

"Traditional knowledge and skills of Sake-making with koji mold in Japan" registered as a UNESCO Intangible Cultural Heritage.!



Japan. "Kampai" to the world.

AS OF SEPTEMBER 30, 2024

SAKE Breweries MAP



- 1 This "SAKE Breweries MAP" only indicates the factories which help to publish.
- 2 Please contact the manufacturer before visiting the manufacturing site, as there are precautions to be taken from the standpoint of hygiene and safety.
- 3 Please contact the brewery beforehand to inquire about languages spoken other than English or Chinese.
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Created by: Hiroshima Regional Taxation Bureau

HIROSHIMA REGIONAL TAXATION BUREAU HOME PAGE

<https://www.nta.go.jp/about/organization/hiroshima/sake/index.htm>



HIROSHIMA
PREFECTURE

● Hiroshima PREFECTURE Sake Brewers Association HOME PAGE
<https://hirosake.or.jp>



- Highway
- Other Toll Roads
- Freeway
- Shinkansen(JR)
- Railroad(JR)
- Private Railway
- National Road



- : Web/Mail order Possible
- : Web/Mail order Impossible
- : There is a shop on the premises
- ★: Visit to the brewery...Possible
- ☆: Visit to the brewery...Reservation
- : English and Chinese spoken
- : No English or Chinese spoken

Municipality	Factory	Main brand	Phone	WEB	Shop	Visit	English spoken	Chinese spoken
Shobara City	1 IKUMA SHUZO CO.,LTD.	CHOGUN	08477-2-0056	●	●	—	—	—
	2 Yugengaisha Kitamurajozojio	Kikubunmei	08477-2-0009	—	●	—	—	—
	3 HIBABIJIN SHUZO CO.,LTD.	HIBABIJIN	0824-72-0589	—	—	—	—	—
	4 HANAYOI SAKE BREWING CO.,LTD.	SAKURAYOI	0824-88-2010	○	●	○	—	—
Jinsekikogen Town	5 MIWA SAKE BREWING CO.,LTD.	Shinrai	0847-82-0630	○	●	—	—	—
	6 Yamaoka Shuzo Co.	Zuikan	0847-67-2302	○	●	☆	○	—
Miyoshi City	7 MIWASAKURA SHUZO CO.,LTD.	MIWASAKURA	0824-52-2011	●	●	☆	—	—
	8 ONO SHUZO CO.,LTD.	OIGAME	0826-72-2135	○	●	☆	○	—
Kita-Hiroshima Town	9 KAWAMOTO SHUZOJO	SEISHU SANDANKYO	0826-28-2618	○	●	—	—	—
Akiota Town	10 TENPOICHI CO.,LTD.	TENPOICHI	084-962-0033	○	●	—	—	—
Fukuyama City	11 YOSHIGEN SHUZOJO CO.,LTD.	JUREI	0848-23-2771	○	●	—	—	—
Onomichi City	12 SUISHIN YAMANE-HONTEN CO.,LTD.	SUISHIN	0848-62-3251	○	●	☆	—	—
	13 Taketsuru Sakemakers Co.,Ltd.	Taketsuru	0846-22-2021	●	●	☆	—	—
Takehara City	14 Fujishuzou Co.,Ltd.	Ryusei	0846-22-2029	○	●	—	—	—
	15 Nakao Sake Brewery Co.,Ltd.	Seikyo	0846-22-2035	○	●	—	—	—
Higashi-hiroshima City	16 KANMOTSURU SAKE BREWING CO.,LTD. HONSHA GURA	KAMOTSURU	082-422-2122	○	●	☆	○	○
	17 FUKUBIJIN SAKE BREWING CO.,LTD. GOGOU GURA	FUKUBIJIN	082-423-3148	○	●	—	—	—
	18 KIREI SHUZO CO.,LTD. GOGOU GURA	KIREI	082-422-2171	○	●	○	—	—
	19 Saijotsuru	Saijotsuru	082-423-2345	○	●	☆	○	—
	20 KAWOZUMI SHUZO Co.,Ltd.	Shusen	082-423-2118	○	●	○	—	—
	21 Hakubotan Shuzo Co.,Ltd.	Nihonshu Hakubotan	082-422-2142	○	●	☆	—	—
	22 Sanyotsuru Brewery Inc.	SANYOTSURU	082-423-2055	○	●	○	—	—

Municipality	Factory	Main brand	Phone	WEB	Shop	Visit	English spoken	Chinese spoken
Higashi-hiroshima City	22 Sanyotsuru Brewery Inc.	SANYOTSURU	082-423-2055	○	●	○	—	—
	23 Imada Sake Brewing Co.,Ltd.	Fukucho	0846-45-0003	○	●	—	—	—
Kumano Town	24 TSUKA SHUZO CO.,LTD.	OTAFUKU	0846-45-0009	○	●	—	—	—
	25 KANEMITSU SHUZO LIMITED PARTNERSHIP ASEED BREW CO.,LTD. HIGASHIHIROSHIMA FACTORY	KAMOKINSHU	0823-82-2006	○	●	—	—	—
Kure City	26	—	082-433-4959	○	●	☆	—	—
	27 Bajo-Sake-Brewery Co.,Ltd.	Daigourei	082-854-0104	○	●	☆	—	—
Hiroshima City Asakita Ward	28 MORIKAWA SHUZO CO.,LTD.	HAKUKO	0823-84-2002	○	●	○	—	—
	29 HOUJIKENSHUZO CORPORATION	HOUKEN	0823-79-5080	○	●	—	—	—
Hiroshima City Nishi Ward	30 AIHARA SHUZO CO.,LTD.	UGONOTSUKI	0823-79-5008	○	●	—	—	—
	31 MIYAKEHONTEN Co.,Ltd. GOHOUTENRYU-AZUMAGURA	SEMPUKU	0823-22-1029	○	●	☆	○	—
Hiroshima City Akiku Ward	32 HAKUTENRYU SHUZOJO CO.,LTD.	HAKUTENRYU	0823-28-0049	○	●	—	—	—
	33 ENOKI SHUZO CO.,LTD.	HANAHATO	0823-52-1234	○	●	☆	○	—
Hiroshima City Saeki Ward	34 HAYASHI SHUZO CO.	MITANIHARU	0823-54-0310	○	●	☆	—	—
	35 KYOKUHO SHUZO CO.,LTD.	KYOKUHO	082-812-3344	○	●	—	—	—
Hatsukaichi City	36 HARAHONTEN CORPORATION	HOURAITSURU	082-221-1641	○	●	☆	—	—
	37 Umeda-Shuzoujou&Co.	Honshu-Ichi	082-822-2031	○	●	☆	○	—
Etajima City	38 KOZUMIHONTEN CO.,LTD.	MIYUKI	082-271-4004	○	●	—	—	—
	39 YAHATAGAWA BREWERY CO.,LTD. SAKURAO BREWERY & DISTILLERY CO.,LTD	YAHATAKAWA	082-928-0511	○	●	☆	—	—
Osaki-kamijima Town	40	Ichidai Misen	0829-32-2111	○	●	☆	○	—
	41 ETAJIMA MEIYO CO.,LTD.	DOUKINOSAKURA	0823-42-0001	○	●	☆	—	—
	42 TSUDA SHUZO CO.,LTD.	SHIMA-NO-KAORI	0823-45-2727	○	●	—	—	—

The back is written in Japanese. 裏面は日本語版です。 SAKE Breweries Map