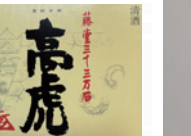
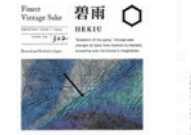
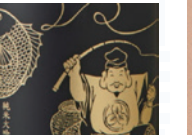


酒蔵マップ

SAKAGURA MAP



The Geographical Indication (GI) shows that the sake is from a specific place of origin and satisfies certain standards when its characteristics (quality, etc.) are attributable to that place of

Kuwana 1 HOSOKAWA BREWERY  AGEUMA 	Kuwana 2 Goto Shuzojo  SEIUN 	(Mie-gun)Komono 3 Hayakawa Brewery&Co.  TABIKA	(Mie-gun)Asahi 4 Adachihonke shuzo  Fujinohikari 	(Mie-gun)Kawagoe 5 Hayakawa-shuzobu  Ten-ichi 	Yokkaichi 6 TAKAHASHI BREWERY CO.,LTD  TEN YU RIN 	Yokkaichi 7 Ito Shuzou Co.,Ltd.  UZUME 	Yokkaichi 8 Ishikawa Shuzo  Huky 
Yokkaichi 9 Maruhiko Sake Brewery Co.,Ltd.  Mienokanbai 	Yokkaichi 10 Kagura Shuzo  Kagura 	Yokkaichi 11 Miyazakihonten Co.,Ltd.  MIYANOYUKI	Suzuka 12 Shimizu Seizaburo Shoten Ltd.  ZAKU	Tsu 13 Ogawahonke  JUNMAIGINJOU DEN 	Tsu 14 KANKOUBAISHUZO Co.,Ltd.  Kankoubai 	Tsu 15 Matsushima shuzo  Takatora 	Tsu 16 IMAMURA SHUZO  ISENOKAMI 
Iga 17 Hashimoto Sake Brewery  haisei-basho 	Iga 18 Moriki Sake Brewery Co.,Ltd.  Rumiko no Sake 	Iga 19 morimotosen-uemon-syouten  Vintagience	Iga 20 Ota Sake Brewery Co.,Ltd.  HANZO 	Iga 21 Waka-ebis brewery&co.  Wakaebis 	Nabari 22 Kiyasho shuzo  Jikon	Nabari 23 Fukumochi Sake Brewing Company  Tenka-Nishiki	Nabari 24 TAKIJIMAN SAKE BREWING CO.,LTD.  TAKIJIMAN 
Matsusaka 25 Nakayama  Hakumaijoh 	Matsusaka 26 Nira Shuzo Co.,Ltd  Kosyoku Souzen 	(Taki-gun)Meiwa 27 Asahi Shuzo Co.,Ltd.  Ise Asahi 	(Taki-gun)Taki 28 Kawabu Brewery Co.,Ltd.  SHIKI 	(Taki-gun)Taki 29 IMURAYA CO.,LTD. FUKUWAGURA  FUKUWAGURA 	(Taki-gun)Taki 30 SUMIYA BUNJIRO BREWERY CO.,LTD. VIRIN de ISE  VIRIN 	(Taki-gun)Odai 31 Gensaka Shuzo  Sakaya Hachibey 	Ise 32 ISEMAN CO.,LTD. Naikumae Shuzojo  OKAGESAMA 

City

1 Breweries

Main brand, label, etc.

Main Brand



Legend

 ...There is a tour of brewery.

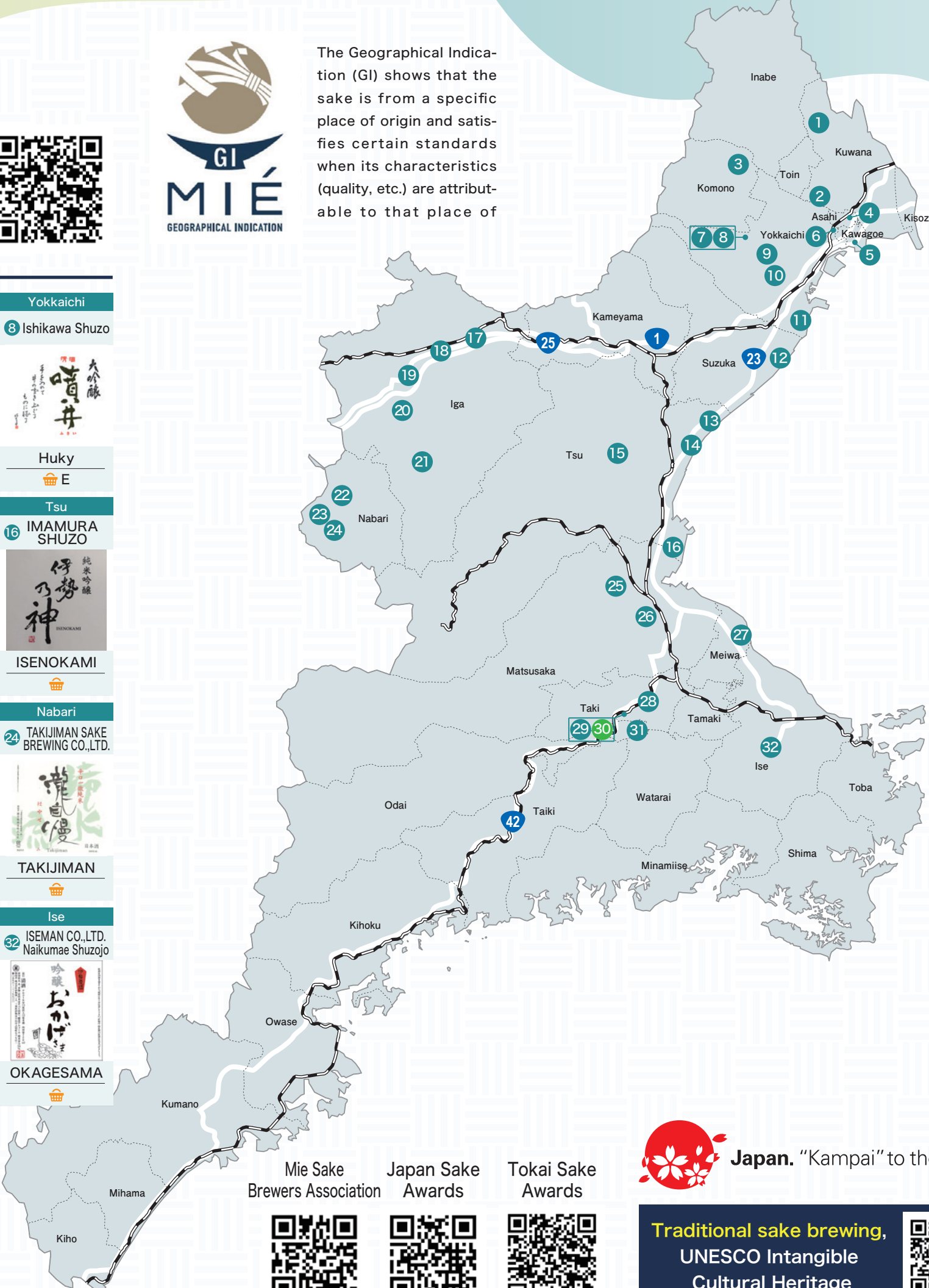
 ...Reservation required

 ...There is a shop.

Language E: English C: Chinese K: Korean

No mark...Sake み...Mirin

- If you would like to visit a brewery, please contact the brewery beforehand. About the opening hours of the shop, please inquire directly at the brewery.
- This Sakagura Map does not list all brewers.
- Unauthorized reproduction and modification are prohibited.
- This map was created based on the information as of Jan.1, 2026.



Mie Sake
Brewers Association

Japan Sake
Awards

Tokai Sake
Awards





Japan. "Kampai" to the world.

Traditional sake brewing,
UNESCO Intangible
Cultural Heritage

