

# Breweries Map

(Wineries, Distilleries, etc.)

As of June, 2021

Location	No.	Breweries	Mainbrand	telephone number	website	shop	Tax Free Shop consumption tax	Tax Free Shop consumption tax & liquor tax	Brewery tour No booking required	Brewery tour Advanced booking required	English-speaking staff	English Brochure	Chinese-speaking staff	Chinese Brochure

※ Please contact the Brewery before you visit it, because a reservation may be necessary.  
 ※ A product of type besides the main brand is being sometimes also produced at each brewery.

## IBARAKI

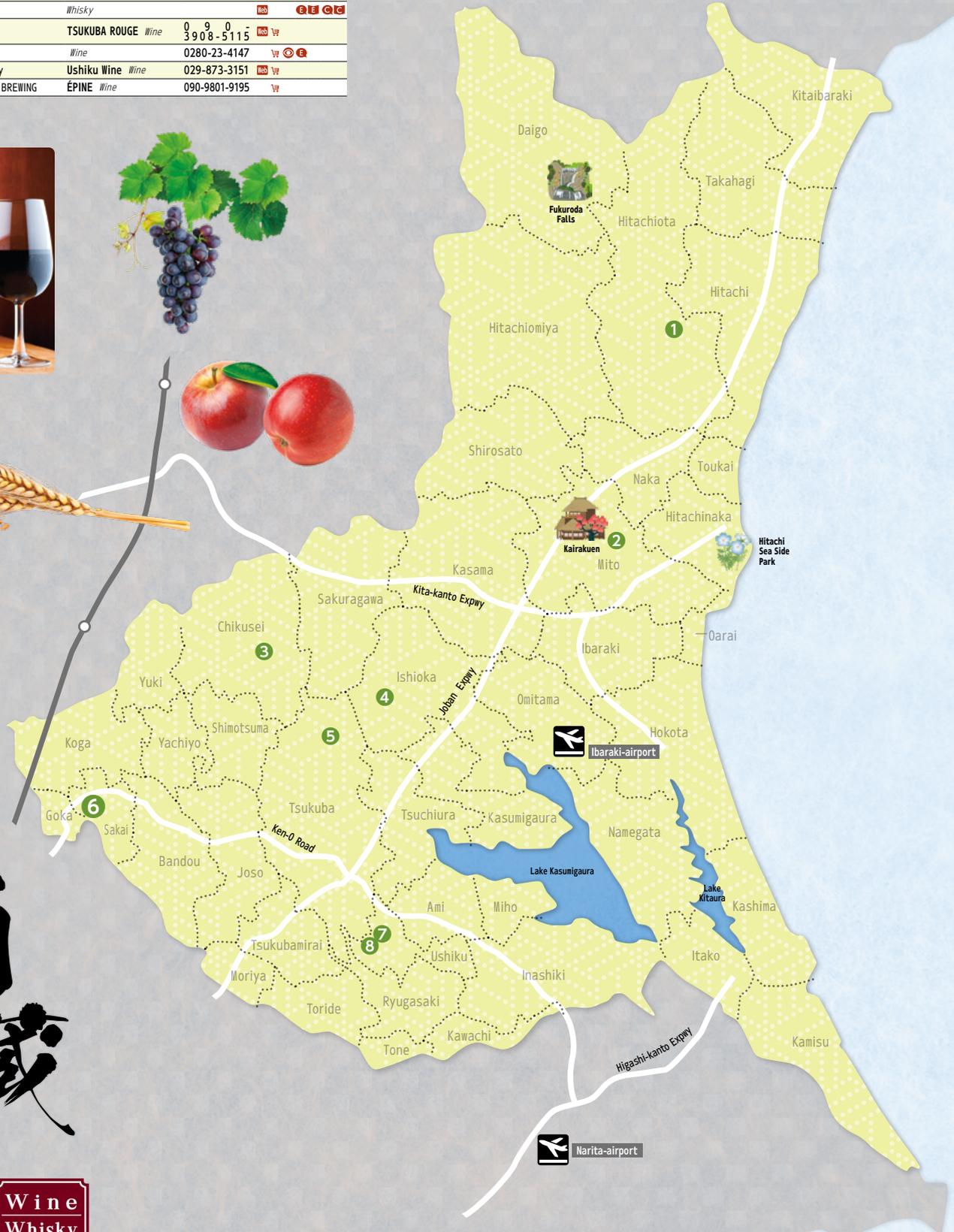
Hitachiota	1	Hiyamashuzou Corporation	HITACHI WINE	Wine	0294-78-0611									
Mito	2	Domaine MITO Corp. Izumi-cho Winery	MITO	Wine	029-210-2076									
Chikusei	3	Raifuku sake brewery Co.,Ltd	RAIFUKU	Wine	0296-52-2448									
Ishioka	4	Yasato Distillery		Whisky										
Tsukuba	5	Tsukuba Winery	TSUKUBA ROUGE	Wine	0299-3908-5115									
Sakai	6	S - Wine Lab		Wine	0280-23-4147									
Ushiku	7	Ushiku Chateau Winery	Ushiku Wine	Wine	029-873-3151									
	8	MUGI TO BUDOU USHIKU BREWING	ÉPINE	Wine	090-9801-9195									

### The type of the mainbrand alcoholic beverage

Wine/Cider Wine, Fruit wine, Sweet fruit wine, Cider

Whisky

Brandy



酒蔵マップ

Wine  
Whisky  
etc.