

"Traditional knowledge and skills of Sake-making with koji mold in Japan" registered as a UNESCO Intangible Cultural Heritage.!



Japan. "Kampai" to the world.

AS OF SEPTEMBER 30, 2024

SAKE Breweries MAP



- 1 This "SAKE Breweries MAP" only indicates the factories which hope to publish.
- 2 Please contact the manufacturer before visiting the manufacturing site, as there are precautions to be taken from the standpoint of hygiene and safety.
- 3 Please contact the brewery beforehand to inquire about languages spoken other than English or Chinese.
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Created by: Hiroshima Regional Taxation Bureau

HIROSHIMA REGIONAL TAXATION BUREAU HOMEPAGE

<https://www.nta.go.jp/about/organization/hiroshima/sake/index.htm>



- Highway
- Other Toll Roads
- Freeway
- Shinkansen (JR)
- Railroad (JR)
- Private Railway
- National Road

- ◎: Web: Mail order Possible
- ⊙: Web: Mail order Impossible
- : There is a shop on the premises
- ★: Visit to the brewery... Possible
- ☆: Visit to the brewery... Reservation
- : English and Chinese spoken
- : No English or Chinese spoken

OKAYAMA
PREFECTURE

● Okayama PREFECTURE
Sake Brewers Association HOMEPAGE
<http://www.okasake.com>



Municipality	Factory	Main brand	Phone	WEB	Shop	Visit	English spoken	Chinese spoken
Mimasaka City	1 TANAKA SAKE BREWERY Inc.	MUSASHINOSATO	0868-78-2059	◎	●	☆	—	—
Tsuyama City	2 Tagohonke Sake Brewery Co., Ltd.	KAMOITSUHA	0868-29-1111	◎	●	☆	—	—
Kagamino Town	3 NAMBASHUZO CORPORATION	SAKUSHUMUSASHI	0868-27-0008	◎	●	☆	—	—
Maniwa City	4 MAKINOSHUZO-HONTEN CO., LTD.	ISUZU	0868-54-3881	◎	●	☆	○	—
Niimi City	5 TSUJI Co., Ltd.	GOZENSU	0867-44-3155	◎	●	☆	○	—
Niimi City	6 OCHI SHUZOJO CO., LTD.	TAISHONO TSURU	0866-52-2311	◎	●	☆	—	—
Niimi City	7 Sanko-Masamune Co., Ltd.	Sanko	0867-94-3131	◎	●	☆	—	—
Akaiwa City	8 Toshimori Sake Brewery Co., Ltd.	SAKEHITOSUJI-AKAIWAOMACHI	086-957-3171	◎	●	☆	—	—
Akaiwa City	9 MUROMACHI SHUZO CO., LTD.	SAKURA MUROMACHI	086-955-0029	◎	●	☆	—	—
Akaiwa City	10 AKAIWA SHUZO CO., LTD.	Momonosato	086-955-0130	◎	●	☆	○	○
Setouchi City	11 KOUSO SHUZO CO., LTD.	SENJU	0869-34-2002	◎	●	☆	○	—
Okayama City Naka Ward	12 Miyajishi Sake Brewery	KIVAMIHIJIRI	086-272-5594	◎	●	☆	○	—
Okayama City Kita Ward	13 MANZAI SHUZO CO., LTD.	SATSUKI KOKORO	086-222-3836	◎	●	☆	—	—
Okayama City	14 Itanosuzoujyou Co., Ltd.	Kibinoginpuu	086-284-1161	◎	●	☆	—	—
Okayama City	15 FUTAMO SAKE BREWERY	FUTAMO, Kinjo	086-295-0025	◎	●	☆	—	—
Takahashi City	16 HOURETSUSHUZO CORPORATION	OHORETSU	0866-57-2003	◎	●	☆	—	—
Takahashi City	17 Shiragiku Shuzo Co., Ltd.	Taiten Shiragiku	0866-42-3132	◎	●	☆	○	—

Municipality	Factory	Main brand	Phone	WEB	Shop	Visit	English spoken	Chinese spoken
Takahashi City	18 AKAGI SHUZO CO., LTD.	RANTEI KYOKUSUI	0866-45-3006	◎	●	☆	—	—
Soja City	19 MIYAKE SHUZO CORPORATION	SUIFU	0866-92-0075	◎	●	★	—	—
Soja City	20 YOIKIGEN Co., Ltd.	YOIKIGEN	0866-94-0011	◎	●	☆	—	—
Kurashiki City	21 MORITA SHUZO CO., LTD.	MANNENYUKI	086-422-0252	◎	●	☆	○	—
Kurashiki City	22 KUMAYA SHUZO CO., LTD.	ISHICHI	086-485-0007	◎	●	☆	—	—
Kurashiki City	23 Juhachi Zakari Shuzo Co., Ltd.	Juhachi Zakari	086-477-7125	◎	●	☆	—	—
Kurashiki City	24 SANKAN Shuzo CO., LTD.	SANKAN	086-441-4440	◎	●	☆	○	○
Kurashiki City	25 WATANABE SHUZO HONTEN CO., LTD.	MINE NO HOMARE	086-444-8045	◎	●	☆	—	—
Asakuchi City	26 KIKUCHI SAKE BREWING Co., Ltd.	SANZEN	086-522-5145	◎	●	☆	○	○
Asakuchi City	27 Shinro Shuzo Co., Ltd.	Shinro	0865-42-2015	◎	●	☆	—	—
Asakuchi City	28 MARUMOTO SHUZO CO., LTD.	CHIKURIN	0865-44-3155	◎	●	☆	○	—
Asakuchi City	29 HIRAKI SHUZO CO., LTD.	Kihei	0865-44-2122	◎	●	☆	—	—
Asakuchi City	30 Kamikokoro Shuzo Co., Ltd.	KAMIKOKORO	0865-54-3101	◎	●	☆	—	—
Kasaoka City	31 OHUCHI SHUZOJO	MITAKETSURU	0865-67-0828	◎	●	☆	—	—
Satosho Town	32 ISOCHIDORI SHUZO CO., LTD.	ISOCHIDORI	0865-64-3456	◎	●	☆	—	—
Ibara City	33 YAMANARI SAKE BREWING Co., Ltd.	RONNOHOMARE ROURONOSATO	0866-72-0001	◎	●	☆	—	—

The back is written in Japanese. 裏面は日本語版です。 SAKE Breweries Map