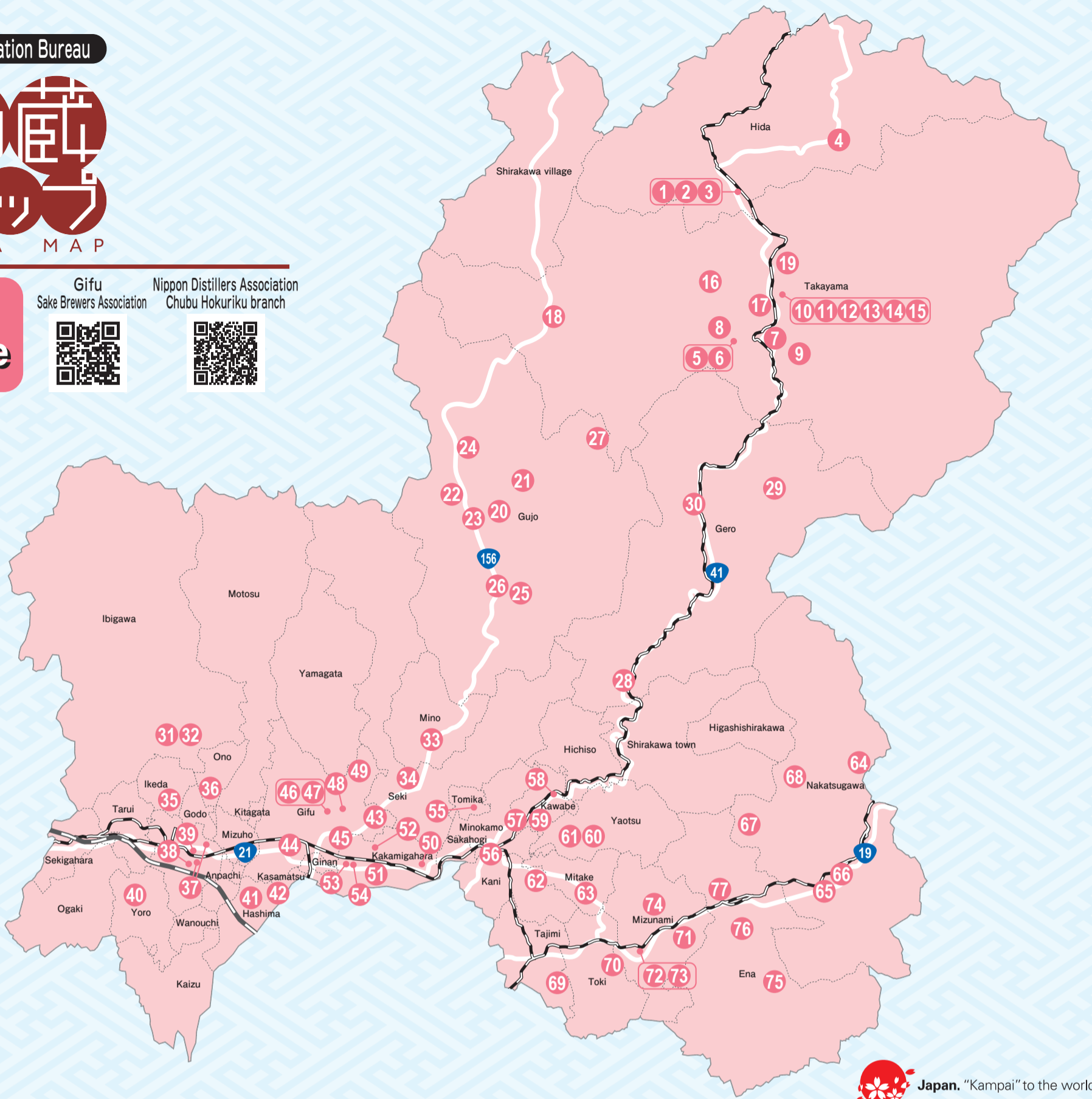




Gifu prefecture

Gifu Sake Brewers Association

Nippon Distillers Association Chubu Hokuriku branch



Japan. "Kampai" to the world.

City	No.	Breweries (Main Brand)	Type	Tour	Shop	lang.	Type
Hida	1	Watanabe Shuzouten Co.,Ltd. (Hourai)	Sa	R	☺	E	Sa SD Ot
	2	KABA Shuzoujo Co.,Ltd. (SHIRAMAYUMI)	Sa	R	☺	E	Sa Li MI
	3	Hida no oku brewery (HIDANOOKU Brewery)	Sp		☺		Sp
	4	Otsubo Shuzoten (HIDAMUSUME)	Sa	R	☺		Sa
	5	Wat Pho					Ot
Takayama	6	Minsyuku Jinzaemon (Doburoku Jinzaemon)	Ot				Ot
	7	Oyado Sumire Sou (Doburoku Seihou)	Ot		☺		Ot
	8	Mizuno Sou (ZenkokuOkaasan100senkinenshu)	Ot				Ot
	9	Ohnoya Jozo CO.,LTD. Kuguno factory (Shirozake)	Li				Ot Li
	10	HIRASE SHUZOTEN CO.,LTD (KUSUDAMA)	Sa	R	☺	E	Sa SD Li
	11	Funasaka Sake Brewery (MIYAMAGIKU)	Sa	R	☺	E	Sa SD Li
	12	Harada Brewery Co.,LTD (Sansya)	Sa	R	☺		Sa
	13	Niki shuzo CO.,LTD. (Himuro)	Sa	R	☺		Sa
	14	Hirata Sake Brewery co.,Ltd. (Shoryu no mai)	Sa	R	☺	E	Sa Li
	15	Kawashiri Sake Brewery (Hidamasamune)	Sa	R	☺		Sa Li
Gujo	16	OITA BREWERY CO.,LTD. (Onikoroshi)	Sa	R	☺		Sa SD Li
	17	Z'beer Hida (Hida White Beer)	Be		☺	E	Be Sp
	18	Doburoku no Yakata GOU (Doburoku Shoukawa Sakura)	Ot		☺		Ot
	19	HIDA TAKAYAMA BREWING (HIDA TAKAYAMA BEER PALE ALE)	Be		☺		Be
	20	Tomarigi Yamanohyakusei (taake)	Ot		☺		Ot
	21	MOTAI KOUBOU (DOBUROKU OKUNO OKU)	Ot		☺		Ot
	22	Mikawaya (yawakami)	Ot		☺		Ot
	23	Hirano Jozo (Bojoh)	Sa	R	☺		Sa Sa CO AI
	24	Nunoya Hara Shuzojo (GENBUN)	Sa	R	☺		Sa
	25	TATSUMI DISTILLERY (Alchemiae Gin)	Sp				Sp
	26	Gujohachiman Beer Cobocobo (Cobocobo)	Li	R	☺		Li
	27	Pension Shikisai (Mizoregaikae)	Ot				Ot

City	No.	Breweries (Main Brand)	Type	Tour	Shop	lang.	Type
Gero	28	Okuhida Shuzo Co.,Ltd (Okuhida)	Sa	R	☺	E	Sa SD Sp Li
	29	Okudaya Doburoku Jozosho (Takinogou)	Ot	R	☺		Ot
	30	TENRYOU SAKE Brewing Co.,Ltd. (TENRYO)	Sa	R	☺	E	Sa SD Ot Li
	31	TOKORO SHUZO CO.,LTD. (bojimaya)	Sa	R	☺		Sa
Mino	32	Ikedaya Shuzo (Kameguchi)	Sa	R	☺		Sa
	33	KOSAKA SHUZOJO (HYAKUSYUN)	Sa	R	☺	E	Sa Li
Seki	34	Cormorant fisher's House Unoie					Ot
	35	Ootsuka shuzo CO.,LTD (Takesuzume)	Sa	R	☺		Sa Li
Ogaki	36	Sugihara Sake Brewery Co.,Ltd. (IBI)	Sa	R	☺		Sa Li
	37	Takeuchi Sake Brewery L.P. (MINOKOUBAI)	Sa	R	☺		Sa Li
Hashima	38	Takeuchi Sake Brewery L.P.					Sa
	39	Miwa Shuzo CO.,LTD. (SHIRAKAWAGO)	Sa	R	☺		Sa Ot
Gifu	40	WATANABE SHUZOJO (SHIRAYUKIHIME)	Sa	R	☺		Sa Ot
	41	GYOKUSENDO SHUZO Co.,LTD. (Mingoku (みのこ))	Sa	R	☺		Sa CO M Li etc
Kakamigahara	42	Chiyogiku Co.,Ltd. (Chiyogiku)	Sa	R	☺		Sa SD Li
	43	Kuno Shuzo (MikasaBandai)	Sa				Sa
Gifu	44	Tocho beverage CO.,LTD.					Li
	45	Nihon Izumi Brewery Co.,Ltd (Odanobunaga)	Sa	R	☺		Sa
	46	Adachi Shuzojo (Kinkazan)	Sa	R	☺	E	Sa Li
	47	Gifu Beer Brewing (Gifu Beer Brewing)	R	☺		E	Sp
	48	Kinka Wine					Fr Sw
Kakamigahara	49	Nagara tennen wine Jozou (TennenBudoushu Le Bois)	Fr				Fr
	50	Shiraki Tsunesuke Co.,Ltd. (Daruma masamune)	Sa	R	☺	E	Sa Li
	51	Kikukawa CO.,LTD.					Sa CO SD M Li
	52	Daitonyugyo K.K.					Sp Li
Kakamigahara	53	KOMACHI SAKE BREWING CO.,LTD (NAGARA-GAWA)	Sa	R	☺		Sa Li
	54	SAKAI FARM.SAKAI SIGEHARU (SAKAI WINE)	Fr	R	☺		Fr Sw

City	No.	Breweries (Main Brand)	Type	Tour	Shop	lang.	Type
Kakamigahara	54	Hayashi Honten Co.,Ltd. (HYAKUJURO)	Sa	R	☺	E	Sa Li
	55	Matsuiya Shuzojo	Sa	R	☺		Sa Li
Minokamo	56	MIYOZAKURA JOZO CO.,LTD. (MIYOZAKURA)	Sa	R	☺		Sa CO SD Li etc
	57	WatanabeShuzojo (Seiryusatoyamapark Doburoku)	Ot		☺		Ot
Kani	58	HEIWANISIKI (KINSEN)	Sa	R	☺		Sa Li
	59	HAKUSEN SHUZO CO.,LTD. (KUROMATSHU HAKUSEN)	Sa	R	☺		Sa SD M Fr Li
Nakatsugawa	60	YAMADA SHOTEN LIMITED PARTNERSHIP (TAMAKASHIWA)	Sa	R	☺	E	Sa Sa CO AI
	61	Hanamori Shuzo CO.,LTD (Hanazakari)	Sa	R	☺		Sa
Tajimi	62	Hayashishuzou CO.,LTD. (Minotengu)	Sa	R	☺	E	Sa
	63	Hirai Shuzojo CO.,LTD. (Miyadaiko)	Sa	R	☺		Sa
Toki	64	Yamauchi Shuzo Kabushikigaishy (tukamori)	Sa	R	☺		Sa
	65	GIFU NAKATSUGAWA DISTILLERY (NAKATSU GIN)			☺		SD Sp
Mizunami	66	Hazama Shuzo (Enasan)	Sa	R	☺		Sa CO Ot Li etc
	67	Oohashi Shuzo CO.,LTD. (Kasagitsuru)	Sa	R	☺		Sa Li
Ena	68	Ena Jozo (kujira nami)	Sa	R	☺		Sa Li
	69	Michisakari (Michisakari)	Sa	R	☺	E	Sa Li
Ena	70	CHIGONOWA Sake Brewery CO.,LTD. (CHIGONOWA)	Sa	R	☺	E	Sa Li
	71	CAMADO BREWERY (Yatto Came Ale)	Sp				Sp
Ena	72	Nakashima Sake Brewing CO.,Ltd (kozaemon)	Sa	R	☺	E	Sa Sa CO AI Li
	73	WAKABA CO.,LTD (WAKABA)	Sa	R	☺		Sa Li
Ena	74	ADAPTECH PHARMACEUTICAL CO.,LTD Mizunami factory (Young Life Z)	Li				Li
	75	Iwamura Brewery Inc. (Onnajoshu)	Sa	R	☺	E	Sa Li
Ena	76	Ena Jozo (Ichinokawa)	Sa	R	☺		Sa
	77	Enakyo winery (Ohisama wine)	Fr	R	☺		Fr

Abbreviations of the items

- Sa...sake Sa...sake compound CO...Continuous distillation Japanese spirits (shochu) M...Mirin (rice cooking wine) Fr...Fruit wine Sw...Sweet fruit wine Wh...Whisky
- Br...Brandy AI...Alcohol for material SD...Simple system distillationJapanese spirits (shochu) Sp...Spirits Po...Powder liquor MI...Miscellaneous liquor
- Be...Beer Li...Liqueur Ot...Other brewed liquors Sp...Sparkling liquor Mx...shochu mixed with CO and SD
- ☺...There is a tour of brewery. R...Reservation required ☺...There is a shop. language E : English I : Italian C : Chinese G : German S : Spanish

- The item column shows the typical licenses of production which were given to each brewery.
- If you would like to visit a sake brewery, please contact the brewery beforehand.
- About the opening hours of the shop, please inquire directly at the brewery.
- Unauthorized reproduction and modification are prohibited.
- This map was created based on the information as of Jan. 1 ,2022.

Information on Liquor Administration



Japan Sake Awards



Tokai Sake Awards

