

SAKE Breweries Map



Japan. "Kampai" to the world.



AS OF SEPTEMBER 30, 2021

- This "SAKE Breweries Map" only indicates the factories which hope to publish.
- Please contact the manufacturer before visiting the manufacturing site, as there are precautions to be taken from the standpoint of hygiene and safety.
- Please contact the brewery beforehand to inquire about languages spoken other than English or Chinese.
- The sightseeing locations on the map accompanied by illustrations indicate the locations of the "World Heritage Sites" as adopted by the UNESCO General Assembly.
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Created by: Hiroshima Regional Taxation Bureau



HIROSHIMA REGIONAL TAXATION BUREAU HOMEPAGE

<https://www.nta.go.jp/about/organization/hiroshima/sake/index.htm>

HIROSHIMA PREFECTURE



- : There is a shop on the premises
- ★ : Visit to the brewery...Possible
- ☆ : Visit to the brewery...Reservation
- : English and Chinese spoken
- : No English or Chinese spoken

Municipality	Factory	Main brand	Phone	Shop	Visit	English spoken	Chinese spoken
Shobara City	1 IKUMA SHUZO CO.,LTD.	CHOGUN	08477-2-0056	●	☆	—	—
	2 Yugengasha Kitamura Jozjo	Kikubunmei	08477-2-0009	●	—	—	—
	3 HIBABIJIN SHUZO CO.,LTD.	HIBABIJIN JUNMAISHU	0824-72-0589	●	—	—	—
	4 HANAYOI SAKE BREWING CO.,LTD.	SAKURAYOI	0824-88-2010	●	—	—	—
Jinsekikogen Town	5 MIWA SAKE BREWING CO.,LTD.	Shinrai	0847-82-0630	●	—	—	—
Miyoshi City	6 Yamaoka Shuzo Co.	Zuikan	0847-67-2302	●	☆	○	—
	7 MIWASAKURA SHUZO CO.,LTD.	MIWASAKURA	0824-52-2011	●	☆	—	—
Akitakata City	8 Mukaiharashuzo Co.,Ltd.	Junmaidaijinjo Kannokura	0826-46-2008	●	☆	—	—
Kita-Hiroshima Town	9 ONO SHUZO CO.,LTD.	OIGAME JUNMAIGINJO	0826-72-2135	●	—	—	—
Akiota Town	10 KAWAMOTO SHUZOJOYO	SEISHU SANDANKYO	0826-28-2618	●	—	—	—
Fukuyama City	11 TENPOICHI CO.,LTD.	Nakagumi Junmaidaijinjo 40	084-962-0033	●	—	—	—
Onomichi City	12 YOSHIGEN SHUZOJOYO CO.,LTD.	JUREI	0848-23-2771	●	—	—	—
Mihara City	13 SUISHIN YAMANE-HONTEN CO.,LTD.	JUNMAI GINJO SUISHIN INAHO	0848-62-3251	●	☆	—	—
Takehara City	14 Fujii shuzou	Ryusei	0846-22-2029	●	—	—	—
	15 Nakao Sake Brewery Co.,Ltd.	Seikyo	0846-22-2035	●	—	—	—
Higashi-hiroshima City	16 KAMOTSURU SAKE BREWING CO.,LTD. HONSHA GURA	DAIGINJO GOLD KAMOTSURU	082-422-2122	●	☆	—	—
	17 FUJUBIJI SAKE BREWING CO.,LTD.	HIROSHIMA TOKUSEN SEIKON DAIGINJO KURANOHANA	082-423-3148	●	—	—	—
	18 KIREI SHUZO CO.,LTD. GOGOUJURA	KIREI	082-422-2171	●	○	—	—
	19 Saijotsuru	Saijotsuru	082-423-2345	●	○	—	—
	20 KAMOIZUMI SHUZO Co.,Ltd.	Shusen	082-423-2118	●	☆	○	—
	21 Hakubotan Shuzo Co.,Ltd.	Nihonshu Hakubotan	082-422-2142	●	☆	—	—

Municipality	Factory	Main brand	Phone	Shop	Visit	English spoken	Chinese spoken
Higashi-hiroshima City	22 Sanyotsuru Brewery Inc.	SANYOTSURU	082-423-2055	●	—	—	—
	23 TSUKA SHUZO CO.,LTD.	OTAFUKU	0846-45-0009	●	☆	○	—
	24 Imada Sake Brewery Co.,Ltd.	Fukucho	0846-45-0003	●	—	—	—
	25 KANEMITSU SHUZO LIMITED PARTNERSHIP	KAMOKINSHU	0823-82-2006	●	—	—	—
Kumano Town	26 Bajo-Sake-Brewery	Daigourei	082-854-0104	●	☆	—	—
Kure City	27 MORIKAWA SHUZO CO.,LTD.	HAKUKO	0823-84-2002	●	—	—	—
	28 MIYAKEHONTEN Co.,Ltd. GOHOUJURA-AZUMAGURA	SEMPUKU	0823-22-1029	●	—	—	—
	29 AIHARA SHUZO CO.,LTD.	UGONOTSUKI	0823-79-5008	●	—	—	—
	30 HOKUENSHUZO CORPORATION	HOUKEN	0823-79-5080	●	—	—	—
	31 NAKANO MITSUJIRO	SUIRYU	0823-31-7001	●	☆	—	—
	32 ENOKI SHUZO CO.,LTD.	HANAHATO	0823-52-1234	●	☆	○	—
	33 HAYASHI SHUZO CO.	MITANIHARU JYUNMAIDAIJINNYOU	0823-54-0310	●	☆	—	—
Hiroshima City Asakita Ward	34 KYOKUHO SHUZO CO.,LTD.	KYOKUHO	082-812-3344	●	☆	—	—
Hiroshima City Naka Ward	35 HARAHONTEN CORPORATION	HOURAITSURU JUMMAI GINJO HARMONY	082-221-1641	●	☆	—	—
Hiroshima City Akiku Ward	36 Umeda-Shuzoujou&Co.	Honshu-Ichi	082-822-2031	●	☆	○	—
Hiroshima City Nishi Ward	37 KOIZUMIHONTEN CO.,LTD.	MIYUKI	082-271-4004	●	—	—	—
Hiroshima City Saeki Ward	38 YAHATAGAWA BREWERY CO.,LTD.	YAHATAKAWA	082-928-0511	●	☆	—	—
Hatsukaichi City	39 SAKURAO BREWERY & DISTILLERY CO.,LTD.	Ichidai Misen	0829-32-2111	●	—	—	—
Etajima City	40 ETAJIMA MEIYO CO.,LTD.	DOLKINOSAKURA JYUNMAI	0823-42-0001	●	☆	—	—
	41 TSUDA SHUZO CO.,LTD.	SHIMA-NO-KAORI	0823-45-2727	●	—	—	—