



Sake Brewery Map



Visit to the brewery	Reservation	Re
	Possible	Po
Supported language	English	E
	Chinese	C
	Korean	K
	Taiwanese	T
	French	F

Legend	
	Expressway
	Other toll roads
	Limited-access roads
	National road
	Bullet train (Shinkansen)
	JR Line
	Private railway

About an abbreviation of the type of the liquor	
Sa ... Sake	W ... Fruit wine, Sweet fruit wine
Sp ... Continuous distillation Japanese spirits, Simple system distillation Japanese spirits	L ... Liqueur
B ... Beer, Sparkling liquor/Low malt beer	OB ... Sake compound, Mirin, Whisky, Spirits, Brandy, Other brewed liquors, Miscellaneous liquor etc.

The sake brewery map of Toyama Prefecture

① Regarding the possibility to visit breweries, sometimes a reservation is required, so if there is any breweries you wish to visit, please contact them in advance.

② Unauthorized reproduction and alteration is prohibited.

③ The sake breweries listed here are the ones that have cooperated with us to create the sake brewery map.

Don't drink and drive! No alcohol for those under 20 years old! Drink in moderation!

The National Tax Agency website also provides Japanese, Chinese (simplified), Chinese (traditional), and Korean versions.

Municipality name	No	Brewery name	Representing brand	Visit to the brewery	Supported language	Shop	type of the liquor
Toyama City	1	OHYA BRASSERIE	Ecchu fuga				Sa Sp B W L OB
	2	KOBO Brew Pub	PILSNER	Po			Sa B W L OB
	3	Tamaasahi Shuzo Co.,Ltd.	Tamaasahi	Re	E	○	Sa Sp B W L OB
	4	Fukutsuru Shuzo Co.,Ltd.	Kazenobon	Re	E	○	Sa Sp B W L OB
	5	Fumigiku Sake Brewery	Haneya			○	Sa Sp B W L OB
	6	HORAISAN WINERY CO.,LTD.	Yama Wine	Po	E	○	Sa Sp B W L OB
	7	Masuda Sake Company Ltd.	Masuizumi		E	○	Sa Sp B W L OB
	8	Yoshinotomo Shuzou Co.,Ltd.	Kisaki	Re	E·C·K	○	Sa Sp B W L OB
Takaoka City	9	Kiyoto Sake Brewing Co.,Ltd.	Kachikoma			○	Sa Sp B W L OB
	10	Latticework BREWING	kanaya ale		E	○	Sa Sp B W L OB
Himi City	11	YUGENKAISYA KOZAKAISOU	NISUKEDON	Re	T		Sa Sp B W L OB
	12	Takasawa Shuzoujo Co.,Ltd.	Ariiso Akebono			○	Sa Sp B W L OB
	13	SAYSFARM	CHARDONNAY	Re		○	Sa Sp B W L OB
	14	BREWMIN'	Hazy Appare-shon				Sa Sp B W L OB
Uozu City	15	Hongou Shuzou Co.,Ltd.	Hokuyo				Sa Sp B W L OB
	16	Chiyozuru brewery limited partnership	Chiyozuru			○	Sa Sp B W L OB
Namerikawa City	17	Hokuriku hakko kougyou	Kita no taisyo				Sa Sp B W L OB
	18	UNAZUKI BEER	Jujikyo	Re		○	Sa Sp B W L OB
	19	Ginban Shuzo Co.,Ltd.	Banshu50	Re			Sa Sp B W L OB
Kurobe City	20	Mikunihare Shuzo Co.,Ltd.	Maboroshinotaki	Re	E	○	Sa Sp B W L OB
	21	Shiraiwa K.K	Iwa		E·F		Sa Sp B W L OB
Asahi Town	22	Hayashi Syuzoujo	Kurobekyo			○	Sa Sp B W L OB
	23	Tateyama Brewing Co. Brewhouse No.1 No.3	Tateyama	Re	E·F	○	Sa Sp B W L OB
Tonami City	24	Hokuriku Coca-Cola Products Co.,Ltd	Lemondo	Re			Sa Sp B W L OB
	25	Yoshie Shuzou Co.,Ltd.	Tachiyama				Sa Sp B W L OB
	26	Wakatsuru Shuzo Co.,Ltd.	Wakatsuru	Re	E	○	Sa Sp B W L OB
	27	Kuroda Shuzou Co.,Ltd.	Banzai Hokuichi			○	Sa Sp B W L OB
Oyabe City	28	Sansyouraku Shuzo Co.,Ltd.	Sansyouraku	Re		○	Sa Sp B W L OB
	29	JOHANA BEER	Kagayaki wheat7	Re		○	Sa Sp B W L OB
	30	TRES BEAU	TATENOGAHARA	Re		○	Sa Sp B W L OB
Nanto City	31	Toga Doburoku Magotarin	Magotarin	Re	E		Sa Sp B W L OB
	32	Narimasa Sake Brewery Co.,Ltd.	Narimasa	Re		○	Sa Sp B W L OB
	33	Wakakoma Shuzoujo General Partnership	Wakakoma	Re		○	Sa Sp B W L OB