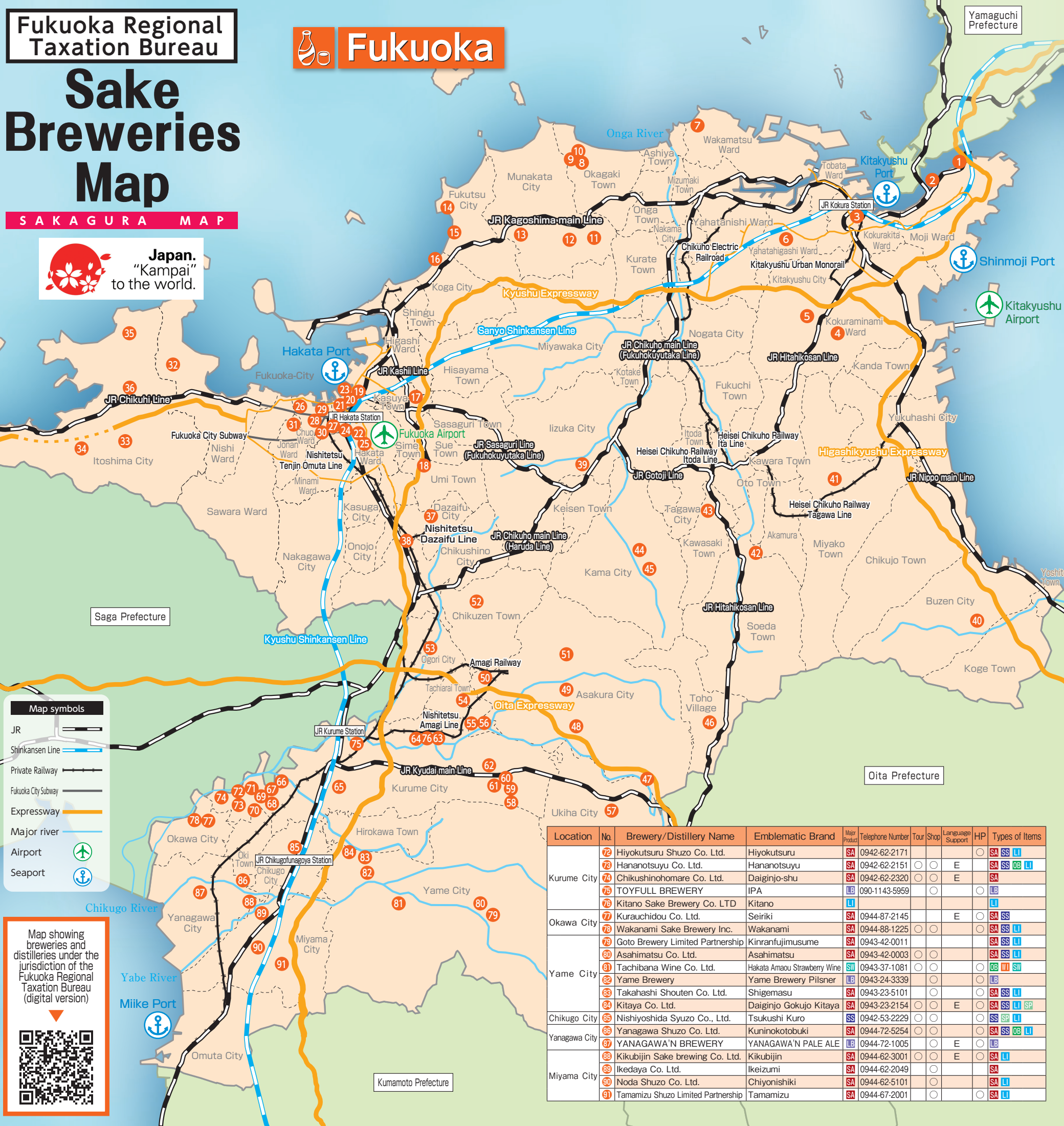


Sake Breweries Map

SAKAGURA MAP



Fukuoka



Map symbols

- JR
- Shinkansen Line
- Private Railway
- Fukuoka City Subway
- Expressway
- Major river
- Airport
- Seaport

Map showing breweries and distilleries under the jurisdiction of the Fukuoka Regional Taxation Bureau (digital version)

Location	No.	Brewery/Distillery Name	Emblematic Brand	Major Product	Telephone Number	Tour	Shop	Language Support	HP	Types of Items
Kurume City	72	Hiyokutsuru Shuzo Co. Ltd.	Hiyokutsuru	SA	0942-62-2171					SA SS LI
	73	Hananotsuyu Co. Ltd.	Hananotsuyu	SA	0942-62-2151			E		SA SS OB LI
	74	Chikushinohomare Co. Ltd.	Daiginjo-shu	SA	0942-62-2320			E		SA
	75	TOYFULL BREWERY	IPA	LB	090-1143-5959					LB
Okawa City	76	Kitano Sake Brewery Co. LTD	Kitano	LI						LI
	77	Kurauchidou Co. Ltd.	Seiriki	SA	0944-87-2145			E		SA SS
	78	Wakanami Sake Brewery Inc.	Wakanami	SA	0944-88-1225					SA SS LI
	79	Goto Brewery Limited Partnership	Kinranfujimusume	SA	0943-42-0011					SA SS LI
Yame City	80	Asahimatsu Co. Ltd.	Asahimatsu	SA	0943-42-0003					SA SS LI
	81	Tachibana Wine Co. Ltd.	Hakata Amaou Strawberry Wine	SW	0943-37-1081					OB LI SW
	82	Yame Brewery	Yame Brewery Pilsner	LB	0943-24-3339					LB
	83	Takahashi Shouten Co. Ltd.	Shigemasa	SA	0943-23-5101					SA SS LI
Chikugo City	84	Kitaya Co. Ltd.	Daiginjo Gokujo Kitaya	SA	0943-23-2154			E		SA SS LI SP
	85	Nishiyoshida Syuzo Co., Ltd.	Tsukushi Kuro	SS	0942-53-2229					SS SP LI
	86	Yanagawa Shuzo Co. Ltd.	Kuninokotobuki	SA	0944-72-5254					SA SS OB LI
	87	YANAGAWA'N BREWERY	YANAGAWA'N PALE ALE	LB	0944-72-1005			E		LB
Miyama City	88	Kikubijin Sake brewing Co. Ltd.	Kikubijin	SA	0944-62-3001			E		SA LI
	89	Ikedaya Co. Ltd.	Ikezumi	SA	0944-62-2049					SA
	90	Noda Shuzo Co. Ltd.	Chiyonishiki	SA	0944-62-5101					SA LI
	91	Tamamizu Shuzo Limited Partnership	Tamamizu	SA	0944-67-2001					SA LI

Symbols representing major products

- SA --- Sake
- CS --- Continuous distillation shochu
- M --- Mirin
- W --- Wine, Fruit wine
- WH --- Whisky
- L --- Liqueur
- OB --- Other brewed liquors
- SS --- Single distillation shochu (Honkaku shochu)
- B --- Beer
- SW --- Sweet fruit wine
- LB --- Low-malt beer
- SP --- Spirits

About Fukuoka Regional Taxation Bureau Saka Breweries Map (SAKAGURA MAP)

- Before visiting for a tour, please be sure to contact the brewery/distillery in advance.
- The alcoholic products that each brewery/distillery has licenses to produce are listed in the column as types of products (sake, shochu, other) in the table.
- The map includes breweries/distilleries that agreed to have their locations shown.
- Any form of reproduction or modification is prohibited without prior permission.
- The map was made based on information available as of December 31, 2023.

Language Support

English	Chinese	Korean
German	French	Italian

Fukuoka Prefecture

Location	No.	Brewery/Distillery Name	Emblematic Brand	Major Product	Telephone Number	Tour	Shop	Language Support	HP	Types of Items
Kitakyushu City	1	Mojiko Brewery	Weizen	BE	093-332-5155					BE LB
	2	Moji Distillery, The Nikka Whisky Distilling Co. Ltd.	Ichibanfuda	SS	093-381-1431					CS SS WH SP LI
	3	Kokura Brewing	Pale Ale	LB	050-1224-5441					LB
	4	Domaine Le Miyaki	Hiraodai Pinot Noir	WI	093-952-8741			E		WI
	5	Muhamatsu Brewery Ltd.	Muhamatsu	SA	093-451-0002					SA SS LI
	6	Mizokami Co. Ltd.	Tenshin Daiginjo	SA	093-652-0289					SA
	7	Watarise Farm Winery	Watarise Blanc	WI	093-741-1949					WI
Okagaki Town	8	BUDOUNOKI WINERY	NUKAZUKA	WI	093-282-2226			E		WI
	9	Shichiyo Shuzo Co. Ltd.	Shichiyo	SA	093-482-9022					SA
	10	FUKUOKA CRAFT BREWING	PALE ALE	LB	093-482-8282			E		BE LB
Munakata City	11	Izu Honten Joint Stock Company	Kamenoo	SA	0940-32-3001					SA LI
	12	Katsuya Shuzo General Partnership	Okinoshima	SA	0940-32-3010					SA LI
	13	Hinosato Brewery	Saison Beer	LB	0940-25-9299					LB
Fukutsu City	14	Toyomura Shuzo Co. Ltd.	Toyosakari Genshu	SA	0940-52-0001					SA
Koga City	15	GOLDEN BREWERY	GOLDEN ALE	LB				E		LB
Kasuya Town	16	Okina Shuzo Co. Ltd.	Taikan	SA	092-944-0551					SA CS LI
Umi Town	17	HIKARI SHUZOU CO., LTD.	Musousenraku	SS	092-938-2458					SS LI
	18	Kobayashi Shuzo Honten Co. Ltd.	Bandai	SA	092-932-0001					SA SS LI
Fukuoka City	19	Asunaro Brewery	Chiyo IPA	LB	092-710-4842			E・G		LB
	20	Ishikura Shuzo Co. Ltd.	Hyakunen-gura	SA	092-651-1986			E		SA LI
	21	Hotel Okura Fukuoka Co. Ltd.	Hakata Draft Als	BE	092-262-1356					BE
	22	Asahi Breweries, Ltd.	Super Dry	BE	092-431-1131					BE LB OB
	23	AOZORA BREWERY HAKATA TENYA-MACHI	TENYA Misty Tuesday	LB	092-292-8600			E		LB
	24	HAKATA WINERY	HAKATA WINE JOHZOSYO Concord	WI	092-409-1758					WI
	25	THE BREWMASTER STOREHOUSE		LB	092-586-7330			E		LB
	26	Hagio Brewery	Hakatako	SS	092-741-5565					SS
	27	Librom Craft Sake Brewery	Verbena	OB	092-753-9298			E		OB
	28	OHORI BREWERY	OHORI IPA	LB	092-406-7362			E・F		LB
Chuo Ward	29	B.R.E.W	Overflow IPA	LB	080-9003-8777					LB
	30	TABACOYA Brewery	TABACOYA White Ale	LB	092-771-6644			E		LB
Jonan Ward	31	K's Brewing Company	The Brewmaster	BE	092-841-6336					BE
	32	Suginoya Brewery	Wazen Ashirai	SA	092-841-6336					SA BE LB LI
Nishi Ward	33	Shiraito Sake Brewery	Tanaka Rokujugo	SA	092-806-1186					SA LI
	34	ITOSHIMA HELLO BREWERY	AMAOU	LB	092-325-1711			E		LB
Itoshima City	35	YAMAGUCHI FOOD INDUSTRY, INC.	Itoshima Bitter Orange Liqueur	LI	092-327-4733					LI
	36	IB BREWING	Sunflower Wheat Ale	LB	050-6875-0333			E		LB
Dazaifu City	37	DAZAIFU BREWERY	TENJIN UME ALE	LB	092-917-7020			E・C・K		LB
Chikushino City	38	Oga Shuzo Co. Ltd.	Tamadeizumi	SA	092-922-2633					SA SS LI
Iizuka City	39	Mizuhogiku Co. Ltd.	Mizuhogiku	SA	0948-22-1050					SA LI
Buzen City	40	Goto Brewery Limited Partnership	Kubote	SS	0979-83-4538					SA SS
Miyako Town	41	Hayashi Syuzojo	KUSUGIKU	SA	0930-42-0015					SA SS LI
Soeda Town	42	Towatari Brewery Co. Ltd.	Toyokoma	SA	0947-82-0027					SA
Kawasaki Town	43	Maruboshi Vinegar Co. Ltd.	Imomajin	LI	0947-47-1700					SP LI
Kama City	44	Kanhokuto Shuzo Co. Ltd.	Kanhokuto Special Junmai	SA	0948-57-0009					SA
	45	Osato Brewery Co. Ltd.	Kurodabushi	SA	0948-57-0059					SA LI
Toho Village	46	Kataoka Shuzojou	Fukuine	SA	0946-72-2321					SA LI
	47	Ebisu Distillery	Ranbiki	SS	0946-62-0102					SS SP
Asakura City	48	Shinozaki Co. Ltd.	Sennennonemuri	SS	0946-52-0005					SA SS SP LI
	49	Asakura Shuzo Co. Ltd.	Kuninoka	SA	0946-22-3377					SA SS LI
	50	Kirin Brewery Company, Limited	Kirin Ichibanshibori	BE	0946-23-2111			E・K		BE LB OB SP LI
	51	Akizuki Castle Brewery	Akizuki Craft Beer	LB	0946-25-0185			E・K・C・G		LB
Chikuzen Town	52	Tenpai Co. Ltd.	Craftsman Tada	SS	0946-22-1717					SS SP LI
Ogori City	53	Moriyama Shuzo Co. Ltd.	Karoku	SA	0942-75-2302			E		SA
Tachiarai Town	54	Hiryu Shuzo Co. Ltd.	Chikugogawa	SA	0942-77-0010			E		SA
	55	Miinokotobuki Co. Ltd.	Miinokotobuki	SA	0942-77-0019					SA LI
Ukiha City	56	Kenjou Co. Ltd.	Mezurashi	SS	0942-77-3881					SS SP LI
	57	Isonosawa Co. Ltd.	Shun	SA	0943-77-3103					SA SS LI
Kurume City	58	KYOHO JAPAN Co., Ltd.	Kyoho Wine	WI	0943-72-2382					OB LI SW
	59	Beniotome Minou Distillery	Beniotome STANDARD	SS	0943-72-3939					SS SP LI
	60	Eirin Shuzo Co. Ltd.	Bakkai Kiwami	SS	0943-73-0088			E		SS SP
	61	Tanoshimaru Shuzo Co. Ltd.	Waramugi	SS	0943-73-1544					SS
	62	Wakatakeya Sake Brewery Co., Ltd.	Hakata Nerizake	SA	0943-72-2175					SA LI
	63	Yamanokotobuki Shuzo Co. Ltd.	Yamanokotobuki	SA	0942-78-3025					SA LI
	64	Yamaguchi Sake Brewery Co. LTD	Niwa no Uguisu	SA	0942-78-2008					SA OB LI
	65	Fukutokucho Co. Ltd. Kurume Plant	Hakatanohana	SS	0942-26-3131					SS WH SP
	66	Mizuhonishiki Sake Brewery	Mizuhonishiki Junmai-shu	SA	0942-27-3055					SA OB LI
	67	Takamasamune Co. Ltd.	Takamasamune	SA	0942-26-1801					SA SS LI
	68	Morinokura Brewing Co.	Morinokura	SA	0942-64-3001					SA SS LI
	69	Mannengame Brewery Co. Ltd.	Mannengame Junmai Daiginjo Fukuokoshi	SA	0942-64-2025			E		SA
Kurume City	70	Asahigiku Shuzo Co. Ltd.	Asahigiku	SA	0942-64-2003					SA
	71	Ikekame Shuzo Co. Ltd.	Kurokabuto	SA	0942-64-3101			E		SA SS LI

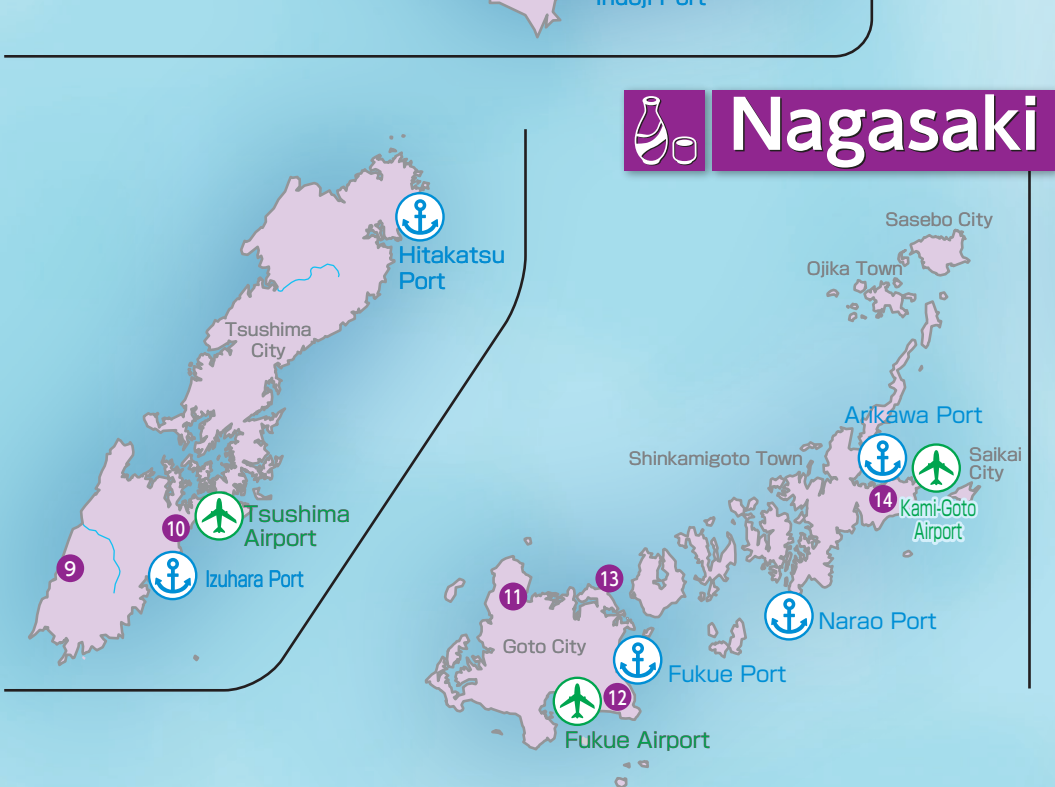
Geographical Indication "Iki"



Mugi-shochu (barley shochu) produced in Iki City was designated as a Geographical Indication (GI) (*) by the National Tax Agency Commissioner in June, 1995 for the first time in Japan.

The birthplace of mugi-shochu (barley shochu)

*What is Geographical Indication (GI)?
"Geographical Indication (GI)" serves to designate the "origin" of the alcoholic beverage, and acts as certification that the product possesses "certain qualities." For example, in order to identify the beverage as "Champagne," it is required to be produced within the specific region and meet prescribed standards and quality requirements.
GI---Geographical Indication



Nagasaki Prefecture

Location	No.	Brewery/Distillery Name	Emblematic Brand	Major Product	Telephone Number	Tour	Shop	Language Support	HP	Types of Items
Iki City	1	ISLAND BREWERY	GOLDEN ALE	LB	0920-42-0010					LB
	2	Ikinokura Distillery Co. Ltd.	Ikikko	SS	0920-45-2111					SA SS SP LI
	3	Ikinohana Co. Ltd. Shochuya Hompo	Ikinohana	SS	0920-45-0041					SS
	4	Saruko Izu Shuzo Co. Ltd.	Saruko	SS	0920-45-0200					SS
	5	Omoya Shuzo Co. Ltd.	Chingu	SS	0920-44-5002					SA SS SP LI
	6	Genkai Shuzo Co. Ltd.	Iki	SS	0920-47-0160					SS SP LI
	7	Yamanomori Brewery	Yamanomori	SS	0920-47-0301					SS
	8	Amanokawa Shuzo Co. Ltd.	Amanokawa	SS	0920-47-0108					SS
Tsushima City	9	Noukaminpakyamasatonosato(Inakayasaitou)	Tsushima Doburoku (unfiltered sake), Bodai-shu Shirokanenosato	OB	0920-57-0130					OB
	10	SHIRATAKE SHUZO Co., LTD.	Shiratake	SA	0920-54-2010					SA SS LI
Goto City	11	Goto Retto Shuzo Co. Ltd.	Gotoimo	SS	0959-84-3300					SS
	12	Goto Winery Co. Ltd.	Sparkling Wine Campbell Early	WI	0959-74-5277				E	WI
Shinkamigoto Town	13	GOTOTSUBAKI DISTILLERY	GOTOGIN	SP						SP
Hirado City	14	Gotonada Co.,Ltd.	Gotonada	SS	0959-42-0002					SS
Sasebo City	15	Fukuda Brewery Co. Ltd.	Fukutsuru	SA	0950-27-1111					SA SS LI
	16	Mori Sake Co. Ltd.	Hiran	SA	0950-23-3131				E	SA SS LI
Hasami Town	17	Senryu Brewery Co. Ltd.	Honjin	SA	0956-65-2209					SA SS LI
	18	Sasebo Sunset Beer	Pale Ale	LB	090-6701-3583				E	LB
Saikai City	19	UMEGAE SHUZO CO., Ltd.	Umegae	SA	0956-59-2311					SA SS SP LI
Nagasaki City	20	Imazato Brewery Co. Ltd.	Rokujuyoshu	SA	0956-85-2002					SA SS
	21	Oshima Shuzo Co. Ltd.	Migakioshima	SS	0959-34-5678				E	SS LI
	22	Muhyo Shuzo Co. Ltd.	Gunkanjima	SS	0959-24-1234					SS LI
	23	Dejima Hosendo Brewing	Hosen	OB	080-7124-4509				E	OB
	24	O/A NAGASAKI CRAFT BEER	AWAKE	LB	070-8950-6256					LB



Saga Prefecture

Location	No.	Brewery/Distillery Name	Emblematic Brand	Major Product	Telephone Number	Tour	Shop	Language Support	HP	Types of Items
Kiyama Town	1	Kiyamashoten Co. Ltd.	Kihotsuru	SA	0942-92-2300					SA LI
	2	Amabuki Shuzo Ltd.	Amabuki	SA	0942-89-2001				E	SA SS LI
	3	SEIKEN GRAPHICS INC. GAME BREW FACTORY	GAME BREW	LB	080-6111-7127					LB
	4	Noukaminsyuku Guza	Mitsuse Doburoku GUZA	OB	0952-56-2649					OB
Miyaki Town	5	Yamato Sake Brewery	MADONOTUKI	SA	0952-62-3535					SA SS LI
	6	Saga Armstrong Brewing	Sagan Salute Weizenbock	LB	0952-97-5671				E	LB
	7	Stilldam Saga,Kusunohana Distillery	Stilldamgin	SP	0952-37-6926					SP
	8	SAGA SHUZO Co. Ltd.	SAGA JUNMAIGINJO	SA	0952-68-2001				E・I	SA SS LI

Saga

Sake special designations and their requirements, etc.

Special designation	Ingredients	Rice polishing ratio, etc.
Ginjo-shu	Rice, malted rice, brewers alcohol	60% or less
Daiginjo-shu	Rice, malted rice, brewers alcohol	50% or less
Junmai-shu	Rice, malted rice	—
Junmai Ginjo-shu	Rice, malted rice	60% or less
Junmai Daiginjo-shu	Rice, malted rice	50% or less
Special Junmai-shu	Rice, malted rice	60% or less, or using a special process
Honjozo-shu	Rice, malted rice, brewers alcohol	70% or less
Special Honjozo-shu	Rice, malted rice, brewers alcohol	60% or less, or using a special process

Ideal temperature for hot sake by variety.

	Daiginjo-shu	Ginjo-shu	Junmai-shu	Honjozo-shu	Futsu-shu
Tobikirikan (extremely hot) [55℃~]	×	×	×	△	△
Atsukan (hot) [50℃~55℃]	×	×	△	○	○
Jokan (warm) [45℃~50℃]	×	△	○	◎	◎
Nunukan (lukewarm) [40℃~45℃]	△	○	◎	○	○
Hitohadakan (body temp.) [35℃~40℃]	○	○	○	○	○
Hinatakan (sun-warmed) [30℃~35℃]	△	△	△	△	△

Kanpai (toast) ordinances under the jurisdiction of the Fukuoka Regional Taxation Bureau

Local municipality	Ordinance title
Date of enforcement	
Kashima City, Saga Prefecture March 28th, 2013	Ordinance on Promotion of Kanpai with Sake, Kashima City
Saga Prefecture June 27th, 2013	Ordinance on Promotion of Kanpai with Sake, Saga Prefecture
Iki City, Nagasaki Prefecture September 27th, 2013	Ordinance on Promotion of Kanpai with Iki Shochu
Nagasaki Prefecture December 25th, 2015	Ordinance on Promotion of Kanpai with Sake Produced in Nagasaki Prefecture

* In addition to the above, there are ordinances, etc., that encourage people to make toasts with specialty products, locally produced sake glass set (Karatsu ware, Arita ware, Hasami ware) as well.