

"Traditional knowledge and skills of Sake-making with koji mold in Japan" registered as a UNESCO Intangible Cultural Heritage.!



Japan. "Kampai" to the world.

AS OF SEPTEMBER 30, 2024

SAKE Breweries MAP

SAKE



- 1 This "SAKE Breweries MAP" only indicates the factories which hope to publish.
- 2 Please contact the manufacturer before visiting the manufacturing site, as there are precautions to be taken from the standpoint of hygiene and safety.
- 3 Please contact the brewery beforehand to inquire about languages spoken other than English or Chinese.
- 4 Unauthorized copying and replication of this "SAKE Breweries MAP" are strictly prohibited. ALL rights reserved.

Created by: Hiroshima Regional Taxation Bureau

HIROSHIMA REGIONAL TAXATION BUREAU HOMEPAGE

<https://www.nta.go.jp/about/organization/hiroshima/sake/index.htm>



GI HAGI (Hagi City, Yamaguchi Prefecture and Abu Town, Abu District)
<https://www.nta.go.jp/taxes/sake/hyoji/chiriteki.htm>

YAMAGUCHI
PREFECTURE

Yamaguchi PREFECTURE Sake Brewers Association HOMEPAGE
<http://y-shuzo.com>



Municipality	Factory	Main brand	Phone	WEB	Shop	Visit	English spoken	Chinese spoken
Iwakuni City	1 YAOSHIN SHUZO Co.,Ltd.	GANGI	0827-21-3185	●	●		-	-
	2 SAKAI SHUZO	GOKYO	0827-21-2177	○	●		-	-
	3 MURASHIGE SAKE BREWERY CO.,LTD.	KINKAN-KUROMATSU	0827-46-1111	○	●		-	-
	4 HORIE BREWING CO.,LTD.	KINSUZUME	0827-72-2527	○	●		-	-
Shunan City	5 DASSAI	DASSAI	0827-86-0120	○	●	☆	○	○
	6 YAMAGATA HONTEN CO.,LTD.	BOCHOTSURU	0834-25-0048	○	●		○	-
	7 HATSUMOMIDI	HARADA	0834-21-0075	○	●	☆	-	-
	8 Nakashimaya-shuzojo Co.,LTD.	Nakashimaya Kanenaka Kotobuki	0834-62-2006	○	●		-	-
	9 Otokojiman-Shuzou Co.,Ltd.	Tatsuno-o "Dragon's tail"	090-4101-7067	○	●		-	-
Abu Town	10 ABUNOTSURU SHUZO LIMITED PARTNERSHIP	MIYOSHI	08388-2-2003	●	●		-	-
	11 SUMIKAWA SAKE-BREWING CO.,LTD.	TOYOBIJIN	08387-4-0001	○	●		-	-
Hagi City	12 SHIRAI SHUZO HONTEN	HAKUSEN	08388-8-0003	○	●		-	-
	13 YACHIYO SHUZO GENERAL PARTNERSHIP	YACHIYO	08388-6-0221	○	●		-	-
Yamaguchi City	14 NAKAMURA SHUZO CO.,LTD.	TAKARABUNE	0838-22-0137	○	●	☆	-	-
	15 IWASAKI SHUZO CO.,LTD.	CHOYO FUKUMUSUME	0838-22-0024	○	●		-	-
	16 OKAZAKI SHUZOYO CO.,LTD.	chomonkyo	0838-54-2023	●	●	☆	-	-
Houfu City	17 MURAKAMI SHUZOJO	EBISU	083-954-0101		●		-	-
	18 Shintani SAKE Brewery Co.,Ltd.	WAKAMUSUME	0835-52-0016	○	●		-	-
	19 Yamashiroya Shuzo Co.,Ltd.	SUGIHIME	083-922-5757	○	●		-	-
	20 KANEMITSU SHUZO CO.,LTD.	SANTOUKA	083-989-2020	○	●	☆	-	-
Mine City	21 TAKEUCHI SHUZOJOU	NISHIKISEKAI	0835-22-0211	○	●	☆	-	-
	22 Ohmine Shuzou Co.,Ltd.	Ohmine	0837-64-0700	○	●		-	-
Ube City	23 Nagayamahonke shuzojo Co.,LTD.	TAKA	0836-62-0088	○	●	☆	○	-
	24 Mii Shuzojo	Nami no Hana	0836-51-9012		●		-	-
Sanyo-Onoda City	25 NAGAYAMA SYUZO CO.,LTD.	Yamazaru	0836-73-1234	○	●	☆	-	-
	26 TAKEYAMA SHUZOJO	ITONETURU	0836-76-0005		●		-	-
Shimonoseki City	27 CHOSHU SAKE BREWERY CORP.	TENBI	083-287-0165	●	●		-	-
	28 SHIMONOSEKI SHUZO CO.,LTD.	KAIKYO	083-252-1877	○	●	☆	○	-

- : Web:Mail order Possible
- : Web:Mail order Impossible
- : There is a shop on the premises
- ☆: Visit to the brewery...Possible
- ☆: Visit to the brewery...Reservation
- : English and Chinese spoken
- : No English or Chinese spoken

The back is written in Japanese. 裏面は日本語版です。 SAKE Breweries Map