List of Breweries on the Tohoku Brewery Map (Sake)

Aomori Prefecture

Current as of November 1, 2025

Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
①		Aomori City	NISHIDA SHUZOTEN CO.,LTD.	DENSHU	017-788-0007			
②		Hirosaki City	Rokka Shuzo CO., LTD.	TORAI	0172-88-7280	Reservations required	○	English
③		Hirosaki City	MIURA SHUZO CO., LTD.	HOUHAI	0172-32-1577		○	
④		Hirosaki City	KANETA TAMADA SHUZOUTEN CO.,LTD.	HANAIPPU	0172-34-7506	Reservations required	○	
⑤		Hirosaki City	Matsumidori Brewery Co.,Ltd.	Rokkon	0172-34-2233		○	
⑥		Hirosaki City	SHIRAKAMISHUZO CO.,LTD.	SHIRAKAMI	0172-86-2106	Reservations required		
⑦		Kuroishi City	NAKAMURA KAMEKICHI CO.,LTD.	TAMADARE	0172-52-3361		○	
⑧		Kuroishi City	NARUMIJOZOTEN CORPORATION	KIKUNOI	0172-52-3321		○	
⑨		Itayanagi Town	Takenami Shuzoten Co.,LTD.	Iwakimasamune	0172-88-8030	Reservations required	○	
⑩		Ajigasawa Town	Ozaki Sake Brewery Co.,Ltd.	Ando Suigun	0173-72-2029	Reservations required	○	
⑪		Hachinohe City	HACHINOHE SHUZO Co.,Ltd.	Mutsu Hassen	0178-33-1171	Reservations required	○	English

Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
⑫		Hachinohe City	HACHINOHE SHURUI CO.,LTD.HACHITSURU FACTORY	HACHITSURU	0178-43-0010	○（Self-guided viewing. No guided tours. ）	○	
⑬		Gonohe Town	Hachinohe Shurui CorporationGonohe Factory	Jyokû	0178-62-2115			
⑭		Towada City	Hatomasamune Co.,Ltd	Hatomasamune	0176-23-0221	Reservations required		
⑮		Shichinohe Town	Morita Shoube Co.,Ltd.	KOMAIZUMI	0176-62-2010	Reservations required		English
⑯		Oirase Town	Momokawa Brewing, Inc.	Momokawa	0178-52-2241	Reservations required	○	English
⑰		Mutsu City	YUGENGAISHA SEKINOI SYUZO	SEKINOI	0175-22-3261	Reservations required	○	

List of Breweries on the Tohoku Brewery Map (Sake)

Iwate Prefecture

Current as of November 1, 2025

Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
①		Morioka City	Akabu Shuzo Co.,Ltd.	AKABU	019-681-8895			
②		Morioka City	Asabiraki CO.,Ltd.	Asabiraki	019-624-7200	Reservations required	○	English
③		Morioka City	Sakuragao Shuzo Co.,ltd.	Sakuragao	019-622-6800	Reservations required		
④		Hachimantai City	Washinoo Co.,Ltd.	Washinoo	0195-76-3211	Reservations required	○	English
⑤		Shizukuishi Town	Kikunotsukasa SAKE Brewery Co.Ltd	Shichi Fukujin	019-693-3330	Reservations required	○	English
⑥		Shiwa Town	Tsukinowa-shuzoten Co.,LTD.	Tsukinowa	019-672-1133	Reservations required	○	
⑦		Shiwa Town	SHIWA SHUZOTEN	HIROKI	019-681-7084	Reservations required	○	
⑧		Shiwa Town	AZUMAMINE SHUZOUTEN Co.,Ltd.	AZUMAMINE	019-673-7221			
⑨		Shiwa Town	TAKAHASHISYUZOTEN	HORINOI	019-673-7308	Reservations required	○	
⑩		Oshu City	IWATEMEIJYO CO.,LTD.	IWATEHOMARE	0197-56-3131	Reservations required	○	
⑪		Hanamaki City	KAWAMURA Limited Partnership	YOEMON	0198-45-2226			

Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
⑫		Kitakami City	KIKUZAKARISHUZO CO.,LTD.	ONIKENBAI	0197-66-2625			
⑬		Ichinoseki City	Sekinoichi Syuzo Co.,Ltd.	Sekinoichi	0191-21-1144	○	○	English
⑭		Ichinoseki City	IWATEMEIJO CO.,LTD.TAMANOHARUKOJO	TAMANOHARU	0191-52-2150	○	○	
⑮		Ichinoseki City	IWANOISHUZO CO.,LTD.	IWANOI	0191-82-2100	Reservations required	○	
⑯		Hiraizumi Town	Ryobansyuzo kabushikikaisya hiraizumikozyo	KANZAN	0191-34-9177			
⑰		Miyako City	Hishiyashuzoten Corporation	SENRYO OTOKOYAMA	0193-62-3128	Reservations required（Brewery tours are not available from November to March.）		
⑱		Iwaizumi Town	Senkin Holdings Co.,Ltd.	Ryusen Yaezakura	0194-22-3211	Reservations required	○	English、German
⑲		Ofunato City	SUISENSHUZO CO.,LTD.	SUISEN	0192-47-4130	Reservations required	○	
⑳		Tono City	KAMIHEISHUZO CO.,LTD.	kokkanokaori	0198-62-2002	Reservations required		
㉑		Kamaishi City	Hamachidori Co.,Ltd.	HAMACHIDORI	0193-23-5613	Reservations required		English
㉒		Kuji City	FUKURAI CORPORATION	FUKURAI	0194-56-2221	Reservations required	○	
㉓		Ninohe City	NANBUBIJIN Co.,Ltd. Honsya Brewery	NANBUBIJIN	0195-23-3133	○	○	English、Chinese
㉔		Ninohe City	NANBUBIJIN Co.,Ltd. Basenkyou Brewery	NANBUBIJIN	0195-23-3133			

List of Breweries on the Tohoku Brewery Map (Sake)

Miyagi Prefecture

Current as of November 1, 2025

Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
①		Sendai City	Katsuyama Supreme SAKE CO.,LTD.	KATSUYAMA	022-348-2611			
②		Sendai City	moritamisyuzou	MORITAMI	022-266-2064	Reservations required	○	
③		Tomiya City	UCHIGASAKI BREWING CO.	HOYO	022-358-2026	Reservations required(Brewery tours are not available from October to May due to the brewing process.)	○	
④		Taiwa Town	TAIWAGURA SAKE BREWERY CO.,LTD.	YUKINO MATSUSHIMA	022-345-6886			
⑤		Natori City	SASAKISHUZOTEN CO.,LTD.	Housen Naminooto	022-398-8596	Reservations required	○	
⑥		Iwanuma City	AIDENSHOTEN CO.,LTD.	NATORIGOMA	0223-22-5000		○	
⑦		Shiogama City	ABEKAN SAKE BREWERY Co.,Ltd.	ABEKAN	022-362-0251		○	
⑧		Shiogama City	Urakasumi Sake Brewery Saura Co.,Ltd.	Urakasumi	022-362-4165	Reservations required	○	
⑨		Ishinomaki City	HIRAKOUSHUZOU CO.,LTD.	HITAKAMI	0225-22-0161			
⑩		Ishinomaki City	SUMINOE SAKE BREWING CO.,LTD.	SUMINOE	0225-96-6288		○	
⑪		Higashimatsushima City	Urakasumi Sake Brewery Saura Co.,Ltd.YAMOTOGURA	Urakasumi	0225-83-7033			

Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
⑫		Kesennuma City	Otokoyama Honten Co.,Ltd.	Sotenden	0226-24-8088	Reservations required	○	English
⑬		Kesennuma City	KAKUBOSHI Co.,Ltd. Hakusanseizoba	Kinmon Ryogoku	0226-22-0007			
⑭		Osaki City	Ichinokura Co.,Ltd.	Ichinokura	0229-55-3322	Reservations required	○	
⑮		Osaki City	Asakanshuzouten Co.,Ltd.	Yoimai	0229-26-2255		○	
⑯		Osaki City	Kanbai Shuzo Corporation	MIYAKANBAI	0229-26-2037	Reservations required	○	English
⑰		Osaki City	MORITAMISHUZOUTEN	MORIIZUMI	0229-72-1010		○	
⑱		Kami Town	YAMAWASHUZOUTEN CO.,LTD.	WASHIGAKUNI	0229-63-3017		○	
⑲		Kami Town	NAKAYU SAKE BREWERY,INC.	TENJOMUGEN	0229-63-2018	Reservations required	○	
⑳		Kami Town	YAMASHITA SEISHIDO TANAKA SHUZOTEN	MANATSURU	0229-63-3005		○	
㉑		Misato Town	KAWAKEI SHOTEN GENERAL PARTNERSHIP	KOGANESAWA	0229-58-0333			Korean
㉒		Kurihara City	Hagino Shuzo Co.,Ltd.	Haginotsuru	0228-44-2214	○	○	
㉓		Kurihara City	Chida Sake Brewery Limited	KURIKOMAYAMA	0228-45-1024		○	
㉔		Kurihara City	Ichinokura Co.,Ltd. Kinryukura	SHOUN KINRYU	0229-55-3322		○	

Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
㉕		Kurihara City	KANENOI SHUZOU CO.,LTD.	WATAYA	0228-54-2115	Reservations required	○	
㉖		Kurihara City	MONDENJOZO CO.,LTD.	MONDEN	0228-52-2563		○	
㉗		Kurihara City	HASAMAYA BREWERY	asao	0228-58-2002	Reservations required	○	
㉘		Tome City	Ishikoshi Jozo	Sawanoizumi	0228-34-2005	Reservations required	○	
㉙		Shiroishi City	ZAOSHUZO CO.,LTD.	ZAO	0224-25-3355	Reservations required	○	
㉚		Murata Town	ONUMASHUZOTEN CO., LTD.	KENKONICHI	0224-83-2025		○	English
㉛		Kawasaki Town	NIIZAWA SAKE BREWERY CO.,LTD.	Hakurakusei	0229-52-3002			

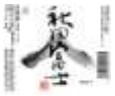
List of Breweries on the Tohoku Brewery Map (Sake)

Akita Prefecture

Current as of November 1, 2025

Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
①		Akita City	Akita Shurui Seizoh Co.,Ltd.	TAKASHIMIZU	018-864-7331	Reservations required	○	English
②		Akita City	ARAMASA SHUZO CO.,LTD.	ARAMASA	018-823-6407			English
③		Akita City	AKITAJOZO CO.,LTD.	YUKINOBIJIN	018-832-2818			
④		Akita City	Akita Shuzo Co.,Ltd.	Suirakuten	018-828-1311	Reservations required(Brewery tours are not available from November to April due to the brewing process.)	○	English
⑤		Akita City	Akita Shurui Seizoh Co.,Ltd.GOSHONOGURA	TAKASHIMIZU	018-864-7331			
⑥		Akita City	NABASYOUTEN Co.,Ltd.	GINRIN	018-845-1260	Reservations required		
⑦		Oga City	INE TO AGAVE 【Export】	Ine to Agave			○	English
⑧		Katagami City	KODAMA BREWING CO.,LTD.	Taiheizan	018-877-2100		○	
⑨		Gojome Town	Fukurokuju Brewery CO.,LTD.	IPPAKUSUISEI	018-852-4130		○	
⑩		Yurihonjo City	SATO-SHUZOTEN CO.,LTD.	DEWANOFUJI	0184-55-3010		○	
⑪		Yurihonjo City	TENJU SHUZO Co.,Ltd.	CHOKAISAN	0184-55-3165	Reservations required	○	

Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
⑫		Yurihonjo City	Saiya Shuzoten Co.,Ltd.	YUKINOBOSHA	0184-22-0536		○	
⑬		Yurihonjo City	AKITA HOMARE SHUZO CO.,LTD.	Akita Homare	0184-22-5231		○	English
⑭		Nikaho City	HIRAIZUMIHONPO CO.,LTD.	Hiraizumi	0184-35-2031		空欄(無)	
⑮		Noshiro City	Kikusuishuzo Limited Partnership	Kikusui	0185-52-2271			
⑯		Happo Town	Yamamoto Sake Brewery Corp.	Yamamoto	0185-77-2311		○	
⑰		Odate City	HOKUSHIKA CO.,LTD.	hokushika	0186-42-2101			
⑱		Kazuno City	Chitosezakari Brewery CO.,LTD.	CHITOSEZAKARI	0186-23-2053	Reservations required	○	
⑲		Yokote City	Dainagawa Co.,Ltd.	Dainagawa	0182-26-2004	Reservations required	○	
⑳		Yokote City	MAIZURUSHUZOU Co.,Ltd.	TABITO	0182-24-1128			
㉑		Yokote City	Asamaishuzo Co., Ltd.	Amanoto Umashine	0182-24-1030		○	
㉒		Yokote City	AZAKURA SHUZO CO.,LTD.	AZAKURA	0182-32-0126	Reservations required(Brewery tours are not available from September to April due to the brewing process.)	○	
㉓		Yokote City	Hinomaru Jozo Co.,Ltd.	Mansakuno Hana	0182-45-2005		○	
㉔		Yuzawa City	AKITAKENHAKKO KOGYO CO.,LTD.	ITTEKI SENRYO	0183-73-3106			

Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
㉕		Yuzawa City	Ryozeki Shuzo Co.,Ltd.	Ryozeki	0183-73-3143	Reservations required(Brewery tours are not available from November to April due to the brewing process.)	○	
㉖		Yuzawa City	AKITAMEIJYO CO.,LTD.	BISHU RANMAN	0183-73-3161	Reservations required	○	
㉗		Yuzawa City	Kimura Brewery Inc.	Fukukomachi	0183-73-3155	Reservations required	○	English
㉘		Daisen City	OKUDASHUZOTEN Limited Corporation	CHIYOMIDORI	018-892-3001	Reservations required	○	
㉙		Daisen City	SUZUKI BREWING AND CO.	HIDEYOSHI	0187-56-2121	Reservations required	○	English
㉚		Daisen City	Fukunotomo syuzo CO.,LTD.	Fukunotomo	0187-72-4141	○	○	
㉛		Daisen City	KARIHO SHUZO CO., LTD.	KARIHO	0187-72-2311			
㉜		Daisen City	DEWATSURUSHUZO CO.,LTD.	DEWATSURU	0187-74-2600			
㉝		Daisen City	AKITASEISHU CO.,LTD.	YAMATOSHIZUKU	0187-63-1224			
㉞		Daisen City	Kinmon Akita Shuzou Co.,Ltd.	YAMABUKI	0187-65-3560			English
㉟		Daisen City	AKITAFUJISHUZOTENGeneral Partnership	AKITAFUJI	0187-65-2502			
㊱		Semboku City	GOISHUZOTEN Limited Partnership	KAKUNODATESHIRAUME	0187-53-2047			
㊲		Misato Town	Takahashi Shuzo-ten Co.,Ltd.	Okushimizu	0187-84-1201			

Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
㊳		Misato Town	Kuribayashi Brewing and co.	HARUKASUMI	0187-84-2108		○	

【Export】: This is a sake for export and is not available for sale in Japan.

List of Breweries on the Tohoku Brewery Map (Sake)

Yamagata Prefecture

Current as of November 1, 2025

Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
①		Yamagata City	KOTOBUKITORAYASHUZO CO.,LTD.	KAJOUKOTOBUKI	023-687-2626	Reservations required	○	
②		Yamagata City	Shuho Sake Brewery CO.,LTD.	Shuho	023-641-0026			
③		Yamagata City	Dewazakura Yamagata Brewery	Dewazakura				
④		Yamagata City	OTOKOYAMA SHUZOU CO.,LTD.	UYO OTOKOYAMA	023-641-0141	Reservations required		
⑤		Tendo City	DEWAZAKURA SAKE BREWERY CO.,LTD.	DEWAZAKURA	023-653-5121	Reservations required		English
⑥		Tendo City	Mitobe Sake Brewery Co.,Ltd.	Yamagata Masamune	023-653-2131			English
⑦		Sagae City	Gassan Sake Brewery Co.,Ltd.	Ginrei Gassan	0237-87-1114		○	English
⑧		Sagae City	Chiyokotobuki Toraya Co.,Ltd.	Chiyokotobuki	0237-86-6133	Reservations required	○	
⑨		Sagae City	Furusawa Shuzo Co.,Ltd.	Sawamasamune	0237-86-5322	○(Reservations required for groups)	○	English、Chinese
⑩		Kahoku Town	Wada Shuzo Limited Partnership	Aratama	0237-72-3105	Reservations required		
⑪		Nishikawa Town	SHITARASHUZO CO.,LTD.	HITOKOE	0237-74-2020	Reservations required	○	

Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
⑫		Asahi Town	Gassan Sake Brewery Co.,Ltd.	Ginrei Gassan	0237-87-1114			
⑬		Murayama City	TAKAGISYUZOU CO.,LTD.	JUYONDAI	0237-57-2131			
⑭		Higashine City	Rokkasen Co.,Ltd.	Michinoku Rokkasen	0237-42-2777	Reservations required(Brewery tours are not available from October to March due to the brewing process.)	○	
⑮		Yonezawa City	Hamada CO.,Ltd.					
⑯		Yonezawa City	Kousaka Shuzou Co.,Ltd.	KOBAI		Reservations required	○	
⑰		Yonezawa City	Toko no sakagura Co.,Ltd	Toko	0238-21-6601	○	○	English、Chinese
⑱		Yonezawa City	Kojima Sohonten Co.,Ltd.	Toko				
⑲		Yonezawa City	SHINDO SAKE BREWERY CO.,LTD.	KUROUZAEMON	0238-28-3403			
⑳		Nanyo City	Azumanofumoto Sake Brewery Co.,Ltd.	Azumanofumoto	0238-47-5111	Reservations required	○	
㉑		Takahata Town	GOTO Shuzoten Co.,Ltd.	BENTEN				
㉒		Takahata Town	Yonetsuru Shuzo Co.,Ltd.	Yonetsuru(Grateful Cranes)	0238-52-1130	Reservations required	○	English
㉓		Takahata Town	Kinran Sake Brewery Inc.	UYOH Kinran	0238-56-3120	Reservations required		
㉔		Kawanishi Town	NAKAOKISYUZO CO.,LTD.	UYOUIKKON	0238-42-4116	Reservations required		

Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
㉕		Kawanishi Town	TARUHEI BREWING COMPANY,LIMITED	SUMIYOSHI	0238-42-3101	Reservations required	○	
㉖		Kawanishi Town	ARASHIYAMASHUZO CO.,LTD.	HANAMUSUME	0238-42-3040			
㉗		Nagai City	NAGANUMA General Partnership	Soumura	0238-88-2007		○	
㉘		Nagai City	Suzuki-Shuzouten-Nagaikura Co.,Ltd.	Iwaki-kotobuki	0238-88-2224	Reservations required(Brewery tours are not available from October to March due to the brewing process.)	○	
㉙		Oguni Town	Sakuragawa-Shuzou CO.LTD	OGUNI SAKURAGAWA	0238-62-2011	Reservations required	○	
㉚		Shirataka Town	Kamogawa Brewery	KAMOGAWA			○	English
㉛		Iide Town	Wakanoi Shuzo co Ltd	WAKANOI	0238-72-2020	○	○	
㉜		Okura Village	KOYASHUZO CORPORATION	HANAUYO	0233-75-2001	Reservations required	○	
㉝		Tsuruoka City	Eiko Fuji Brewing Company	Glorious.Mt.Fuji	0235-33-3200			
㉞		Tsuruoka City	Katoh Kahachiroh Shuzoh Co.,Ltd.	Ohyama Tomizu	0235-33-2008			
㉟		Tsuruoka City	Haneda Sake Brewing Co.,Ltd.	UZEN SIRAUME	0235-33-2058			
㊱		Tsuruoka City	Watarai Sake Brewing Co.,Ltd.	Dewanoyuki	0235-33-3262	○	○	English
㊲		Tsuruoka City	KAMENOI SHUZO	KUDOKIJOZU	0235-62-2307			

Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
㊳		Tsuruoka City	Takeno Tsuyu Sakagura Co.,Ltd.	Hakuro Suishu	0235-62-2209		○	English
㊴		Tsuruoka City	OUJIMAN INC.	WAGAUJI	050-3385-0347		○	
㊵		Shonai Town	Koikawa Shuzo CO.,Ltd.	Koikawa	0234-43-2005			
㊶		Shonai Town	SATOSAJIEMON Co.,Ltd.	YAMATOZAKURA	0234-42-3013			
㊷		Sakata City	Matsuyama syuzou Co.,Ltd.	Matsumine no Fuji	0234-62-2003			
㊸		Sakata City	TATENOKAWA,Inc.	TATENOKAWA	0234-52-2323	Reservations required (For reservations, please call 0234-52-3252.)	○	
㊹		Sakata City	ODOBISYONAI CORPORATION	Kiyoizumigawa	0234-92-2046		○	
㊺		Sakata City	Tohoku Meijo Co.,Ltd	Hatsumago	0234-31-1515	Reservations required	○	English
㊻		Sakata City	SAKATA SHUZO CO.,LTD.	JYOKIGEN	0234-22-1541			
㊼		Sakata City	Fumotoi Co.,Ltd.	Fumotoi	0234-64-2002			
㊽		Yuza Town	SUGI ISAMI WARABIOKA BREWERYLIMITED PARTNERSHIP	Sugi isami	0234-72-2234			
㊾		Yuza Town	TAKAHASHISHUZOUTEN	TOUHOKUizumi	0234-77-2005			

List of Breweries on the Tohoku Brewery Map (Sake)

Fukushima Prefecture

Current as of November 1, 2025

Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
①		Fukushima City	KINSUISHO Sake Brewery CO.,Ltd.	KINSUISHO	024-572-3077	Reservations required	○	English
②		Koriyama City	Watanabe Shuzohonten Co.,Ltd.	Yukikomachi	024-972-2401			
③		Koriyama City	SATOUSHUZOTEN Corporation	FUJINOI	024-922-1763		○	
④		Koriyama City	WAKAZEKISHUZO CO.,LTD.	SAKAMIZUKI	024-945-0010			
⑤		Koriyama City	SASANOKAWASHUZOU CO.,LTD.	SASANOKAWA	024-945-0261	Reservations required(Brewery tours are not available on December.)	○	English
⑥		Koriyama City	NIIDAHONKE CO.,LTD.	Niida Shizenshu	024-955-2222	Reservations required	○	
⑦		Koriyama City	TANIGAWASHUZO CO.,LTD.	SAKAMIZUKI	024-955-2234	Reservations required	○	
⑧		Tamura City	Gemba Honten Co.,Ltd.	Abukuma			○	
⑨		Miharu Town	MIHARU SHUZO	MIHARUKOMA	0247-62-2816	Reservations required		
⑩		Shirakawa City	HAKUYOU BREWERY	HAKUYOU	0248-23-2030		○	English
⑪		Shirakawa City	Senkoma Brewing Co.,ltd.	SENKOMA	0248-23-3057	Reservations required	○	

Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
⑫		Shirakawa City	ARIGAJOZO LIMITED PARTNERSHIP	JINYA	0248-34-2323	Reservations required	○	
⑬		Yabuki Town	OKIDAIKICHIHONTENGENERAL PARTNERSHIP	SHIZENGO	0248-44-3161		○	
⑭		Yamatsuri Town	Yazawa Shuzo Inc.	NANGO	0247-46-3101	Reservations required	○	
⑮		Tenei Village	Suzunoi Corporation	JUGETSU	0248-82-2021	Reservations required	○	English
⑯		Tenei Village	MATSUZAKISHUZO CO.,LTD.	HIROTOGAWA	0248-82-2022			
⑰		Hirata Village	WAKASHIMIZUSHUZO CO.,LTD.	SHIKINOHANA	0247-54-2019	Reservations required	○	
⑱		Furudono Town	TOYOKUNISHUZO LIMITED PARTNERSHIP	AZUMATOYOKUNI	0247-53-2001		○	
⑲		Nihonmatsu City	HIGASHINIHONSHUZO PRODUCTIVITYIMPROVEMENT COOPERATIVE	OKUNOMATSU	0243-22-3117	Reservations required		
⑳		Nihonmatsu City	NINKI INC.	Ninki-ichi	0243-23-2091			
㉑		Nihonmatsu City	HIMONOYASHUZOTEN CO.,LTD.	Senkonari	0243-23-0164	Reservations required	○	
㉒		Nihonmatsu City	DAISHICHI SAKE BREWERY CO.,LTD.	DAISHICHI	0243-23-0007	Reservations required	○	English、Chinese (Explanations will be provided on a tablet.)
㉓		Nihonmatsu City	Okunomatsu Sake Brewery Co.,Ltd.	OKUNOMATSU	0243-22-3262	Reservations required	○	
㉔		Motomiya City	Daitengu Sake Brewery Co.,Ltd.	DAITENGU	0243-33-2017	Reservations required	○	English

Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
㉕		Iwaki City	Shikeshuzoten General Partnership	Matabey	0246-26-3504			
㉖		Iwaki City	TAIHEIZAKURASHUZO Limited Partnership	TAIHEIZAKURA	0246-43-2053			
㉗		Iwaki City	SAGI SHUZOUTEN	SEIHUKU				
㉘	NO DATA	Futaba Town	TOMISAWASHUZOTEN CO.,LTD.	SHIRAFUJI				
㉙		Namie Town	SUZUKISHUZOTEN CO.,LTD.	IWAKIKOTOBUKI	0240-35-2337	Reservations required	○	
㉚		Aizuwakamatsu City	HANAHARU SHUZO CO.,LTD.	HANAHARU	0242-22-0022	Reservations required	○	
㉛		Aizuwakamatsu City	ISHIBASHI SYUZOUJOU	KUNTAKA	0242-27-0313			
㉜		Aizuwakamatsu City	TSURUNOE SHUZO CO.,LTD.	AIZU CHUJO	0242-27-0139		○	
㉝		Aizuwakamatsu City	Tatsuizumi shuzo CO.,LTD.	Kyonohana	0242-22-0504			
㉞		Aizuwakamatsu City	YAMAGUCHI GENERAL PARTNERSHIP	Kaishuichi	0242-25-0054	Reservations required		
㉟		Aizuwakamatsu City	NAGURAYAMA SAKE BREWERY CO.,LTD.	NAGURAYAMA	0242-22-0844	Reservations required		
㊱		Aizuwakamatsu City	SUEHIRO SAKE BREWERY CO.,LTD. KAEIKURA	SUEHIRO	0242-27-0002	○(Reservations required for groups of 10 or more)	○	
㊲		Aizuwakamatsu City	MIYAIZUMIMEIJO Co.,ltd.	AIZUMIYAIZUMI	0242-27-0031		○	

Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
㊳		Aizuwakamatsu City	Takahashi Shousaku Sake Brewery	Aizumusume			○	English
㊴		Bandai Town	Bandaishuzou Co., Ltd.	BANDAISAN	0242-73-2002		○	
㊵		Bandai Town	EISEN SHUZO CO.,LTD. BANDAIKOJO	EISHIRO	0242-73-2300	○	○	
㊶		Inawashiro Town	INAGAWASHUZOTEN LIMITED PARTNERSHIP	SHICHIJURO	0242-62-2001	Reservations required	○	
㊷		Aizubange Town	Hirokishuzouhonten Co.,Ltd.	Izumikawa			○	
㊸		Aizubange Town	TOYOKUNI SHUZO LIMITED PARTNERSHIP	Gakujuro	0242-83-2521	Reservations required(Brewery tours are not available on Saturdays, Sundays, national holidays, and from October to March.)	○	
㊹		Aizubange Town	Akebono Shuzo Co., Ltd.	TENMEI	0242-83-2065			
㊺		Aizumisato Town	SUEHIRO SAKE BREWERY CO.,LTD. HAKASEKURA	SUEHIRO	0242-54-7788			
㊻		Aizumisato Town	SHIRAISHUZOTEN LIMITED PARTNERSHIP	bandaihou	0242-54-3022			
㊼		Aizumisato Town	OTOKOYAMASHUZOTEN LIMITED PARTNERSHIP	AIZUOTOKOYAMA	0242-54-2726			
㊽		Kitakata City	Sasamasamune Brewery Co.,Ltd.	SASAMASAMUNE	0241-24-2211	Reservations required	○	English
㊾		Kitakata City	Homare Sake Brewery Co.,Ltd.	Aizu Homare	0241-22-5155	Reservations required	○	Translation Machine
㊿		Kitakata City	KAGUYAMA Limited Partnership	KAGUYAMA	0241-22-1717			

Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
㊿①		Kitakata City	MINENOYUKI CORPORATION	YAMATOYAZENNAI	0241-22-0431		○	
㊿②		Kitakata City	Yumegokoro Sake Brewery Co.,Ltd.	Naraman	0241-22-1266	○		
㊿③		Kitakata City	Yoshinogawashuzouten Limited Partnership	Aizu Yoshinogawa	0241-22-0059			
㊿④		Kitakata City	Ohara Brewing Co.,Ltd.	Classic	0241-22-0074	○	○	English
㊿⑤		Kitakata City	KIYOKAWA SAKE CO.	AIZU KIYOKAWA	0241-22-0233	○	○	English
㊿⑥		Kitakata City	KITANOHANASHUZOJO Limited Partnership	Kitanohana	0241-22-0268	Reservations required	○	
㊿⑦		Kitakata City	Yamatogawa Sake Brewery co.,ltd.	Yauemon	0120-60-2233	○	○	
㊿⑧		Kitakata City	AIZUNISHIKI Limited Partnership	AIZUNISHIKI	0241-44-2144	Reservations required	○	
㊿⑨		Nishiaizu Town	SAKAEGAWA SHUZOU CO.LTD	UMAKANBEI	0241-45-2013	Reservations required	○	English
㊿⑩		Tadami Town	NEKKA LLC 【Export】	Ryu Sho	0241-72-8872	Reservations required		English
㊿⑪		Minamiaizu Town	KOKKEN BREWERY CO.,LTD	KOKKEN	0241-62-0036		○	
㊿⑫		Minamiaizu Town	Kaito otokoyama shuzo	Kaito Otokoyama	0241-62-0023		○	
㊿⑬		Minamiaizu Town	Aizu Sake Brewery Co.,Ltd.	Yamanoi	0241-62-0012		○	

Brewery Map Number	Representative Brand Labels, etc.	City, Town, and Village	Factory Name	Brand Name	Phone Number	Brewery Tour	Stores	Supported Languages
⑥④		Minamiaizu Town	HANAIZUMI Sake Brewery Co.,Ltd.	Roman	0241-73-2029		○Stores are closed	

【Export】: This is a sake for export and is not available for sale in Japan.