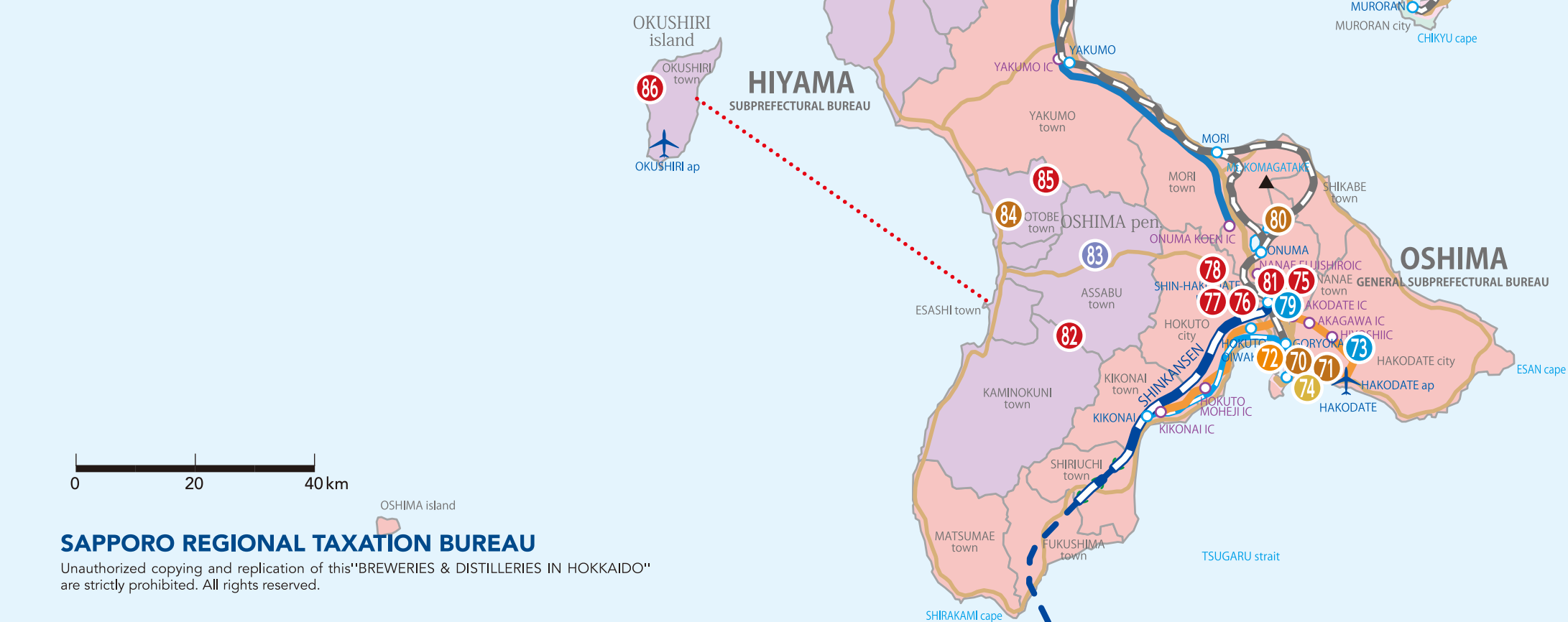


City	Breweries	possible to visit	shop	Supported languages	Type of the liquor	Main brand
Sapporo City	1 Chitosetsuru Sake Brewery	RR	○		Sake	Chitosetsuru Junmaidaiginjo Kishso
	2 ABASHIRI BEER Second Factory		○		Beer	Blue Hazy IPA
	3 SAPPORO KAITAKUSHI BREWERY	✓	○		Beer	KAITAKUSHI Pilsner
	4 LIBERA WINE TERRACE	RR	○	Eng, AI	Wine	Natural Wine MILO
	5 SUSUKINO BREWERY				Beer	-
	6 SUSUKINO BREWING	RR			Beer	Susukino Yell
	7 ASAHI BREWERIES,LTD,Hokkaido Brewery				Beer	ASAHI SUPER DRY
	8 Sumikawa Brewery Nishioka	RR	○		Beer	Sumikawa Weiss
	9 moon and sun brewing	RR		Eng, Chi, AI	Beer	IPA
	10 Sapporo Shusei Kougyou Co.,Ltd.				Shochu	SAPPORO SOFT
	11 Streetlight Brewing		○		Beer	Standard Line-LAGER
	12 TRANS BREWING	RR		Eng	Beer	Hiragishi LAGER
	13 Hakkenzan WINERY	✓	○	Eng	Wine	Kanonz
	14 Sapporo Fujino Winery	✓	○		Wine	Fujino Pinot Noir
	15 BENIZAKURA DISTILLERY	RR	○	Eng, Chi, Ger, Fre, ESP, AI	Gin	9148(Ninety-one Forty-eight)
	16 SAPPORO WINERY		○		Wine	SAUVIGNON BLANC
	17 BITTER POPS COMPANY	✓			Liqueur	KUMI TONIC WATER
Shinshitsu Village	18 DOBUROKU no Yakata				Doburoku	Shinshinotsu no Doburoku
Tobetsu Town	19 Tobetsu Seven's Brewing				Beer	Tobetsu Weiss
Ebetsu City	20 NORTH ISLAND BEER		○	Eng, AI	Beer	NORTH ISLAND BEER "Pilsner"
Kitahiroshima City	21 Soratoshiba Brewery & Taproom	RR	○	Eng	Beer	Soratoshiba Play Ball! Ale
Eniwa City	22 SAPPORO BREWERIES LTD, HOKKAIDO Brewery	✓	○		Beer	SAPPORO CLASSIC
Chitose City	23 Kirin Brewery Hokkaido Chitose	RR	○		Beer	KIRIN ICHIBAN
	24 CHITOSE WINERY	RR	○	Eng	Wine	KITA-WINE PINOT NOIR
Otaru City	25 KIKKOUGURA	✓	○	Eng, Chi	Sake	TAKARAGAWA
	26 OTARU BEER Otarusoko No.1	✓	○		Beer	Otaru Beer Pilsner
	27 OTARU BEER Zenibako Brewery	✓	○		Beer	Otaru Beer Pilsner
	28 Hokkaido Wine Co.,Ltd.	RR	○	AI	Wine	Traditional Method Hokkaido Sparkling
Yoichi Town	29 OSA WINERY		○	Eng	Wine	tabi
	30 Hokkaido Beer co.,Ltd.				Beer	Furuit Brewig Melon Ale
	31 Yoichi Winery	✓	○		Wine	Yoichi Wine Tarujukui Zweigeltrebe
	32 Domaine Takahiko				Wine	Nana-Tsu-Mori Pinot Noir
	33 Rita Farm & Winery				Wine	1824Vignoble Pinot Noir
	34 OcciGabi Winery	RR	○	Eng, Ger	Wine	Acolon
	35 NOBORUJOZO				Wine	setsunauta
	36 Domaine Atsushi Suzuki				Wine	Tomo Rouge
	37 Hirakawa Winery				Wine	Notre Siècle Grande Cuvée
	38 Winery Yumenomori	RR			Wine	Kerner
	39 CAMEL FARM WINERY				Wine	CAMEL Brut
	40 Mongaku Valley Winery				Wine	Mongaku Valley 2022 Tochi
	41 Lan Seqqua				Wine	KOYACHI Passetoutgrain
	42 Yamada-Do				Wine	Yoichi Rosé Pinot Noir
	43 Misono Vineyard				Wine	Pinot Noir
	44 LOWBROW CRAFT Local Independent Winery				Wine	-
	45 YOKA WINERY				Wine	YOKA
Niki Town	46 Domaine Mizuki Nakai		○		Wine	Nobori No Oka pinot noir rose
	47 Pink Orchards			Eng	Cider	River&Field barrel-aged 2020
	48 THE NIKKA WHISKY DISTILLING CO.LTD. YOICHI DISTILLERY	RR	○		Whisky	SINGLE MALT YOICHI
	49 yoichi liqueur factory	✓	○	Eng	Liqueur	apple liqueur
	50 very-berry-farm&winery NIKI				Wine	Organic wines
	51 NIKI Hills Winery	RR	○	Eng	Wine	HATSUYUKI
	52 Vina de oro bodega	RR	○		Wine	-
	53 Domaine ICHI				Wine	ICHI
	54 Domaine Bless	RR			Wine	MUSUBI
	55 DOMAINE HARBIOSE	RR			Wine	BONBORI
Shakotan Town	56 North Creek Farm				Wine	-
	57 NIKIYA FARM&BREWERY		○		Beer	NIKIYA PALE ALE
	58 Yoichi Beer				Beer	SAWAMACHI ALE
Kucchan Town	59 Distillery Shakotan Blue	✓	○	Eng	Gin	HONOHO KIBOU
	60 NISEKOSHUZO CO.LTD		○		Sake	NISEKO
Niseko Town	61 Black Fox Beer	RR	○	Eng	Beer	First Track IPA
	62 Niseko Brewery Niseko Brewing Co.,Ltd.		○	Eng	Beer	Niseko Beer
	63 LUPICIA BREWERY	RR		Eng	Beer	NISECOISE
Kyogoku Town	64 Yotei Brewing			Eng	Beer	EXPDTN
	65 Niseko Winery		○	Eng	Wine	Niseko Organic Sparkling Wine
Rankoshi Town	66 NISEKO DISTILLERY	✓	○	Eng	Whisky	ohoro GIN standard
Iwanai Town	67 KYOGOKU BEER		○		Beer	Pale Ale
Hakodate City	68 Matsubara Noen Winery				Wine	Matsubara Noen Muller-thurgau
	69 IWANAI BREWERY & HOTEL		○	Eng	Beer	Hop&HOP
	70 HAKODATE BEER		○		Beer	HAKODATE weizen
	71 HAKODATE YUNOKAWABREWERY		○		Beer	-
	72 ozigibrewing Hakodate Brewery				Beer	Shiro Sudachi
	73 HAKODATE SAKE BREWERY	✓	○		Sake	Goryo
	74 Di TRIPPER Distillery				Whisky	Harvest series
	75 de Montille&Hokkaido	RR		Eng, Fre	Wine	de Montille&Hokkaido

● Japanese Sake ● Shochu ● Beer ● Low-Malt Beer ● Wine ● Cider

● Whisky ● Gin ● Liqueur ● Doburoku (unrefined Sake) ● Materral Alcohol

RR = Reservation Required, ✓ = Possible
Eng = English, Chi = Chinese, Twn= Taiwan,
Ger = German, Fre = French, ESP = Spain,
AI = by Altranslation device



SAPPORO REGIONAL TAXATION BUREAU

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Sake Breweries Map in Hokkaido

Japan. “Kampai” to the world

[SAPPORO] [YOICHI-NIKI] [OTARU] [KUCCHAN, NISEKO] [SORACHI]
AREAS ENLARGED MAPS ARE DISPLAYED ON THE BACK SIDE

Oct. 31, 2024

City	Breweries	possible to visit	shop	Supported languages	Type of the liquor	Main brand
Toyako Town	67 Lake Toya Beer	✓	○		Beer	TOYA SessionIPA
Noboribetsu City	68 TSUKIURA WINERY		○		Wine	Tsukura Müller Thurgau
Shiraoi Town	69 ONIDENSETSU BREWERY		○	Eng	Beer	onidensetsu kinoini Pale Ale
Tomakomai City	70 The Old Grey Brewery		○		Beer	Oro-oro・Black
	71 GODO SHUSEI CO.LTD. Tomakomai Factory				Brewer's alcohol	-
	72 Hokkaido Brewery				Beer	Low-malt Beer
Obihiro City	73 Kamikawa sake Brewery	✓	○	Eng	Sake	Tokachi Junmai Ginjo
	74 Aizawa Winery	RR			Wine	Ryunosuke
	75 OBIHIRO BEER				Beer	MUGIBIYORI
Memuro Town	76 MEMURO WINERY	✓	○		Wine	AKATOKI
Makubetsu Town	77 TOKACHI PLAIN DISTILLERY		○	Eng	Gin	Yamasachi
Ikeda Town	78 Tokachi Wine	✓	○	Eng, AI	Wine	KIYOMI
Ashoro Town	79 TOKACHI MAKIBANJOIE WINERY	RR	○		Wine	BLANK HARD CIDER 00 COMMON
Teshikaga Town	80 BLANK HARD CIDER WORKS	✓	○		Cider	Teshika
	81 Kussharo Caldera Winery		○		Wine	-
	82 teshikaga winery				Beer	DOTO
Tsurui Village	83 Brasserie Knot	✓	○	Eng, AI	Sake	Fukutsukasa
Kushiro City	84 Fukutsukasa Sake Brewery		○		Whisky	THE AKKESHI Single Malt Japanese Whisky Shōshō
Akkeshi Town	85 Hokkaido Akkeshi Distillery				Sake	taikai
Nemuro City	86 usui sake brewery				Whisky	Metamorphosis
	87 MAOI Distillery	RR	○		Doburoku	Doburoku Ikkon
Naganuma Town	88 Ikkon Doburoku Brewery	RR	○	Eng	Wine	-
	89 Hokkaido SPACE Winery				Sake	tokubetu junmai MARUTA
Kuriyama Town	90 Kobayashi Shuzo Co.,Ltd.	RR	○		Wine	RICCA
	91 HOSUJI WINERY		○		Wine	KAZE
Iwamizawa City	92 10R Winery				Wine	Kurisawa Blanc
	93 Kurisawa Wines				Wine	PINOT NOIR
Mikasa City	94 YAMAZAKI WINERY		○		Wine	Pinot Noir
	95 TAKIZAWA WINERY		○		Wine	-

City	Breweries	possible to visit	shop	Supported languages	Type of the liquor	Main brand
Takikawa City	10 TAKIKAWA Craft Beer Factory				Beer	Apple&Dry
Shiratsukawa Town	11 Ebeotsu Wein				Wine	Regenbogen
Fukagawa City	12 KINTEKI SHUZO CO.,LTD.	RR	○		Sake	KINTEKI DAIGINJO 33
Furano City	13 Furukawa Apple Land Otoo	RR	○		Cider	Fukagawa Cidre
	14 Furano brewery			Eng	Beer	Daly beer
Nakafurano Town	15 Furano Winery	✓	○		Wine	Furano Wine
	16 Domaine Raislon	✓	○		Wine	nakafuran Kerner
	17 NAKAFURANO BREWERY	RR	○	Eng	Beer	Nostalgia
	18 HOP KOTANI BREWING				Beer	upopo
Kamifurano Town	19 TADA WINERY	RR	○		Wine	Pinot Noir
	20 Beaver farm Kitagawa		○		Doburoku	Doburoku Daichi wo kamose
	21 Kamui・meto・nupuri				Wine	Rera kanto
	22 OTOKOYAMA CO.,LTD.	✓	○		Sake	OTOKOYAMA
	23 Takasago sake Brewery	✓	○		Sake	Kokushimuso
Asahikawa City	24 GODO SHUSEI CO.LTD. Asahikawa Factory				Shochu	Bigman
	25 GODO SHUSEI CO.LTD. Asahikawa Factory				Sake	junmaiginjo-TAISETSUNOKURA-kinuyuki
	26 TAISETSU BEER		○		Beer	TAISETSU PILSNER
Takasu Town	27 TAKASU DISTILLERY	RR		Eng	Gin	RETROGRADE
	28 Domaine Toi				Wine	-
Higashikawa Town	29 Michizakura Shuzo I.N.C		○	Eng, Chi	Sake	Michizakura
	30 Snow River Wines			Eng	Wine	Snow River Series
Kamikawa Town	31 Kamikawa sake Brewery	✓	○	Eng	Sake	kamikawataisetsu tokubetsujunmai
Shibetsu City	32 SHIBESTU SAMURAI BREWERY				Beer	miyabi
Nayoro City	33 Shinga WINERY		○		Wine	Shinga Bacchus
Bifuka City	34 Bifuka Shirakaba Brewery Co.,Ltd.		○		Beer	Toytapiwka
Shimokawa Town	35 SHIMOKAWA Forest Brewery	RR	○	Eng	Beer	SIRIUS (Pale Ale)
	36 OKHOTSK BEER Co.,Ltd.		○	Eng	Beer	OKHOTSK ALE
Kitami City	37 Infield winery	✓	○		Wine	Yamasachi
	38 BOSS AGRI WINERY	✓	○		Wine	OKHOTSK・BRAN
Abashiri City	39 ABASHIRI BEER.Co.,Ltd.				Beer	Ryhyo Draft
Kiyosato Town	40 kiyosato shochu distillery	✓			Shochu	potato shochu HOKKAIDO KIYOSATO
Mashike Town	41 Kunimare Sake Brewery Co.,Ltd.	✓	○	Twn	Sake	Kunimare kasen
	42 Mashike Fruit Winery	RR	○		Cider	Mashike Cidre
Rishiri Town	43 Kamui Whisky K.K.	RR	○	Eng, Fre, ESP	Whisky	Kamui Gensyu (New pot)

Sake Breweries Map in Hokkaido AREA MAP



- Japanese Sake
- Shochu
- Beer
- Low-Malt Beer
- Wine
- Cider
- Whisky
- Gin
- Liqueur
- Doburoku (unrefined Sake)