

"Traditional knowledge and skills of Sake-making with koji mold in Japan"
registered as a UNESCO Intangible Cultural Heritage.!

Japan. "Kampai" to the world.

SAKE Breweries MAP

HIROSHIMA PREFECTURE

Municipality	Factory	Main brand	Phone	WEB Shop	Visit	English spoken	Chinese spoken
Shobara City	1 KUMA SHUZO CO.,LTD.	CHOGUN	08477-2-0056	●	●	—	—
	2 Yugegasha Kitaruajiojo	Kikubunmei	08477-2-0009	●	●	—	—
	3 HIBASUN SHUZO CO.,LTD.	HIBABUIN	0824-72-0589	●	●	—	—
	4 HANAYOI SAKI BREWING CO.,LTD.	SAKURAYOI	0824-88-2010	●	●	—	—
	5 MIWA SAKI BREWING CO.,LTD.	Shinrai	0847-82-0630	●	●	—	—
Miyoshi City	6 Yamaoka Shuzo Co.	Zuikan	0847-67-2302	●	☆	○	—
	7 MIWASAKURA SHUZO CO.,LTD.	MIWASAKURA	0824-52-2011	●	☆	○	—
Kita-Hiroshima Town	8 ONO SHUZO CO.,LTD.	OIGAME	0826-72-2135	●	☆	○	—
Akiota Town	9 KAWAMOTO SHUZO CO.,LTD.	SESHU SANDANKYO	0826-28-2618	●	●	—	—
Fukuyama City	10 TENPOICHI CO.,LTD.	TENPOICHI	084-962-0033	●	●	—	—
Onomichi City	11 YOSHIGEN SHUZO CO.,LTD.	JUREI	0848-23-2771	●	●	—	—
Mihara City	12 SUITSU YAMANE-HONTEN CO.,LTD.	SUISHIN	0848-62-3251	●	☆	—	—
Takehara City	13 Taketsu Sake Brewery Co.,Ltd.	Taketsuru	0846-22-2021	●	☆	—	—
	14 Fujiishuzo Co.,Ltd.	Ryusei	0846-22-2029	●	●	—	—
	15 Nakao Sake Brewery Co.,Ltd.	Seikyo	0846-22-2035	●	●	—	—
Higashi-Hiroshima City	16 KAMOTSURU SAKI BREWING CO.,LTD. HONKAI GURA	KAMOTSURU	082-422-2122	●	☆	○	○
	17 FUKUBUIN SAKI BREWING CO.,LTD.	FUKUBUIN	082-423-3148	●	●	—	—
	18 KIRI SAKI BREWING CO.,LTD.	KIRI	082-422-2171	●	●	—	—
	19 Saijotsuru	Saijotsuru	082-423-2345	●	☆	○	—
	20 KAMOTSURU SAKI BREWING CO.,LTD.	Shusen	082-423-2118	●	●	—	—
	21 Hakubotan Shuzo Co.,Ltd.	Nihonshu Hakubotan	082-422-2142	●	☆	—	—
	22 Sanyotsuru Brewery Inc.	SANYOTSURU	082-423-2055	●	●	—	—
	23 Inada Sake Brewing Co.,Ltd.	Fukucho	0846-45-0003	●	●	—	—
	24 TSUKA SHUZO CO.,LTD.	OTAFUKU	0846-45-0009	●	●	—	—
	25 KANEMITSU SHUZO LIMITED PARTNERSHIP	KAMOKINSHU	0823-82-2006	●	●	—	—
	26 ASANO BREW CO.,LTD.	—	082-433-4959	●	☆	—	—
Kumano Town	27 Baji-Sake-Brewery Co.,Ltd.	Daigourei	082-854-0104	●	☆	—	—
Kure City	28 MORIKAWA SHUZO CO.,LTD.	HAKUKO	0823-84-2002	●	●	—	—
	29 HOKUEN SHUZO CO.,LTD.	HOUKEN	0823-79-5080	●	●	—	—
	30 AHARA SHUZO CO.,LTD.	UGONOTSUKI	0823-79-5008	●	●	—	—
	31 MIYAKAWA HONTEN CO.,LTD.	SEMPUKU	0823-22-1029	●	☆	○	—
	32 GOHUJIGURA AZUMAGURA HAKUTENRYU SHUZO CO.,LTD.	HAKUTENRYU	0823-28-0049	●	●	—	—
	33 ENOKI SHUZO CO.,LTD.	HANAHATO	0823-52-1234	●	☆	○	—
	34 HAYASHI SHUZO CO.,LTD.	MITANIHARU	0823-54-0310	●	☆	—	—
Hiroshima City	35 KYOKUHO SHUZO CO.,LTD.	KYOKUHO	082-812-3344	●	●	—	—
Hiroshima City Naka Ward	36 HARA HONTEN CORPORATION	HOURAITSURU	082-221-1641	●	☆	—	—
Hiroshima City Aki Ward	37 Umeda Shuzo Co.,Ltd.	Honshu-Ichi	082-822-2031	●	☆	○	—
Hiroshima City Nishi Ward	38 KIZUMI HONTEN CO.,LTD.	MIYUKI	082-271-4004	●	●	—	—
Hiroshima City Saki Ward	39 YAHATAKAWA BREWERY CO.,LTD.	YAHATAKAWA	082-928-0511	●	☆	—	—
Hatsukachi City	40 SAKURADO BREWERY & DISTILLERY CO.,LTD.	Ichidai Misen	0829-32-2111	●	☆	—	—
Etajima City	41 ETAJIMA MEIYO CO.,LTD.	DOUKINOSAKURA	0823-42-0001	●	☆	—	—
	42 TSUDA SHUZO CO.,LTD.	SHIMA-NO-KAORI	0823-45-2727	●	●	—	—

HIROSHIMA REGIONAL TAXATION BUREAU HOMEPAGE
<https://www.nta.go.jp/about/organization/hiroshima/sake/index.htm>



AS OF SEPTEMBER 30, 2024

- 1 This "SAKE Breweries MAP" only indicates the factories which hope to publish.
 - 2 Please contact the manufacturer before visiting the manufacturing site, as there are precautions to be taken from the standpoint of hygiene and safety.
 - 3 Please contact the brewery beforehand to inquire about languages spoken other than English or Chinese.
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- Created by: Hiroshima Regional Taxation Bureau

SHIMANE PREFECTURE

Municipality	Factory	Main brand	Phone	WEB Shop	Visit	English spoken	Chinese spoken
Matsue City	1 Yoneda Sake Brewery Co.,Ltd.	TOYONOAKI	0852-22-3232	●	●	—	—
	2 RIHAKU SAKI BREWING COMPANY CO.,LTD.	RIHAKU	0852-26-5555	●	●	—	—
Yasugi City	3 KINPO SHUZO CO.,LTD.	KINPO	0854-27-0111	●	●	—	—
	4 Yoshida Sake Brewery Co.,Ltd.	GASSAN	0854-32-2258	●	●	—	—
Okuzume Town	5 AOTOSHUZO CO.,LTD.	Aotoshichisei	0854-36-0006	●	☆	—	—
	6 Okuzumoshuzo Co.,Ltd.	Okuzume	0854-57-0888	●	●	—	—
Izumo City	7 Hikami Sake Brewery	NANAKANBA	0854-52-1331	●	☆	○	—
	8 Taiun Sake Brewery LLC (Export Only)	Taichu65, Taiun	—	●	☆	○	—
	9 Sakemochida Honten Co.,Ltd.	Yamasan Masamune	0853-62-2023	●	☆	—	—
	10 FUJI BREWING COMPANY	IZUMOFUJI	0853-21-1510	●	●	—	—
	11 ASAHISHUZO CO.,LTD.	JUJIASAHLYACHIKO	0853-21-0039	●	☆	—	—
	12 IKURA SHUZO CO.,LTD.	TEN-ON	0853-21-0434	●	●	—	—
Unnan City	13 KISUKI SHUZO CO.,LTD.	MINAMI-TAHEYO	0854-42-0072	●	☆	—	—
	14 TANABETAKESHITA SHUZO CO.,LTD.	RIHACHI	0854-62-9880	●	☆	—	—
Ohda City	15 ICHINOMIYA SHUZO Co.,Ltd.	Iwamiginzan	0844-82-0057	●	☆	—	—
	16 WAKABAYASHI SHUZO CO.,LTD.	KAISHUN	0855-65-2007	●	●	—	—
Gotsu City	17 Miyako-Nishiki Sake Brewing Ltd.	Miyako-Nishiki	0855-52-2129	●	●	○	—
Ohnan Town	18 KAMOFUKU SHUZO	KAMOFUKU	0855-95-0318	●	●	—	—
	19 TAMAZAKURA SHUZO CORPORATION	TAMAZAKURA	0855-83-0015	●	●	—	—
	20 Ikezaki Brewery Co.,Ltd.	HOMAREIKEZUKI	0855-88-0008	●	●	—	—
Hamada City	21 NIHONKAI SHUZO CO.,LTD.	Kan Nihonkai	0855-32-1221	●	☆	—	—
Masuda City	22 OKADAYAHONTEN CO.,LTD.	KIKUYASAKA	0856-22-0127	●	☆	—	—
	23 KUWABARA SAKABARA	Fusozuru	0856-23-2263	●	●	—	—
	24 MIGIFAHONTEN CO.,LTD.	SOUJIM	0856-23-0028	●	●	—	—
Tsuwano Town	25 LIMITED PARTNERSHIP SEIKOH SHUZO	KASEN	0856-72-0036	●	☆	○	—
	26 ZAIMASAKABA	TAKASAGO	0856-72-0039	●	☆	—	—
	27 UJIN GURA	UJIN	0856-72-0048	●	☆	○	—
Okunoshima Town	28 OKI SAKI BREWERY CO.,LTD.	OKIHOMARE	08512-2-1111	●	☆	—	—

GI HAGI (Hagi City, Yamaguchi Prefecture and Abu Town, Abu District)
<https://www.nta.go.jp/taxes/sake/hyoji/chiriteki.htm>

- : Web: Mail order Possible
- : Web: Mail order Impossible
- : There is a shop on the premises
- ★: Visit to the brewery... Possible
- ☆: Visit to the brewery... Reservation
- : English and Chinese spoken
- : No English or Chinese spoken



TOTTORI PREFECTURE

Municipality	Factory	Main brand	Phone	WEB Shop	Visit	English spoken	Chinese spoken
Iwami Town	1 Takata Sake Brewing Co.,Ltd.	ZUISEN	0857-72-0271	●	●	○	○
Wakasa Town	2 OTA SHUZOJO	BENTEN-MUSUME	0858-82-0611	●	☆	—	—
Chizu Town	3 Suwa Shuzo Co.,Ltd.	Suwaizumi	0858-75-0618	●	●	—	—
Tottori City	4 Nakagawa Brewery Co.,Ltd.	Inabatsuru	0857-24-9330	●	☆	—	—
	5 Yamane Brewery Co.,Ltd.	HIOKIZAKURA	0857-85-0730	●	●	—	—
Misasa Town	6 FUJII SHUZO CO.,LTD.	MISASA-MASAMUNE	0858-43-0856	●	●	—	—
Kurayoshi City	7 GENSU SHUZO KANONOGURA	GENSUI	0858-22-5020	●	☆	—	—
	8 Takata sake Brewery	SHIKUN	0858-23-1511	●	●	○	—
Hokuei Town	9 NAKAI SHUZO CO.,LTD.	YASHIO	0858-28-0821	●	☆	—	—
Kotoura Town	10 UMETSU SHUZO CO.,LTD.	OHENNOSAKE HURRAH	0858-37-2008	●	●	—	—
Houki Town	11 OTANI SHUZO CO.,LTD.	TAKAISAMI	0858-53-0111	●	●	—	—
Kofu Town	12 Kume-Zakura Sake Brewery Corp.	YAGO	0859-68-6555	●	☆	—	—
Yonago City	13 OWA SHUZO CO.,LTD.	SYUHO IMAIZUMI	0859-75-2404	●	●	—	—
Sakaminato City	14 INATA HONTEN CO.,LTD.	INATAHIME	0859-29-1108	●	●	○	—
	15 Chiyomusi Sake Brewery	Chiyomusubi	0859-42-3191	●	☆	○	—

The back is written in Japanese.
裏面は日本語版です。
SAKE Breweries Map

OKAYAMA PREFECTURE

Municipality	Factory	Main brand	Phone	WEB Shop	Visit	English spoken	Chinese spoken
Mimasaka City	1 TANAKA SAKI BREWERY INC.	MUSASHINOSATO	0868-78-2059	●	☆	—	—
Tsuyama City	2 Tagohonke Sake Brewery Co.,Ltd.	KAMOITSUHA	0868-29-1111	●	●	—	—
	3 KAMATSU SAKI BREWERY CO.,LTD.	SAKUSUMUSASHI	0868-27-0008	●	☆	—	—
Kagamino Town	4 MAKINOSHUZO HONTEN	ISUZU	0868-54-3881	●	☆	○	—
Maniwa City	5 TSUJI Co.,Ltd.	GOZENSHU	0867-44-3155	●	●	—	—
	6 OCHI SHUZO CO.,LTD.	TAISHON TOSURU	0866-52-2311	●	☆	—	—
Niimi City	7 Sanko-Vasamune Co.,Ltd.	Sanko	0867-94-3131	●	☆	—	—
Akaiwa City	8 SAKENHOSHU SAKI BREWERY CO.,LTD.	AKAIWAOMACHI	086-957-3117	●	●	—	—
	9 MUROMACHI SHUZO CO.,LTD.	SAKURA MUROMACHI	086-955-0029	●	☆	—	—
	10 AKIWA SHUZO CO.,LTD.	Momonosato	086-955-0130	●	●	○	○
Setouchi City	11 KOUSU SHUZO CO.,LTD.	SENUJ	0869-34-2002	●	☆	○	—
Okayama City Naka Ward	12 Miyashita Sake Brewery	KIWAMIHJURI	086-272-5594	●	●	—	—
Okayama City Kita Ward	13 MANZAI SHUZO CO.,LTD.	SATSUKI KOKORO	086-222-3836	●	☆	—	—
	14 INASHUZOYOU Co.,Ltd.	Kibinoginpuu	086-284-1161	●	☆	—	—
	15 FUTANO SAKI BREWERY	Futamo-Kinojo	086-295-0025	●	☆	—	—
Takahashi City	16 HORETSU SHUZO CORPORATION	OHORETSU	0866-57-2003	●	●	—	—
	17 Shiragiku Shuzo Co.,Ltd.	Taiten Shiragiku	0866-42-3132	●	☆	○	—
Soja City	18 AKAGI SHUZO CO.,LTD.	RANTEI KYOKUSUI	0866-45-3006	●	●	—	—
	19 MIYAKE SHUZO CORPORATION	SUIFU	0866-92-0075	●	★	—	—
	20 YOIKIGEN Co.,Ltd.	YOIKIGEN	0866-94-0011	●	●	—	—
Kurashiki City	21 MORITA SHUZO CO.,LTD.	MANNIENYUKI	086-422-0252	●	☆	○	—
	22 KUMAYA SHUZO CO.,LTD.	ISHICHI	086-485-0007	●	●	—	—
	23 Juhachi Zakari Shuzo Co.,Ltd.	Juhachi Zakari	086-477-7125	●	●	—	—
	24 SANKAN Shuzo Co.,Ltd.	SANKAN	086-441-4440	●	●	○	○
	25 WATANABE SHUZO HONTEN CO.,LTD.	MINE NO HOMARE	086-444-8045	●	☆	—	—
Asakuchi City	26 KIKUCHI SAKI BREWERY CO.,LTD.	SANZEN	086-522-5145	●	☆	○	○
	27 Shinro Shuzo Co.,Ltd.	Shinro	0865-42-2015	●	●	—	—
	28 MARUMOTO SAKI BREWERY CO.,LTD.	CHIKURIN	0865-44-3155	●	☆	○	—
	29 HIRAKI SHUZO CO.,LTD.	Kihe	0865-44-2122	●	☆	—	—
Kasaoka City	30 Kamikokoro Shuzo Co.,Ltd.	KAMIKOKORO	0865-54-3101	●	●	—	—
Satosho Town	31 OHUCHI SHUZOJO	MITAKETSURU	0865-67-0828	●	●	—	—
Ibara City	32 ISOCHIDORI SHUZO CO.,LTD.	ISOCHIDORI	0865-64-3456	●	●	—	—
	33 YAMANARI SAKI BREWING CO.,LTD.	RANNOHOMARE	0866-72-0001	●	☆	—	—