



Japan. "Kampai" to the world.

Breweries Map

Wineries, Distilleries, etc.



AS OF SEPTEMBER 30, 2021

- ① This "Breweries Map" only indicates the factories which hope to publish.
- ② Please contact the manufacturer before visiting the manufacturing site, as there are precautions to be taken from the standpoint of hygiene and safety.
- ③ Please contact the brewery beforehand to inquire about languages spoken other than English or Chinese.
- ④ The sightseeing locations on the map accompanied by illustrations indicate the locations of the "World Heritage Sites" as adopted by the UNESCO General Assembly.
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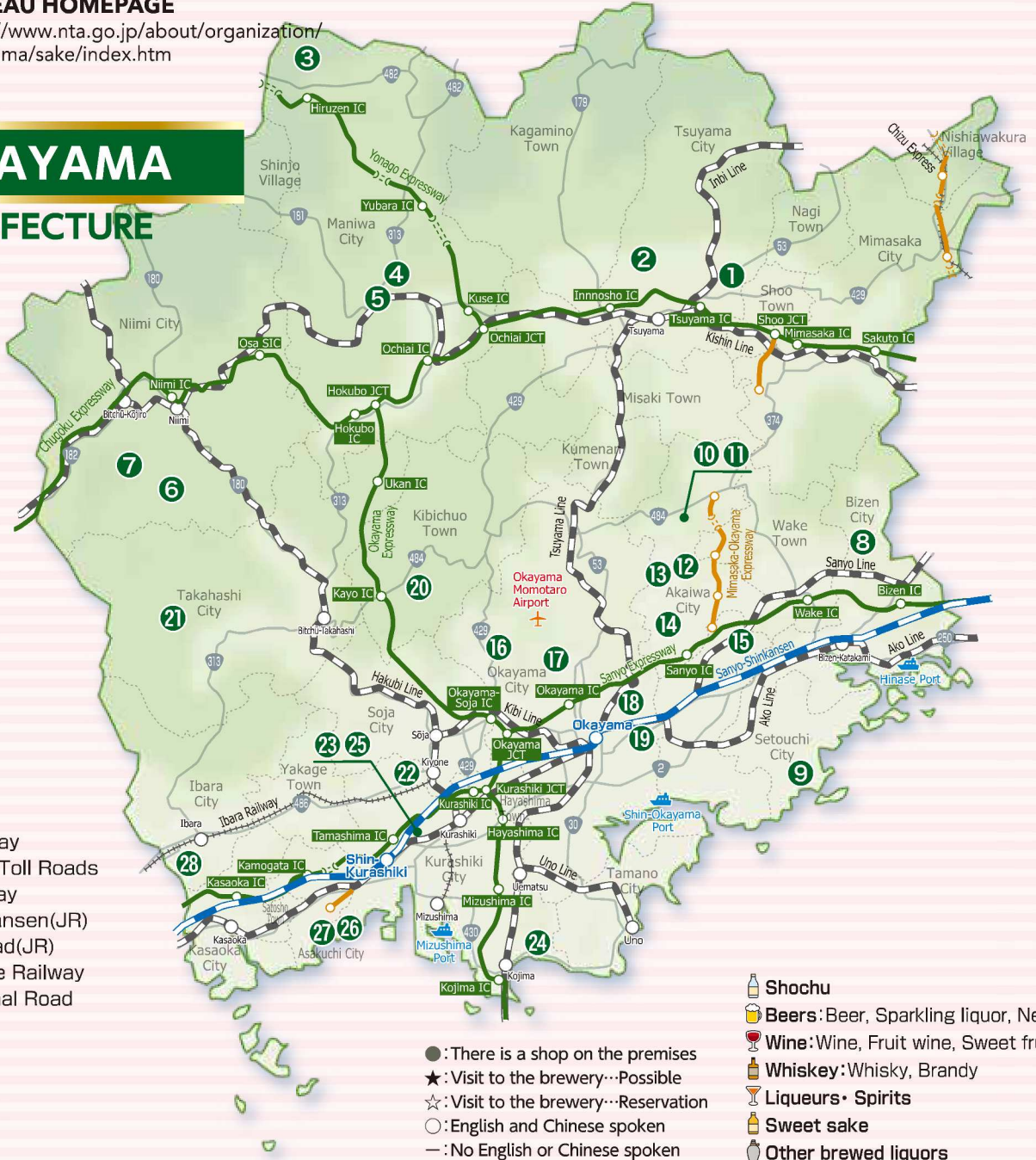
Created by: Hiroshima Regional Taxation Bureau



HIROSHIMA REGIONAL TAXATION BUREAU HOMEPAGE

<https://www.nta.go.jp/about/organization/hiroshima/sake/index.htm>

OKAYAMA PREFECTURE



- Highway
- Other Toll Roads
- Freeway
- Shinkansen(JR)
- Railroad(JR)
- Private Railway
- National Road

- : There is a shop on the premises
- ★ : Visit to the brewery...Possible
- ☆ : Visit to the brewery...Reservation
- : English and Chinese spoken
- : No English or Chinese spoken

- Shochu
- Beers: Beer, Sparkling liquor, New genre
- Wine: Wine, Fruit wine, Sweet fruit wine
- Whiskey: Whisky, Brandy
- Liqueurs· Spirits
- Sweet sake
- Other brewed liquors

Municipality	Factory	Main brand	Phone	Shop	Visit	English spoken	Chinese spoken
Tsuyama City	① Tagohonke Sake Brewery Co., Ltd.	TSUYAMA BEER	0868-29-1111	●	☆	—	—
	② NAMBASHUZO CORPORATION	SAKUSHUMUSASHI	0868-27-0008	●	★	—	—
Maniwa City	③ HIRUZEN WINERY	VITIS COGNETIAE RED	0867-66-4424	●	☆	—	—
	④ TSUJI Co.,Ltd.	GOZENSUHU Yuzushu	0867-44-3155	●	—	○	—
	⑤ Mimasaka Beer Works	Pale Ale	0867-44-1535	●	—	—	—
Niimi City	⑥ domaine tetta	chardonnay	0867-96-3658	●	—	—	—
	⑦ OKAYAMA WINE VALLEY ARATOYAMA WINERY	QAUGURA	070-4386-5301	●	☆	—	—
Bizen City	⑧ MITSUISHI TAIKA RENGAKABUSHIKI GAISHA	DREAM OR REAL DOOR	0869-62-0541	●	—	—	—
Setouchi City	⑨ KOUSO SHUZO CO.,LTD.	PEACH LIQUOR	0869-34-2002	●	☆	○	—
Akaiwa City	⑩ Okayama Forest Park dotsunomori Beer Factory	Pilsner	086-958-2111	●	—	—	—
	⑪ KORESATO WINERY	KORESATO WINE Campbell Early Rose	086-958-2888	●	☆	—	—
	⑫ OKAYAMA WINERY	Grande Polaire Okayama Muscatbailey A Barrel Aged	086-957-3200	●	☆	—	—
	⑬ Toshimori Sake Brewery Co.,Ltd.	Sakehitosujji Lemon Sake	086-957-3117	●	—	—	—
	⑭ MUROMACHI SHUZO CO.,LTD.	AMAJUKU TOROKERU SHIMIZU-HAKUTOSHU	086-955-0029	●	☆	—	—

Municipality	Factory	Main brand	Phone	Shop	Visit	English spoken	Chinese spoken
Okayama City Higashi Ward	⑮ Kirin Brewery Okayama	Kirin Ichibanshibori Draft Beer	086-953-2525	●	☆	—	—
Okayama City Kita Ward	⑯ FUTAMO SAKE BREWERY	Saru no Osake	086-295-0025	●	☆	○	—
	⑰ LA GRANDE COLLINE JAPON	SHOKOSHI	—	●	—	—	—
	⑱ KIBIDOTESHITA BEER BREWERY	ONZAKI	086-235-5712	●	—	—	—
Okayama City Naka Ward	⑲ MIYASAWA SAKE BREWERY CO.,LTD.	DOPPO BEER	086-272-5594	●	☆	—	—
Kibichuo Town	⑳ kibi VALLEY	kibi WINE PIONE White	0867-34-1215	●	☆	—	—
Takahashi City	㉑ AKAGI SHUZO CO.,LTD.	SHOUCHU KIBIZI	0866-45-3006	●	—	—	—
Soja City	㉒ YOIKIGEN CO.,LTD.	YUZU MINT	0866-94-0011	●	☆	○	—
Kurashiki City	㉓ FUNAO WINERY	Muscat of Alexandria Sparkling Wine Sentsuwa Type	086-552-9789	●	★	—	—
	㉔ Juhachi Zakari Shuzo Co.,Ltd.	Kotonowa	086-477-7125	●	—	—	—
	㉕ GRAPE SHIP	GRAPE SHIP	—	●	—	—	—
	㉖ FUZISAWA TOJUZAE-MON CO.,LTD. MIRINGURA	TEZUKURIHONMIRIN	086-528-1043	●	—	—	—
	㉗ Senoosuzo-honten CO.,LTD.	Homare Honmirin	086-528-1037	●	—	—	—
Ibara City	㉘ Kijitora shofukudo	Doburoku Cantabile	080-3765-0945	●	☆	—	○