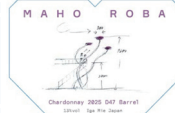


酒蔵マップ

SAKAGURA MAP



Kuwana 1 Nagashima Beer Garden  Pilsner 	Kuwana 2 RICE HACK BREWERY  ORYVIA 	Yokkaichi 3 ikikata brewery  kohaku no toki 	Yokkaichi 4 i-kyo wine jouzou  CUVEE MOMIJI 	Yokkaichi 5 Takara Shuzo Co.,Ltd. Kusu Factory  Takara Shouchu 	Iga 6 MokuMoku Brewery  seven hop lagar 	Iga 7 MAHOROBA FARM jouzousho  Chardonnay 2025 Barrel 	Iga 8 SARAYA BREWERY LAB. BASHO-AN  meigetsuyakaorihajikeru awanoto Kolsch Style 
Iga 9 CHOYA UMESHU IGAUENO FACTORY  The CHOYA AGED 3 YEARS 	Iga 10 ALE CRAFT DE IGA  KAMINARI AMBER 	Nabari 11 Doburoku house  kichizaemon 	Nabari 12 Kunitsu Kajitsusyu Jouzousho Co.,Ltd.  Natural POP Life 	Tsu 13 Hinotani Brewery  Hinotani Lager 	Ise 14 ise kajitsushu jouzousho  ISESHIZUKU 	Ise 15 ISEMAN CO.,LTD.  COHNEN-JUKUSEI 	Ise 16 ISE UMASHIKUNI WINERY  Umashikuni Blanc 
Ise 17 NIKENCHAYA MOTH KADOYA HONTEN Co.,Ltd JINKYU FACTORY  PALE ALE 	Ise 18 NIKENCHAYA MOTH KADOYA HONTEN Co.,Ltd SHIMONO FACTORY  Neko Nihiki 	Ise 19 HIMITSU BEER  ISESHIMA PEARL LAGER 	Shima 20 SHIMA BREWERY  GOLDEN ALE 	Kumano 21 Saraya Co.,Ltd. Kumano food factory  Umeshu made with Lakanto "UME NO KODO" 	(Minamimuro-gun)Mihama 22 Keisei Joryusho  Mok 		

City

1 Breweries

Main brand, label, etc.



Main Brand

ECK

Legend

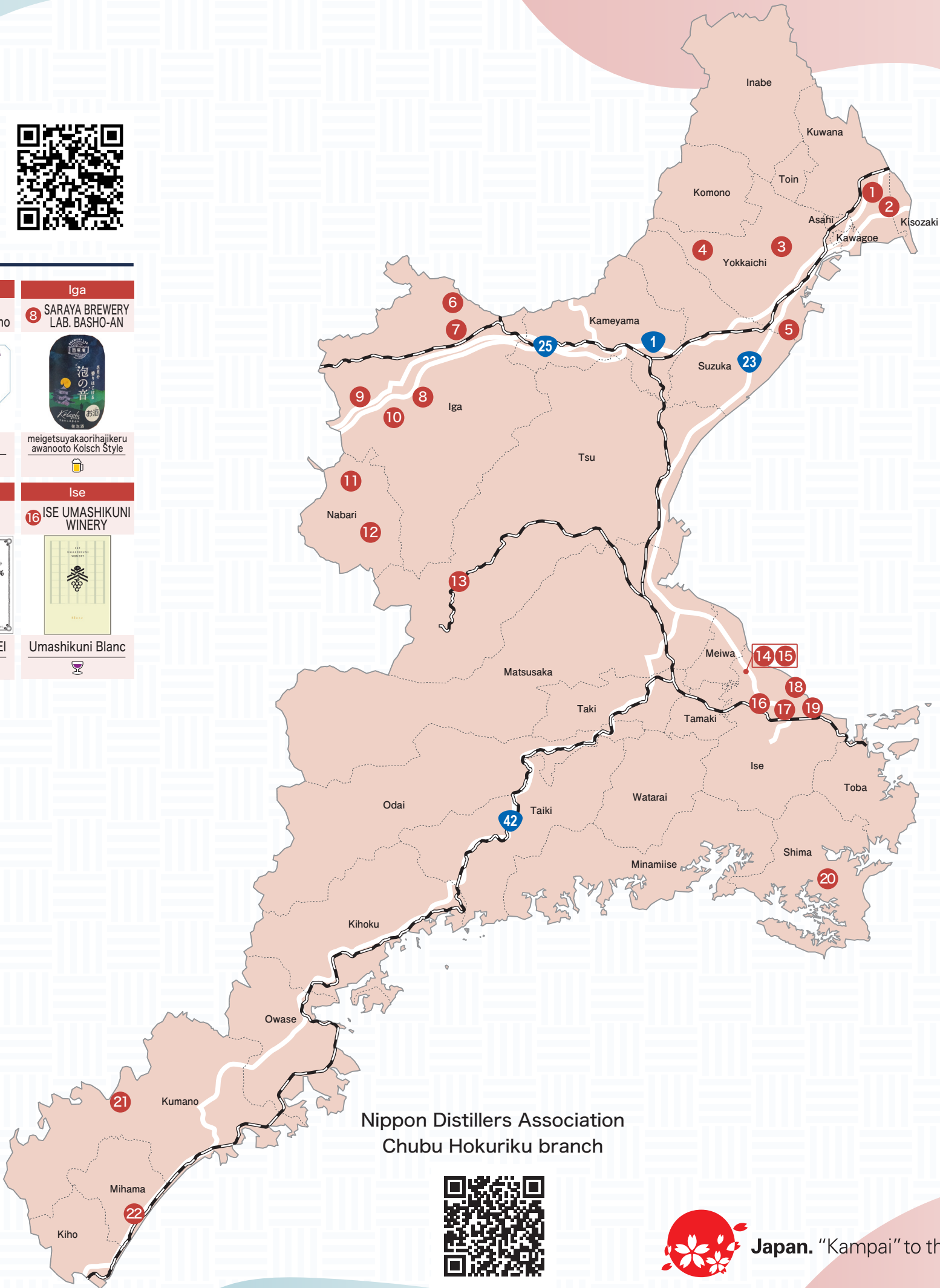
...There is a tour of brewery.
...Reservation required ...There is a shop.
Language E : English C : Chinese K : Korean
...Beer / Low-malt beer ...Fruit wine
...Whisky ...Shochu ...Spirits
...Liqueur ...Other brewed liquors

• If you would like to visit a brewery, please contact the brewery beforehand. About the opening hours of the shop, please inquire directly at the brewery.

• This Sakagura Map does not list all brewers.

• Unauthorized reproduction and modification are prohibited.

• This map was created based on the information as of Jan.1, 2026.



Nippon Distillers Association
Chubu Hokuriku branch

