⑪		Yurihonjo City	TENJU SHUZO Co.,Ltd.	CHOKAISAN	0184-55-3165	Reservations required	○	

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⑫		Yurihonjo City	SAIYA SHUZOTEN Co.,Ltd.	YUKINOBOSHA	0184-22-0536		○	
⑬		Yurihonjo City	AKITA HOMARE SHUZO CO.,LTD.	Akita Homare	0184-22-5231		○	English
⑭		Nikaho City	HIRAIZUMIHONPO CO.,LTD.	Hiraizumi	0184-35-2031		○	
⑮		Noshiro City	Kikusuishuzo Limited Partnership	Kikusui	0185-52-2271	Reservations required		
⑯		Happo Town	Yamamoto Sake Brewery Corp.	Yamamoto	0185-77-2311		○	
⑰		Odate City	HOKUSHIKA CO.,LTD.	hokushika	0186-42-2101			
⑱		Kazuno City	Chitosezakari Brewery CO.,LTD.	CHITOSEZAKARI	0186-23-2053	Reservations required	○	
⑲		Yokote City	Dainagawa Co.,Ltd.	Dainagawa	0182-26-2004	Reservations required	○	
⑳		Yokote City	MAIZURUSHUZOU Co.,Ltd.	TABITO	0182-24-1128			
㉑		Yokote City	Asamaishuzo Co., Ltd.	Amanoto Umashine	0182-24-1030		○	
㉒		Yokote City	AZAKURA SHUZO CO.,LTD.	AZAKURA	0182-32-0126	Reservations required	○	
㉓		Yokote City	Hinomaru Jozo Co.,Ltd.	Mansakuno Hana	0182-45-2005		○	English, Korean
㉔		Yuzawa City	AKITAKENHAKKO KOGYO CO.,LTD.	ITTEKI SENRYO	0183-73-3106	Reservations required		

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25		Yuzawa City	Ryozeki Shuzo Co.,Ltd.	Ryozeki	0183-73-3143	Reservations required (Brewery tours are not available from November to April due to the brewing process.)	○	
26		Yuzawa City	AKITAMEIJYO CO.,LTD.	BISHU RANMAN	0183-73-3161	Reservations required	○	
27		Yuzawa City	Kimura Brewery Inc.	Fukukomachi	0183-73-3155	Reservations required	○	English
28		Daisen City	OKUDASHUZOTEN Limited Corporation	CHIYOMIDORI	018-892-3001	Reservations required	○	
29		Daisen City	SUZUKI BREWING AND CO.	HIDEYOSHI	0187-56-2121	Reservations required	○	English
30		Daisen City	Fukunotomo syuzo CO.,LTD.	Fukunotomo	0187-72-4141	○	○	
31		Daisen City	KARIHO SHUZO CO., LTD.	KARIHO	0187-72-2311			
32		Daisen City	DEWATSURUSHUZO CO.,LTD.	DEWATSURU	0187-63-1224			
33		Daisen City	AKITASEISHU CO.,LTD.	YAMATOSHIZUKU	0187-63-1224			English
34		Daisen City	Kinmon Akita Shuzou Co.,Ltd.	YAMABUKI	0187-65-3560			English
35		Daisen City	AKITAFUJISHUZOTEN General Partnership	AKITAFUJI	0187-65-2502			
36		Semboku City	GOISHUZOTEN Limited Partnership	KAKUNODATESHIRAUME	0187-53-2047			
37		Misato Town	Takahashi Shuzo-ten Co.,Ltd.	Okushimizu	0187-84-1201			



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③⑧		Misato Town	Kuribayashi Brewing and co.	HARUKASUMI	0187-84-2108		○	







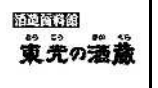






【Export】: This is a sake for export and is not available for sale in Japan.














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








Yamagata Prefecture



Current as of November 1, 2023

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①		Yamagata City	KOTOBUKITORAYASHUZO CO.,LTD.	KAJOUKOTOBUKI	023-687-2626	Reservations required	○	
②		Yamagata City	Shuho Sake Brewery CO.,LTD.	Shuho	023-641-0026			
③		Yamagata City	Dewazakura Yamagata Brewery	Dewazakura				
④		Yamagata City	OTOKOYAMA SHUZOU CO.,LTD.	UYO OTOKOYAMA	023-641-0141	Reservations required		
⑤		Tendo City	DEWAZAKURA SAKE BREWERY CO.,LTD.	DEWAZAKURA	023-653-5121	Reservations required		English
⑥		Tendo City	Mitobe Sake Brewery Co.,Ltd.	Yamagata Masamune	023-653-2131			English, French
⑦		Sagae City	Gassan Sake Brewery Co.,Ltd.	Ginrei Gassan	0237-87-1114	Reservations required	○	English
⑧		Sagae City	Chiyokotobuki Toraya Co.,Ltd.	Chiyokotobuki	0237-86-6133	Reservations required	○	
⑨		Sagae City	Furusawa Shuzo Co.,Ltd.	Sawamasamune	0237-86-5322	○(Reservations required for groups)	○	English
⑩		Kahoku Town	Wada Shuzo Limited Partnership	Aratama	0237-72-3105	Reservations required		
⑪		Kahoku Town	ASAHIKAWA SHUZO CO.,LTD.	Asagi Bunsei 5 nen	0237-72-2022			

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⑫		Nishikawa Town	SHITARASHUZO CO.,LTD.	HITOKOE	0237-74-2020	Reservations required	○	
⑬		Asahi Town	Gassan Sake Brewery Co.,Ltd.	Ginrei Gassan	0237-87-1114			
⑭		Murayama City	TAKAGISYUZOU CO.,LTD.	JUYONDAI	0237-57-2131			
⑮		Higashine City	Rokkasen Co.,Ltd.	Michinoku Rokkasen	0237-42-2777	Reservations required (Brewery tours are not available from October to March due to the brewing process.)	○	
⑯		Yonezawa City	Hamada CO.,Ltd.	Faucon	0238-37-6330			
⑰		Yonezawa City	Kousaka Shuzou Co.,Ltd.	KOBAI		Reservations required	○	
⑱		Yonezawa City	Toko no sakagura Co.,Ltd	Toko	0238-21-6601	○	○	English, Chinese, Korean
⑲		Yonezawa City	Kojima Sohonten Co.,Ltd.	Toko				
⑳		Yonezawa City	SHINDO SAKE BREWERY CO.,LTD.	KUROUZAEMON	0238-28-3403			
㉑		Nanyo City	Azumanofumoto Sake Brewery Co.,Ltd.	Azumanofumoto	0238-47-5111	Reservations required	○	
㉒		Takahata Town	Goto Shuzoten Limited Partnership	BENTEN	0238-57-3136			
㉓		Takahata Town	Yonetsuru Shuzo Co.,Ltd.	Yonetsuru(Grateful Cranes)	0238-52-1130	Reservations required	○	English
㉔		Takahata Town	Kinran Sake Brewery Inc.	UYOH Kinran	0238-56-3120	Reservations required		

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②5		Kawanishi Town	NAKAOKISYUZO CO.,LTD.	UYOUIKKON	0238-42-4116	Reservations required		
②6		Kawanishi Town	TARUHEI BREWING COMPANY,LIMITED	SUMIYOSHI	0238-42-3101	Reservations required	○	
②7		Kawanishi Town	ARASHIYAMASHUZO CO.,LTD.	HANAMUSUME	0238-42-3040			
②8		Nagai City	NAGANUMA General Partnership	KOZAKURA	0238-88-2007		○	
②9		Nagai City	Suzuki-Shuzouten-Nagaikura Co.,Ltd.	Iwaki-kotobuki	0238-88-2224	Reservations required (Brewery tours are not available from October to March due to the brewing process.)	○	
③0		Nagai City	TERASHIMA SYUZOU HONPO	ASATAKI	0238-84-5388			
③1		Oguni Town	Sakuragawa-Shuzou CO.LTD	OGUNI SAKURAGAWA	0238-62-2011	Reservations required	○	
③2		Shirataka Town	Kamogawa Brewery	KAMOGAWA				English
③3		Iide Town	Wakanoi Shuzo co Ltd	WAKANOI	0238-72-2020	○	○	
③4		Okura Village	KOYASHUZO CORPORATION	HANAUYO	0233-75-2001	Reservations required	○	
③5		Tsuruoka City	Eiko Fuji Brewing Company	Glorious.Mt.Fuji	0235-33-3200			
③6		Tsuruoka City	Katoh Kahachiroh Shuzoh Co.,Ltd.	Ohyama Tomizu	0235-33-2008			
③7		Tsuruoka City	Haneda Sake Brewing Co.,Ltd.	UZEN SIRAUME	0235-33-2058			

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③⑧		Tsuruoka City	Watarai Sake Brewing Co.,Ltd.	Dewanoyuki	0235-33-3262	○	○	English
③⑨		Tsuruoka City	KAMENOI SHUZO	KUDOKIJOZU	0235-62-2307			
④⑩		Tsuruoka City	Takeno Tsuyu Sakagura Co.,Ltd.	Hakuro Suishu			○	English
④①		Tsuruoka City	OUJIMAN INC.	WAGAUJI	050-3385-0347			
④②		Shonai Town	Koikawa Shuzo CO.,Ltd.	Koikawa	0234-43-2005			
④③		Shonai Town	SATOSAJIEMONGENERAL PARTNERSHIP	YAMATOZAKURA	0234-42-3013			
④④		Sakata City	Matsuyama syuzou Co.,Ltd.	Matsumine no Fuji	0234-62-2003			
④⑤		Sakata City	TATENOKAWA,Inc.	TATENOKAWA	0234-52-2323	Reservations required	○	
④⑥		Sakata City	ODOBISYONAI CORPORATION	Kiyozumigawa	0234-92-2046		○	
④⑦		Sakata City	KIKUISAMI Co.,Ltd.	36SAMURAI	0234-92-2323			
④⑧		Sakata City	Tohoku Meijo Co.,Ltd	Hatsumago	0234-31-1515	Reservations required	○	
④⑨		Sakata City	SAKATA SHUZO CO.,LTD.	JYOKIGEN	0234-22-1541			
⑤⑩		Sakata City	Fumotoi Co.,Ltd.	Fumotoi	0234-64-2002			













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⑤1		Yuza Town	SUGI ISAMI WARABIOKA BREWERY LIMITED PARTNERSHIP	Sugi isami	0234-72-2234			
⑤2		Yuza Town	TAKAHASHISHUZOUTEN	TOUHOKUizumi	0234-77-2005			













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Fukushima Prefecture














Current as of November 1, 2023



Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
①		Fukushima City	KINSUISHO SAKE BREWERY CO.,LTD.	KINSUISHO	024-567-2011		○	English
②		Koriyama City	Watanabe Shuzohonten Co.,Ltd.	Yukikomachi	024-972-2401			
③		Koriyama City	SATOUSHUZOTEN Corporation	FUJINOI	024-922-1763		○	
④		Koriyama City	WAKAZEKISHUZO CO.,LTD.	SAKAMIZUKI	024-945-0010	Reservations required		
⑤		Koriyama City	SASANOKAWASHUZOU CO.,LTD.	SASANOKAWA	024-945-0261	Reservations required (Brewery tours are not available on December.)	○	English
⑥		Koriyama City	NIIDAHONKE CO.,LTD.	Niida Shizenshu	024-955-2222	Reservations required	○	
⑦		Koriyama City	TANIGAWASHUZO CO.,LTD.	SAKAMIZUKI	024-955-2234	Reservations required	○	
⑧		Tamura City	Gemba Honten Co.,Ltd.	Abukuma			○	
⑨		Miharu Town	MIHARU SHUZO	MIHARUKOMA	0247-62-2816	Reservations required		
⑩		Shirakawa City	HAKUYOU BREWERY	HAKUYOU	0248-23-2030		○	English
⑪		Shirakawa City	Senkoma Brewing Co.,Ltd.	SENKOMA	0248-23-3057	Reservations required	○	

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⑫	NO DATA	Shirakawa City	Shirakawa meijou corporation Taninokoshi kouzyo	Taninokoshi				
⑬		Shirakawa City	Ariga Brewing Joint-Stock Company	JINYA	0248-34-2323	Reservations required	○	
⑭		Yabuki Town	OKIDAIKICHIHONTENG GENERAL PARTNERSHIP	SHIZENGO	0248-44-3161		○	
⑮		Yamatsuri Town	Yazawa Shuzo Inc.	NANGO	0247-46-3101	Reservations required	○	
⑯		Tenei Village	Suzunoi Corporation	SUZUNOI		Reservations required	○	
⑰		Tenei Village	MATSUZAKISHUZO CO.,LTD.	HIROTOGAWA	0248-82-2022			
⑱		Hirata Village	WAKASHIMIZUSHUZO CO.,LTD.	SHIKINOHANA	0247-54-2019	Reservations required	○	
⑲		Furudono Town	TOYOKUNISHUZO LIMITED PARTNERSHIP	AZUMATOYOKUNI	0247-53-2001		○	
⑳		Nihonmatsu City	HIGASHINIHONSHUZO PRODUCTIVITYIMPROVEMENT COOPERATIVE	OKUNOMATSU	0243-22-3117	Reservations required		
㉑		Nihonmatsu City	NINKI INC.	Ninki-ichi	0243-23-2091		○	
㉒		Nihonmatsu City	HIMONUYASHUZOTEN CO.,LTD.	Senkonari	0243-23-0164	Reservations required	○	
㉓		Nihonmatsu City	DAISHICHI SAKE BREWERY CO.,LTD.	DAISHICHI MINOWAMON	0243-23-0007	Reservations required	○	English, Chinese (Explanations will be provided on a tablet.)
㉔		Nihonmatsu City	Okunomatsu Sake Brewery Co.,Ltd.	OKUNOMATSU	0243-22-3262	Reservations required	○	

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25		Motomiya City	Daitengu Sake Brewery Co.,Ltd.	DAITENGU	0243-33-2017	Reservations required	○	English
26		Iwaki City	Shikeshuzoten General Partnership	Matabey	0246-26-3504			
27		Iwaki City	TAIHEIZAKURASHUZO Limited Partnership	TAIHEIZAKURA	0246-43-2053			
28		Iwaki City	SAGI SHUZOUTEN	SEIHUKU				
29	NO DATA	Futaba Town	TOMISAWASHUZOTEN CO.,LTD.	SHIRAFUJI				
30		Namie Town	SUZUKISHUZOTEN CO.,LTD.	IWAKIKOTOBUKI	0240-35-2337	Reservations required	○	
31		Aizuwakamatsu City	HANA HARU SHUZO CO.,LTD.	HANA HARU	0242-22-0022	Reservations required	○	
32		Aizuwakamatsu City	ISHIBASHI SYUZOUJOU	KUNTAKA	0242-27-0313			
33		Aizuwakamatsu City	TSURUNOE SHUZO CO.,LTD.	AIZU CHUJO	0242-27-0139		○	
34		Aizuwakamatsu City	Tatsuizumi shuzo CO.,LTD.	Kyonohana	0242-22-0504			
35		Aizuwakamatsu City	YAMAGUCHI GENERAL PARTNERSHIP	Kaishuichi	0242-25-0054	Reservations required		
36		Aizuwakamatsu City	NAGURAYAMA SAKE BREWERY CO.,LTD.	NAGURAYAMA	0242-22-0844	Reservations required		
37		Aizuwakamatsu City	SUEHIRO SAKE BREWERY CO.,LTD. KAEIKURA	SUEHIRO	0242-27-0002	○(Reservations required for groups of 10 or more)	○	

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③⑧		Aizuwakama tsu City	MIYAIZUMIMEIJO Co.,Ltd.	AIZUMIYAIZUMI	0242-27-0031		○	
③⑨		Aizuwakama tsu City	Takahashi Shousaku Sake Brewery	Aizumusume			○	English
④⑩		Bandai Town	Bandaishuzou Co., Ltd.	BANDAISAN	0242-73-2002		○	
④①		Bandai Town	EISEN SHUZO CO.,LTD. BANDAIKOJO	EISEN	0242-73-2300	○	○	
④②		Inawashiro Town	INAGAWASHUZOTEN LIMITED PARTNERSHIP	SHICHIJURO	0242-62-2001	Reservations required	○	
④③		Aizubange Town	Hirokishuzouhonten Co.,Ltd.	Izumikawa			○	
④④		Aizubange Town	TOYOKUNI SHUZO LIMITED PARTNERSHIP	Gakujuro	0242-83-2521	Reservations required (Brewery tours are not available on Saturdays, Sundays, national holidays, and from October to March.)	○	
④⑤		Aizubange Town	Akebono Shuzo Co., LTD.	TENMEI	0242-83-2065			
④⑥		Aizumisato Town	SUEHIRO SAKE BREWERY CO.,LTD. HAKASEKURA	SUEHIRO	0242-54-7788			
④⑦		Aizumisato Town	SHIRAISHUZOTEN LIMITED PARTNERSHIP	bandaihou	0242-54-3022			
④⑧		Aizumisato Town	OTOKOYAMASHUZOTEN LIMITED PARTNERSHIP	AIZUOTOKOYAMA	0242-54-2726			
④⑨		Kitakata City	Sasamasamune Brewery Co.,Ltd.	SASAMASAMUNE	0241-24-2211	Reservations required	○	English
⑤⑩		Kitakata City	Homare Sake Brewery Co.,Ltd.	Aizu Homare	0241-22-5155	Reservations required	○	Translation Machine

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51		Kitakata City	KAGUYAMA Limited Partnership	KAGUYAMA	0241-22-1717			
52		Kitakata City	MINENOYUKI CORPORATION	YAMATOYAZENNAI	0241-22-0431	Reservations required	○	
53		Kitakata City	Yumegokoro Sake Brewery Co.,Ltd.	Yumegokoro	0241-22-1266	Reservations required		
54		Kitakata City	Yoshinogawashuzouten Limited Partnership	Aizu Yoshinogawa	0241-22-0059			
55		Kitakata City	Ohara Brewing Co.,Ltd.	Classic	0241-22-0074	○	○	English
56		Kitakata City	KIYOKAWA SAKE CO.	AIZU KIYOKAWA	0241-22-0233	○	○	English
57		Kitakata City	KITANOHANASHUZOJO Limited Partnership	Kitanohana	0241-22-0268	Reservations required	○	
58		Kitakata City	Yamatogawa Sake Brewery co.,ltd.	Yauemon	0120-60-2233	○	○	
59		Kitakata City	AIZUNISHIKI Limited Partnership	AIZUNISHIKI	0241-44-2144	Reservations required	○	
60		Nishiaizu Town	SAKAEGAWA SHUZOU CO.LTD	UMAKANBEI	0241-45-2013	Reservations required	○	English
61		Tadami Town	NEKKA LLC 【Export】	Ryu Sho	0241-72-8872	Reservations required		English
62		Minamiaizu Town	KOKKEN BREWERY CO.,LTD	KOKKEN	0241-62-0036		○	
63		Minamiaizu Town	Kaito otokoyama shuzo	Kaito Otokoyama	0241-62-0023		○	

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⑥4		Minamiaizu Town	AIZU SAKE BREWERY CO.,LTD	YAMANOI	0241-62-0012		○	
⑥5		Minamiaizu Town	HANAIZUMI Sake Brewery Co.,Ltd.	Roman	0241-73-2029		○Stores are closed	

【Export】: This is a sake for export and is not available for sale in Japan.