

Breweries MAP

Wineries, Distilleries, etc.



Japan. "Kampai" to the world.



Municipality	Factory	Main brand	Phone	WEB	Shop	Visit	English spoken	Chinese spoken
Iwami Town	1 IWAMI BLUE BEER FACTORY	TANADAMAI Ale	090-6909-5431	○	●	☆	○	—
Tottori City	2 TOTTO WINERY	TOTTO WINE	0857-30-0003	○	●	☆	○	—
Yazu Town	3 Sajji21	DOBUROKU NIPPON BEER	0858-88-0177	○	●	☆	○	—
Chizu Town	4 KITAKOKAHONTEN TOTTORI	MANYOU/OUTAGE	0858-71-0316	○	●	☆	○	—
Hokuei Town	5 Talmay	Session	0858-71-0139	○	●	☆	○	—
Kotoura Town	6 HOJO WINERY CO.,LTD.	HOJOY WINE	0858-36-2015	○	●	☆	○	—
Kurayoshi City	7 UMETSUSHUZO CO.,LTD.	Nokyo	0858-37-2008	○	●	☆	○	—
	8 tokurumjiri hinomoto beer	BYAKU	0858-53-0618	○	●	☆	○	—
	9 KURAYOSHI BEER CO.,LTD.	IPA	0858-27-1432	○	●	☆	○	—
	10 KURAYOSHI WINERY	MIYU	0858-27-1381	○	●	☆	○	—
	11 GENSU SHUZO KANONGURA	Vitality	0858-22-4056	○	●	☆	○	—
	12 Matsui Shuzo An Unimted Partnership Kurayoshi Distillery	Matsui Pure Malt Whisky The Kurayoshi	0858-27-0381	○	●	☆	○	—
Houki Town	13 Kume-Zakura Micro Brewery Corp.	DAISEN G BEER	0859-68-5570	○	●	☆	○	—
	14 Kume-Zakura Sake Brewery Corp.	Umeshu	0859-68-6555	○	●	☆	○	—
	15 DAISEN WINERY	GO	0859-68-6188	○	●	☆	○	—
Yonago City	16 GENRYU DOBUROKU KAMIDAI BREWERY	KAMIDAI BEER	0859-62-1711	○	●	☆	○	—
Sakaminato City	17 JAP BREWERY	475 BEER	0859-46-0475	○	●	☆	○	—
	18 Chiyomatsuri Sake Brewery	Gin IMPACT	0859-42-3191	○	●	☆	○	—

The back is written in Japanese.
裏面は日本語版です。
Breweries Map

HIROSHIMA PREFECTURE

Municipality	Factory	Main brand	Phone	WEB	Shop	Visit	English spoken	Chinese spoken
Miyoshi City	1 Vnoble Vineyard & Winery	Sauvignon Blanc	0824-55-6182	○	●	☆	○	—
	2 HIROSHIMA NOH BREWERY	Pione Ale	090-3889-9469	○	●	☆	○	—
	3 Hiroshima Miyoshi Winery	TOMOÉ	0824-64-0200	○	●	☆	○	—
Kiashiroshima Town	4 farmer's restaurant KOKOCHA	SHIROI-HOTARU	090-1688-1294	○	●	☆	○	—
	5 HOKKOHI Winery	YAMASHINO	0826-82-3672	○	●	☆	○	—
	6 Fukumitsu Sake Brewery Co.,Ltd.	ASAHIKARA ONIBIKIRI AWA ARUPUN-YA YAHATAKOHSEIYUZO CORPORATION	090-7129-2767 090-5264-3889	○	●	☆	○	—
Akiota Town	7 Jirsekí-highlands Brewery	Jirsekí forest lager	080-7538-8857	○	●	☆	○	—
Jirsekíkoen Town	8 Naoral Jirsekí Distillery	JOCHU	03-6801-5638	○	●	☆	○	—
Fukuyama City	9 YAMANOYO OTA WINERY	Yamano Valley Wine	084-974-2754	○	●	☆	○	—
	10 TOMONO	TOMONONURA LIMONCINO	090-8244-7156	○	●	☆	○	—
	11 Okamoto Kanetaro Main Store Co.,Ltd. Tomo Houshu Kura Akatani Houshuho Akatanihigura	Miboshi Houshu Green Labot	084-982-2126 084-982-2453	○	●	☆	○	—
	12 T lie brewing Co.,Ltd.	Houmeishu	084-982-2013	○	●	☆	○	—
	13 TOMOSHUZO	HOUIMEISHU	084-982-2011	○	●	☆	○	—
Onomichi City	14 ONOMICHI HADUMI BREWERY	Carp Ale	0848-38-2221	○	●	☆	○	—
	15 ONOMICHI BREWERY	Onomichi Ale	0848-38-2710	○	●	☆	○	—
Sera Town	16 SHIMANAMI BREWERY	STRIKE PILSNER	—	○	●	☆	○	—
	17 SERA WINERY	CELALA-HYAKKA	0847-25-4300	○	●	☆	○	—
Serakoishi	18 Serakoishi	Doburoku Serakoishi	0847-22-0217	○	●	☆	○	—
Mihara City	19 no.505 Hiroshima winery	—	0847-34-2055	○	●	☆	○	—
	20 SETOUCHI UOZUO	Mihara New Bailey A	—	○	●	☆	○	—
Takehara City	21 Nakao Sake Brewery Co.,Ltd.	Ocho Lemon Sake	0846-22-2035	○	●	☆	○	—
Osakikamijima Town	22 MICHISHIO BREWING	Session IPA Lemon	090-4575-0853	○	●	☆	○	—
Higashi-Hiroshima City	23 Hakubotan Shuzo Co.,Ltd.	Hakubotan Umeshu	082-422-2142	○	●	☆	○	—
	24 KAMATSURU SAKI BREWING CO.,LTD.	Jumashu based Plum Liqueur	082-422-2122	○	●	☆	○	—
	25 TESHIGOTO BREWERY	Lemon Ale	082-437-3345	○	●	☆	○	—
	26 ASSEO BREW CO.,LTD. HIGASHI-HIROSHIMA FACTORY	—	082-433-4959	○	●	☆	○	—
Kure City	27 MONKAWA SHUZO CO.,LTD.	HAKUKO	0823-84-2002	○	●	☆	○	—
	28 SETOUCHI DISTILLERY	SETOUCHI	0823-22-1029	○	●	☆	○	—
Hiroshima City Asaka Ward	29 KYOKUHO SHUZO CO.,LTD.	OKAMIBAN NO LIMESHA	082-812-3344	○	●	☆	○	—
	30 HIROSHIMA NORTH BEER KANAGAWA BREWERY	PALE ALE	082-557-4398	○	●	☆	○	—
Hiroshima City Naka Ward	31 HIROSHIMA NEIGHBORLY BREWING	HIROSHIMA LAGER	082-236-9313	○	●	☆	○	—
	32 TAROS BREWING	TOPOLOGY	080-7822-3814	○	●	☆	○	—
	33 Session's Brewery	Hiroshima Lemon Ale	082-232-8855	○	●	☆	○	—
Hiroshima City Nishi Ward	34 YOKOGAWA BREWERY	YOKOGAWA Golden Ale	082-563-5033	○	●	☆	○	—
Hiroshima City Saka Ward	35 KAN factory	UMAMI lemon sour	080-3876-9749	○	●	☆	○	—
Hatsukuchi City	36 SAKURAO BREWERY & DISTILLERY CO.,LTD.	SAKURAO GIN	0829-32-2111	○	●	☆	○	—
	37 MIYAJIMA BREWERY	THE DEER BEER	0829-40-2607	○	●	☆	○	—
	38 ETAIWA MBEJO CO.,LTD.	YOSORO	0823-42-0001	○	●	☆	○	—
	39 ETAIWA Works	GOLDEN ALE	082-884-0191	○	●	☆	○	—

SHIMANE PREFECTURE

Municipality	Factory	Main brand	Phone	WEB	Shop	Visit	English spoken	Chinese spoken
Matsue City	1 Daikoshima Brewery	Shimane Daikoshima Doburoku	070-8525-4698	○	●	☆	○	—
	2 Yoneda Sake Brewery Co.,Ltd.	HONNIN SHIPPO	0852-22-3232	○	●	☆	○	—
	3 IZUMONOKUNI MATSUE Brewery	SAKUSAYA Ale	080-3875-5374	○	●	☆	○	—
	5 RONDIN Winery	RONDIN GOLD	090-8337-8902	○	●	☆	○	—
	6 KINPO SHUZO	TATARA	0854-27-0111	○	●	☆	○	—
	7 AOTOSHUZU Co.,LTD.	HOROYOI UMESHU	0854-36-0006	○	●	☆	○	—
Okuzumizono Town	8 Okuzumizono Co.,Ltd.	Okuzumizono D-369	0854-57-0888	○	●	☆	○	—
Izumo City	9 Sakemochida Horten Co.,Ltd.	Yamashin Masamune Umeshu	0853-62-2023	○	●	☆	○	—
	10 SHIMANE WINERY	SHIMANE WINE ENMUSUBI	0853-53-5577	○	●	☆	○	—
	11 cheerz company	EYE SPICE	0853-25-8999	○	●	☆	○	—
	12 FUJI BREWING COMPANY	KUMONOUZUSHU	0853-21-1510	○	●	☆	○	—
	13 ASASHUZO CO.,LTD.	JUJIASAHI	0853-21-0039	○	●	☆	○	—
	14 Izumo Brwng Co.	Pianish IPA	0853-31-9233	○	●	☆	○	—
	15 IZUMO-TAKI Brewery	beautiful beer	0853-77-2089	○	●	☆	○	—
Unnan City	16 Okuzumo Vineyard Co.,Ltd.	OKUZUMO WINE	0854-42-3480	○	●	☆	○	—
	17 OMONA YANGJO	OMONA MAKEGOLI	080-7796-3361	○	●	☆	○	—
Ohda City	18 Iwami Winery	Sanbe FUJINOUME	0854-83-9103	○	●	☆	○	—
Misato Town	19 Osen Brewery	doburoku-Osen	0855-74-6122	○	●	☆	○	—
Kawamoto Town	20 mizu et rice	DOBUROKU	0855-74-0086	○	●	☆	○	—
Gotsu City	21 IWAMI BAKUSHU FARMER'S BREWERY	HONAMI HONAMI WHISKY	0855-25-5134	○	●	☆	○	—
Hamada City	22 KINOSHIGE DOBUROKU BREWERY	SATOYAMAZAKURA	090-5264-8758	○	●	☆	○	—
	23 OKADAYA HONTEN CO.,LTD.	Simane Gin SHIN-ON	0856-22-0127	○	●	☆	○	—
	24 MIGHTAHONTEN CO.,LTD.	MIGITA Whisky	0856-23-0028	○	●	☆	○	—
	25 TAKATSUGAWA RIVER BEER	MASUDA Muscat Ale	0856-32-9641	○	●	☆	○	—
	26 TANAKA BUDDOEN	BLACK TORNAUD	0856-22-4901	○	●	☆	○	—
Tsuwano Town	27 ZAIMASAKABA	OHGAI	0856-72-0039	○	●	☆	○	—
Okinooshima Town	28 OKI SAKI BREWERY CO.,LTD.	OKI YUIYUI	08512-2-1111	○	●	☆	○	—

○:Web/Mail order Possible
●:Web/Mail order Impossible
●:There is a shop on the premises
☆:Visit to the brewery...Possible
★:Visit to the brewery...Reservation
○:English and Chinese spoken
—:No English or Chinese spoken

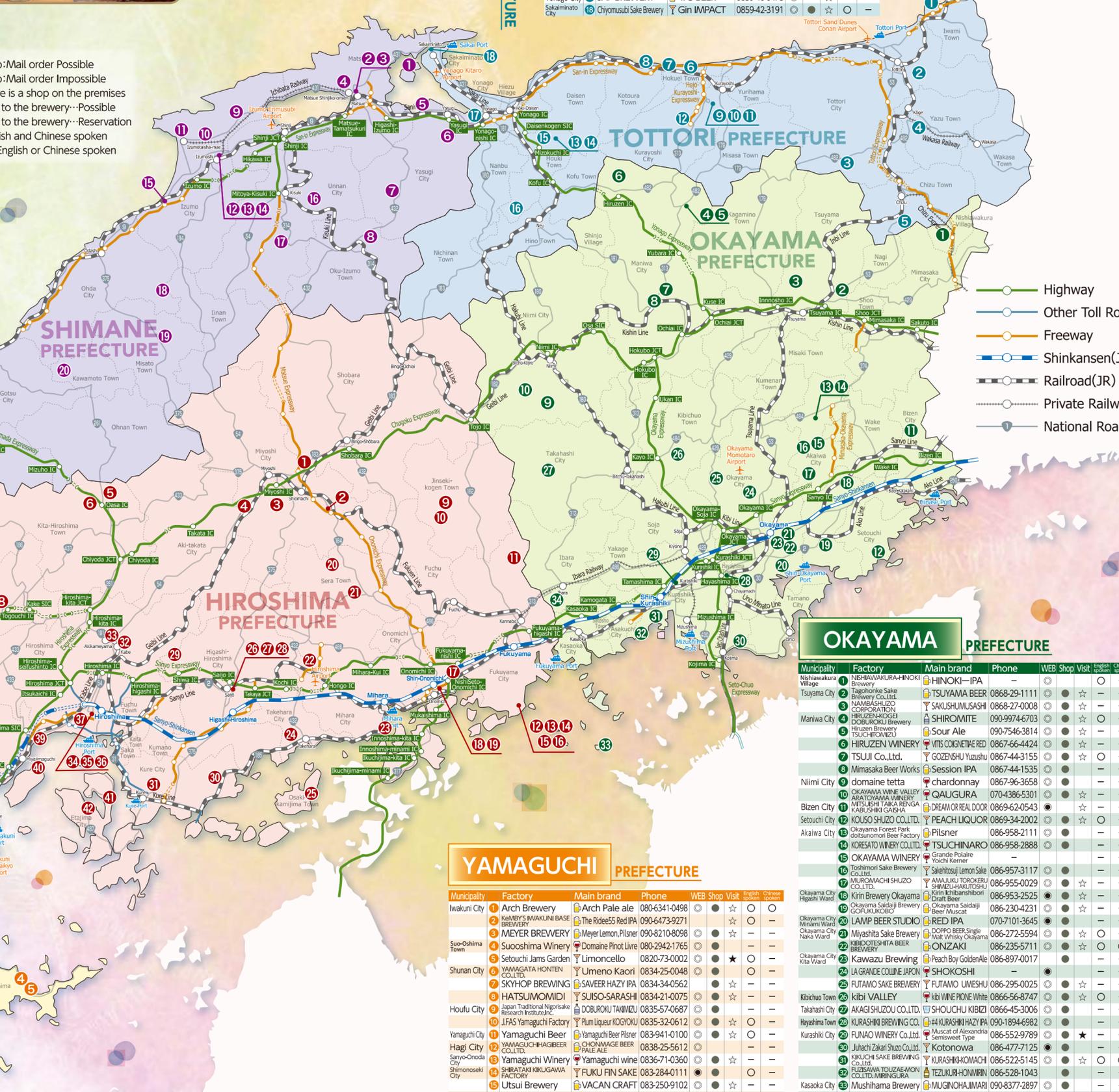
- Shochu
- Beers: Beer, Sparkling liquor
- Wine: Wine, Fruit wine, Sweet fruit wine
- Whiskey: Whisky, Brandy
- Liqueurs: Spirits
- Sweet sake
- Other brewed liquors

HIROSHIMA REGIONAL TAXATION BUREAU HOMEPAGE
<https://www.nta.go.jp/about/organization/hiroshima/sake/index.htm>



AS OF SEPTEMBER 30, 2024

- This "Breweries MAP" only indicates the factories which hope to publish.
 - Please contact the manufacturer before visiting the manufacturing site, as there are precautions to be taken from the standpoint of hygiene and safety.
 - Please contact the brewery beforehand to inquire about languages spoken other than English or Chinese.
 - Unauthorized copying and replication of this "Breweries MAP" are strictly prohibited. ALL rights reserved.
- Created by: Hiroshima Regional Taxation Bureau



YAMAGUCHI PREFECTURE

Municipality	Factory	Main brand	Phone	WEB	Shop	Visit	English spoken	Chinese spoken
Iwakuni City	1 Arch Brewery	Arch Pale ale	080-6341-0498	○	●	☆	○	—
	2 KeMBEY IWAKUNI BASE BREWERY	The Ridee55 Red IPA	090-6473-9271	○	●	☆	○	—
	3 MEYER BREWERY	Meyer Lemon Pilsner	090-8210-8098	○	●	☆	○	—
	4 Suooshima Winery	Domaine Pinot Live	080-2942-1765	○	●	☆	○	—
	5 Setouchi Jams Garden	Limocello	0820-73-0002	○	●	☆	○	—
	6 YAMAGATA HONTEN CO.,LTD.	Umeno Kaori	0834-25-0048	○	●	☆	○	—
	7 SKYHOP BREWING	SAVEER HAZY IPA	0834-34-0562	○	●	☆	○	—
	8 HATSUMOMIDI	SUIISO-SARASHI	0834-21-0075	○	●	☆	○	—
Houfu City	9 Japan Traditional Nigori-beer Asosono Hotsutaka Co.	DOBUROKU TANIMU	0835-57-0687	○	●	☆	○	—
	10 JFAS Yamaguchi Factory	Plum Liqueur KOGIQU	0835-32-0612	○	●	☆	○	—
Yamaguchi City	11 Yamaguchi Beer	Yamaguchi Beer Pilsner	083-941-0100	○	●	☆	○	—
Hagi City	12 YAMAGUCHI-HAGI BEER	PALE ALE	0838-25-5612	○	●	☆	○	—
Sanyo-Onoda City	13 Yamaguchi Winery	Yamaguchi wine	0836-71-0360	○	●	☆	○	—
Shimonoseki City	14 SHIKATAKI KIKUGAWA FACTORY	FUKU FIN SAKE	083-284-0111	○	●	☆	○	—
	15 Utsui Brewery	VACAN CRAFT	083-250-9102	○	●	☆	○	—
	16 Shimonoseki Craft Beer	Akama Red Ale	083-249-6266	○	●	☆	○	—

OKAYAMA PREFECTURE

Municipality	Factory	Main brand	Phone	WEB	Shop	Visit	English spoken	Chinese spoken
Nishiwakura Village	1 NISHIWAKURA-HINOKI BREWERY	HINOKI-IPA	—	○	●	☆	○	—
Tsuyama City	2 Tagohonke Sake Brewery Co.,Ltd.	TSUYAMA BEER	0868-29-1111	○	●	☆	○	—
	3 SAHJIMUSASHI CORPORATION	SAKUSHIMUSASHI	0868-27-0008	○	●	☆	○	—
Maniwa City	4 SHIROMITE	Sour Ale	090-9974-6703	○	●	☆	○	—
	5 Hiruzen Brewery	TSUCHIKOBU BEER Muscat	090-7546-3814	○	●	☆	○	—
	6 HIRUZEN WINERY	VITS COGNITIVE RED	0867-66-4424	○	●	☆	○	—
	7 TSUJI Co.,Ltd.	GOZENSHU Yuzushu	0867-44-3155	○	●	☆	○	—
	8 Mimasaka Beer Works	Session IPA	0867-44-1535	○	●	☆	○	—
Niimi City	9 domaine tetta	chardonnay	0867-96-3658	○	●	☆	○	—
	10 OKAYAMA WINE VALLEY ASATAYAMA VINEY	QAOUGURA	070-4386-5301	○	●	☆	○	—
Bizen City	11 MITSUBISHI TAKA RENGU KABI SHIKI GAISHA	DEAM OR REAL DOOR	0869-62-0543	○	●	☆	○	—
Setouchi City	12 KOSUO SHUZO CO.,LTD.	PEACH LIQUOR	0869-34-2002	○	●	☆		