

# SAKE Breweries Map



Japan. "Kampai" to the world.



AS OF SEPTEMBER 30, 2021

- This "SAKE Breweries Map" only indicates the factories which hope to publish.
- Please contact the manufacturer before visiting the manufacturing site, as there are precautions to be taken from the standpoint of hygiene and safety.
- Please contact the brewery beforehand to inquire about languages spoken other than English or Chinese.
- The sightseeing locations on the map accompanied by illustrations indicate the locations of the "World Heritage Sites" as adopted by the UNESCO General Assembly.
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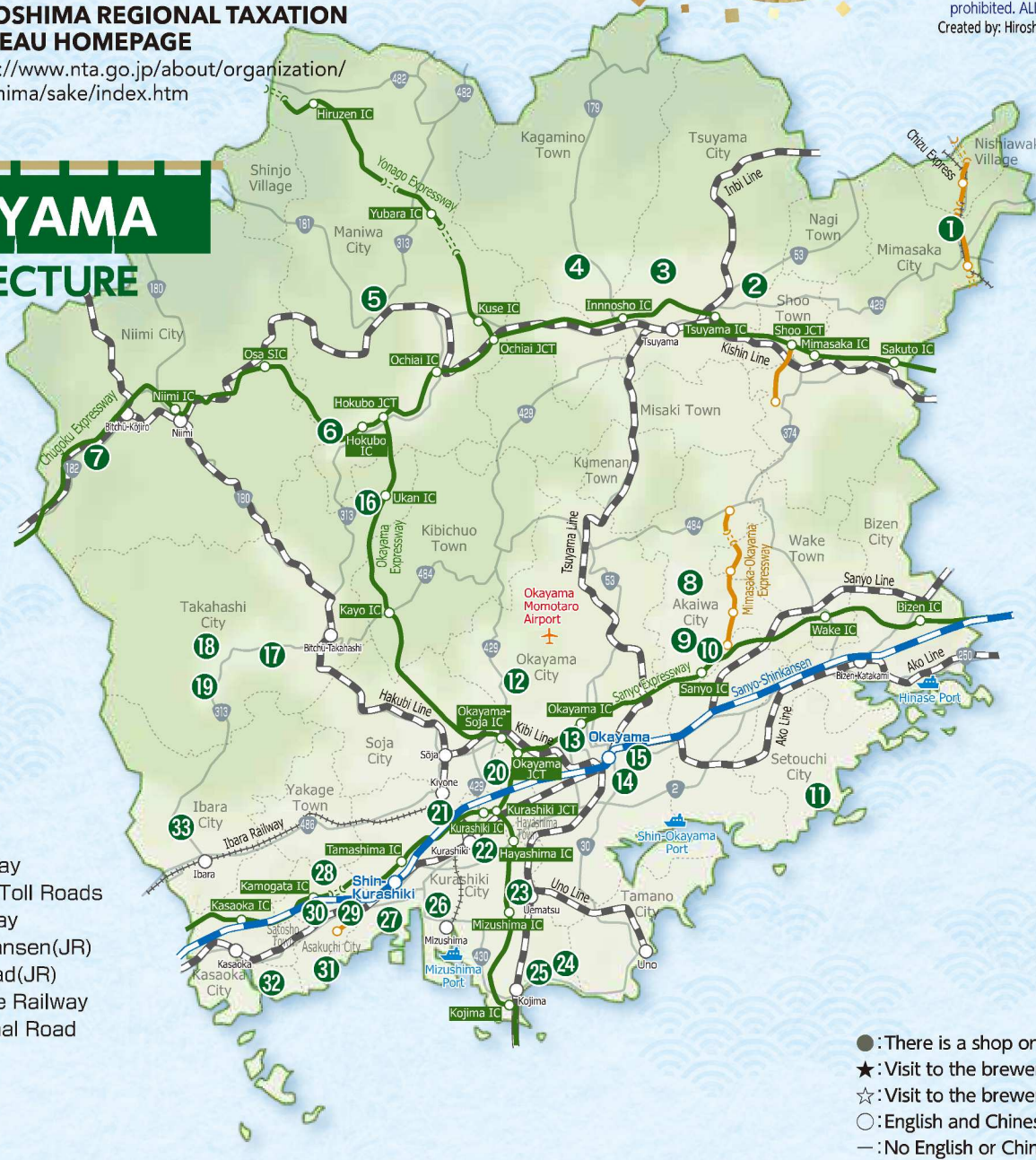
Created by: Hiroshima Regional Taxation Bureau



## HIROSHIMA REGIONAL TAXATION BUREAU HOMEPAGE

<https://www.nta.go.jp/about/organization/hiroshima/sake/index.htm>

# OKAYAMA PREFECTURE



- Highway
- Other Toll Roads
- Freeway
- Shinkansen (JR)
- Railroad (JR)
- Private Railway
- National Road

- : There is a shop on the premises
- ★ : Visit to the brewery...Possible
- ☆ : Visit to the brewery...Reservation
- : English and Chinese spoken
- : No English or Chinese spoken

Municipality	Factory	Main brand	Phone	Shop	Visit	English spoken	Chinese spoken
Mimasaka City	1 TANAKA SAKE BREWERY Inc.	MUSASHINOSATO	0868-78-2059	●	☆	—	—
Tsuyama City	2 Tagohonke Sake Brewery Co.,Ltd.	KAMOITSUHA	0868-29-1111	●	☆	—	—
	3 NAWBASHUZO CORPORATION	SAKUSHUMUSASHI	0868-27-0008	●	☆	—	—
Kagamino Town	4 MAKINOSHUZO-HONTEN CO.,LTD.	ISUZU NIGORI	0868-54-3881	●	—	—	—
Maniwa City	5 TSUJI Co.,Ltd.	GOZENSU	0867-44-3155	●	—	○	—
	6 OCHI SHUZOJO CO.,LTD.	TAISHONO TSURU	0866-52-2311	●	☆	—	—
Niimi City	7 Sanko-Masamune Co.,Ltd.	Sanko	0867-94-3131	☆	—	—	—
Akaiwa City	8 Toshimori Sake Brewery Co.,Ltd.	SAKEHITOSUJI-AKAIWAOMACHI	086-957-3117	●	—	—	—
	9 MIUROMACHI SHUZO CO.,LTD.	SAKURA MIUROMACHI	086-955-0029	●	☆	—	—
	10 AKAIWA SHUZO SAKAGURA	Momonosato	086-955-0130	●	☆	—	—
Setouchi City	11 KOUSU SHUZO CO.,LTD.	SENJU	0869-34-2002	●	☆	—	—
Okayama City Kita Ward	12 FUTAMO SAKE BREWERY	Futamo	086-295-0025	●	☆	○	—
	13 Itanoshuzoujyou co.,Ltd.	Kibinoginpuu	086-284-1161	●	☆	—	—
	14 MANZAI SHUZO CO.,LTD.	SATSUKI KOKORO	086-222-3836	●	☆	—	—
Okayama City Naka Ward	15 MIYASHITA SAKE BREWERY CO.,LTD.	KIWAMIHIJIRI	086-272-5594	●	☆	—	—
Takahashi City	16 HOURETSUSHUZO CORPORATION	OHORETSU	0866-57-2003	●	☆	—	—
	17 Shiragiku Shuzo Co.,Ltd.	Taiten Shiragiku Daiginjo Tobindori Shizukuzake	0866-42-3132	☆	—	—	—

Municipality	Factory	Main brand	Phone	Shop	Visit	English spoken	Chinese spoken
Takahashi City	18 AKAGI SHUZO CO.,LTD.	RANTEI KYOKUSUI	0866-45-3006	●	—	—	—
	19 ASANO SHUZO CO.,LTD.	KUNIYOSHI	0866-48-3005	—	—	—	—
Soja City	20 MIYAKE SHUZO CORPORATION	SUIFU	086-692-0075	●	★	—	—
	21 YOIKIGEN CO.,LTD.	JUMMAIOMACHI HEKITEN	0866-94-0011	●	☆	○	—
Kurashiki City	22 MORITA SHUZO CO.,LTD.	MANNENYUKI	086-422-0252	●	☆	—	—
	23 KUMAYA SHUZO CO.,LTD.	ISHICHI	086-485-0007	●	—	—	—
	24 Juhachi Zakari Shuzo Co.,Ltd.	Juhachi Zakari	086-477-7125	●	—	—	—
	25 Sankan Shuzo Limited Company	SANKAN	086-472-3010	●	☆	—	—
	26 WATANABE SHUZO HONTEN CO.,LTD.	MINE NO HOMARE	086-444-8045	●	☆	—	—
	27 KIKUCHI SAKE BREWING Co.,Ltd.	SANZEN TOKUBETU JUNMAI OMACHI	086-522-5145	●	☆	○	○
Asakuchi City	28 MARUMOTO SHUZO CO.,LTD.	CHIKURIN	0865-44-3155	●	☆	○	—
	29 Shinro Shuzo CO.,LTD.	Shinro	0865-42-2015	●	—	—	—
	30 HIRAKI SHUZO CO.,LTD.	Kihei	0865-44-2122	☆	—	—	—
	31 Kamikokoro Shuzo Co.,Ltd.	KAMIKOKORO	0865-54-3101	●	☆	—	—
Kasaoka City	32 OHUCHI SHUZOJO	MITAKETSURU	0865-67-0828	—	—	—	—
Ibara City	33 YAMANARI SHUZO CO.,LTD.	RANNOHOMARE ROURONOSATO	0866-72-0001	●	☆	—	—